Signage Product Guide

Any Sign.
Any Budget.
Fast.

Welcome to
our Sign Brochure

We are proud to welcome you to our 2021 Product Guide.

We consistently work hard to provide everything you need in a sign manufacturer:

- Quality finished sign range
- Flexible project collaboration capability
- Extensive range of sign components

Every sign we manufacture is made to order to meet the requirements of your clients. We are committed to supplying you with the best products, when you need them, and at the right price.

The Sign Range

Specialising in manufacturing aluminium sign systems, provide sign makers with a range of high quality sign systems. From a simple panel sign mounted on one post, to the most prestigious sign featuring a fret-cut, LED Illumination and feature letters – all exclusively available to the trade.

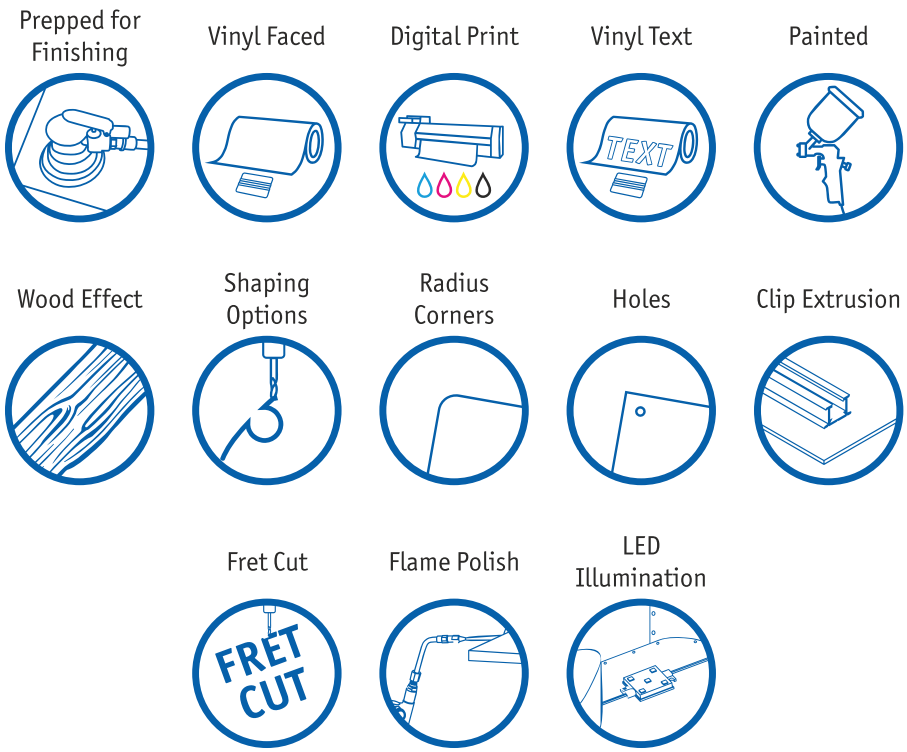
We make every sign to order, exactly to your requirements, at the best price. Available in three stages of finish;
Component, Semi-Complete & Fully Finished including graphics.

We price to 'standard' specification, however if you wish to have more or less production involvement, please let us know and we can revise the price accordingly.

No matter what sign system or finish you select, we always offer:

- **Short production lead times**
- **Good stock availability**
- **Friendly informative support**

Finishing Options



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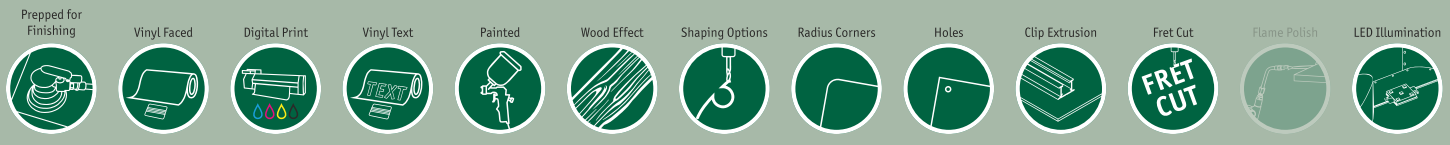
Aluminium Panels

With a wide range of mounting options and embellishments, Aluminium Panel Signage system offers the perfect combination of affordability and customisation. This system is a popular choice for standard sign requirements such as road signs or health and safety signs, but can also create striking first impression signage with the addition of powder coating or finials. Available with a selection of simple, robust fixing methods that are designed to stand up to the most testing conditions a sign is likely to encounter.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	•
Totem					
Freestanding	•	•			
Flat Wall	•			•	•
Projecting	•	•	•		
Suspended	•	•			



Dummer
Garden Centre
maidenhead aquatics
Open
Monday to Saturday 9am - 6pm
Sunday 10.30am - 4.30pm

Aluminium Sign Panels

Available in five different mounting options, Aluminium Panels can be mounted in single or double sided, V-mount, Corniche or Inline configurations in a range of finishes.

KEY INFORMATION

- Manufactured from 2.5mm aluminium (as standard)
- Shaping options available to create your shape
- Lead times start from a same day despatch

Panel Signage Styles

Post Mounted

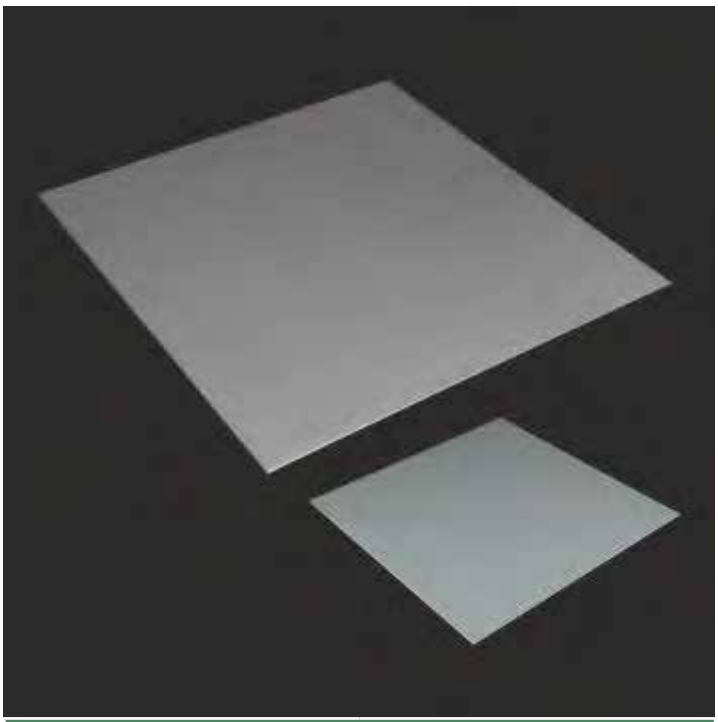
Wall Mounted

Projecting

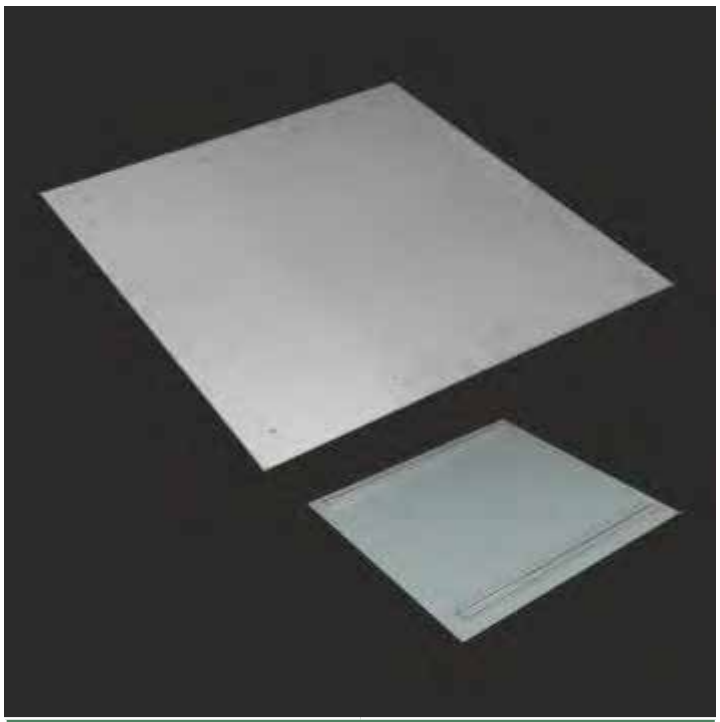
Suspended

Freestanding

Blank Aluminium Panels



Aluminium Panel only



Aluminium Panel with Clip Extrusion

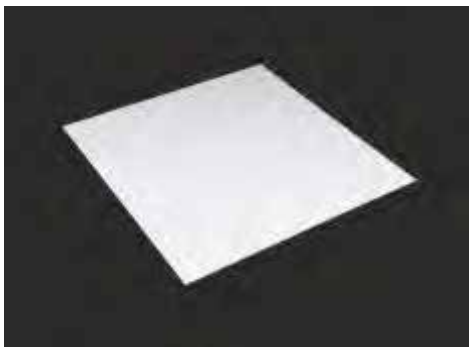
Finishing Touches

We can add holes (3, 5.5, 9, 13, 15, 17 or 23mm), faced both sides, shape your panels, whatever you like!

Prepped for Finishing | Vinyl Faced | Digital Print | Vinyl Text | Painted | Wood Effect | Shaping Options | Radius Corners | Holes | Clip Extrusion | Fret Cut | LED Illumination

50mm
38mm
25mm
20mm
12mm
10mm

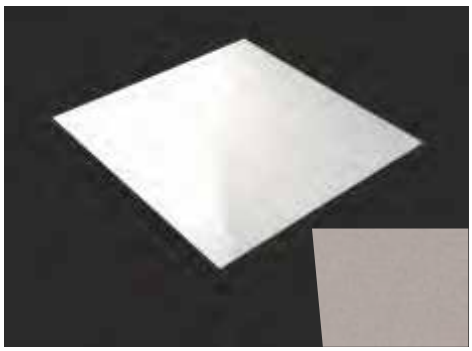
Vinyl Faced Aluminium Panels



Faced Non-Reflective Aluminium Panel

or

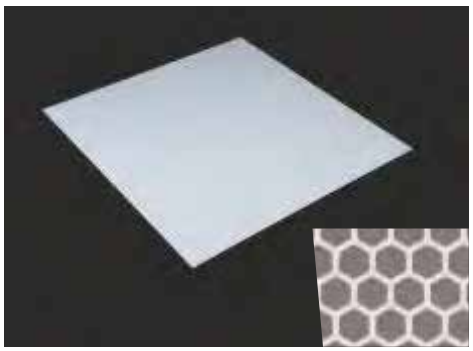
Faced Non-Reflective Aluminium Panel with Clip Extrusion



Faced Reflective Class 2 (RA1) Aluminium Panel

or

Faced Reflective Class 2 (RA1) with Clip Extrusion



Faced Reflective Class 1 (RA2) Aluminium Panel

or

Faced Reflective Class 1 (RA2) with Clip Extrusion

Stock Non-Reflective Vinyl

AS01 Light Blue	AS02 Mid Blue	AS03 Dark Blue	AS04 Light Green	AS05 Dark Green	AS06 White	AS07 Burgundy	AS08 Red
AS09 Orange	AS10 Yellow	AS11 Beige	AS12 Black	AS13 Gold	AS14 Silver	AS15 Brown	AS16 Grey

Stock Reflective Vinyl

All of our standard reflective vinyls are in compliance with BS EN 12899-1:2007 and BS 8442.

Class 1 (RA2)		Class 2 (RA1)		
AS17 HI Yellow		AS19 EG Red	AS20 EG Orange	AS21 EG Yellow
AS18 HI White		AS22 EG Blue	AS23 EG Green	AS24 EG White

ECOF Overlay

ECOF Red	ECOF Blue	ECOF Brown	ECOF Green

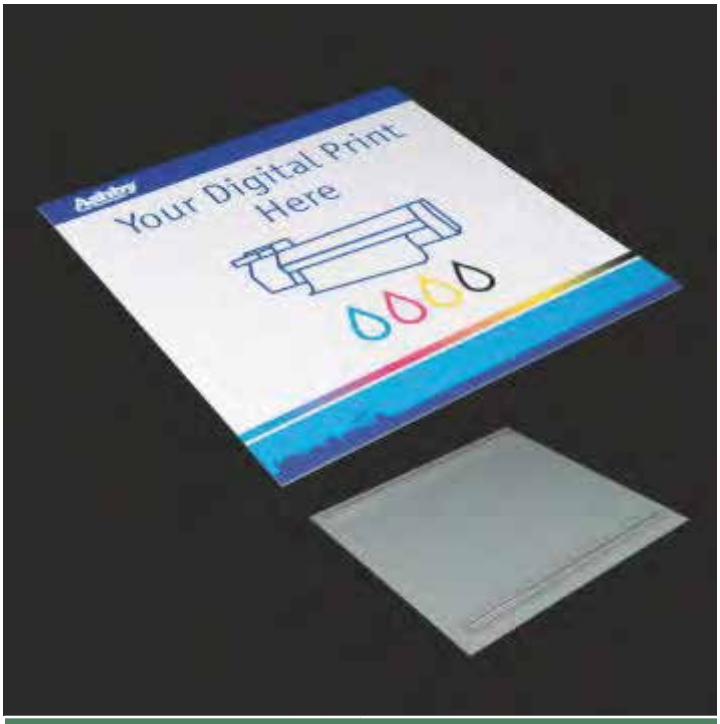
Specialist

AS26 Brushed Steel	Mirror	Frosted	Blackboard Vinyl

Powder / Wet coating may have an excess charge

Printed Aluminium Panels

Aluminium Panel faced with Digital Print



Aluminium Panel faced with Digital Print with Clip Extrusion

Painted Panels

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

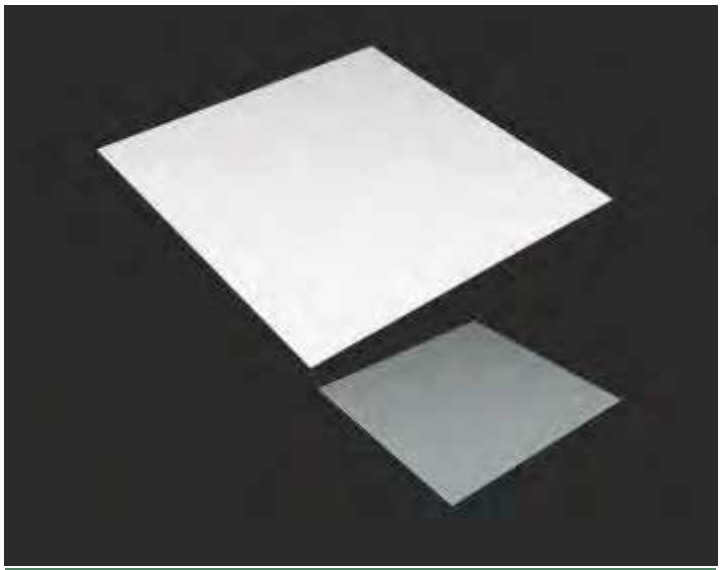
AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

Need something different?

We can also wet coat to almost any colour, give us your non-stock RAL, BS or Pantone reference and we'll do the rest.

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

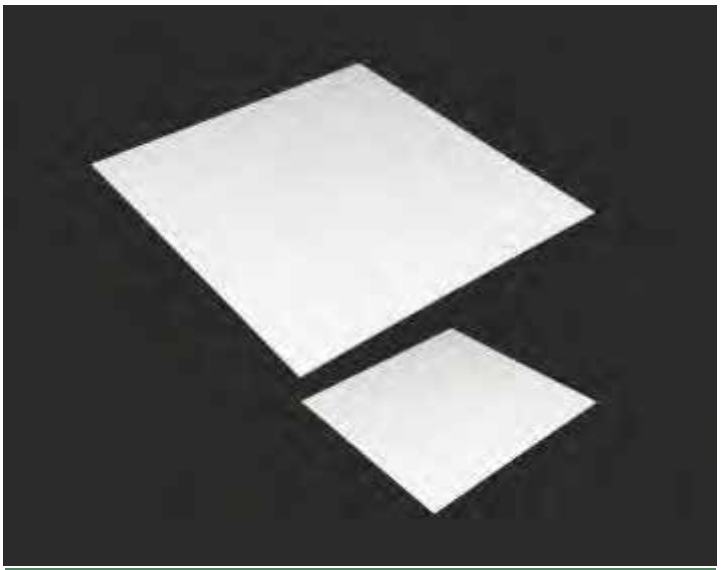
Painted Aluminium Panels



Powder Coated Aluminium Panel

or

Powder Coated Aluminium Panel with Clip Extrusion



Powder Coated Aluminium Panel both sides

or

Powder Coated Aluminium Panel both sides with Clip Extrusion

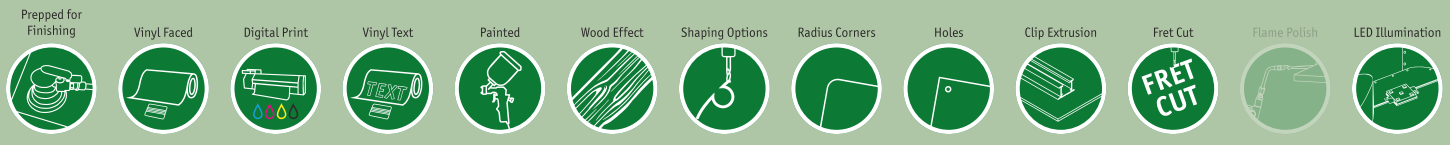
Powder / Wet coating may have an excess charge

Aluminium Trays

Aluminium Trays offer a more prominent appearance than a Panel sign. Typically found where customers are keen for a 3D effect with no visible fixings, the Tray Signage system allows for almost unlimited variation in size, shape and return depth.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	
Totem	•	•			
Freestanding					
Flat Wall	•			•	
Projecting		•			
Suspended		•			



JAMES
&TAYLOR
WHERE INNOVATION COMES AS STANDARD
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Aluminium Trays

All of our Aluminium Trays are dress welded and ground down at the corners to give a seamless finish. Additionally, and as with all aluminium products, Trays can be embellished with illumination and print options.

KEY INFORMATION

- Manufactured from 2.5mm aluminium (as standard)
- Shaping options available to create your shape
- Powder coated trays available from a three day lead time

Tray Signage Styles

Post Mounted (Plaza)

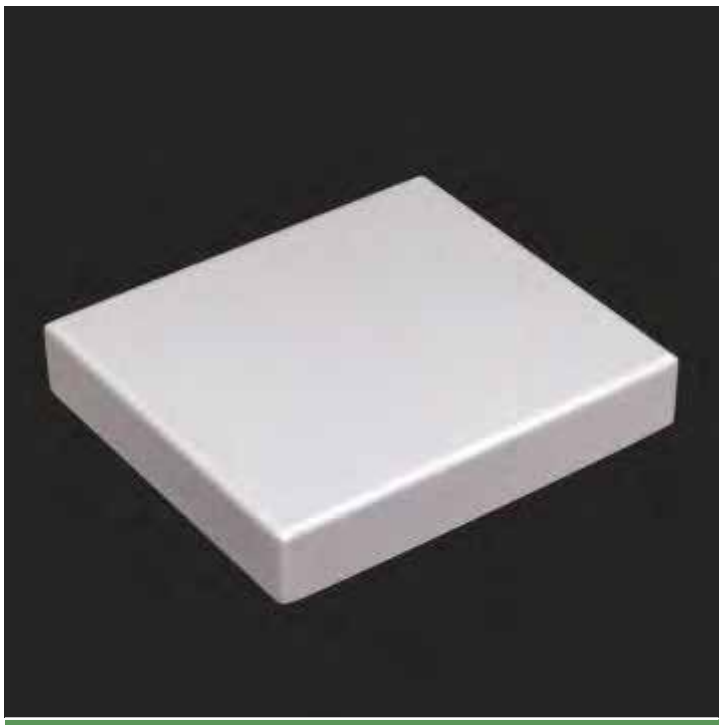
Freestanding (Totem)

Wall Mounted

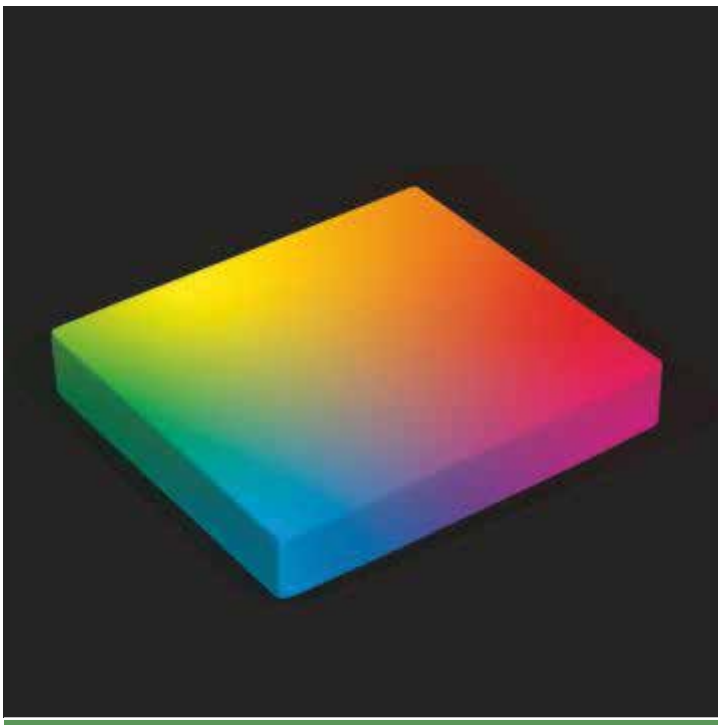
Projecting

Suspended

Painted Aluminium Trays



Powder Coated Aluminium Tray with 50mm Returns



Wet Coated Aluminium Tray with 50mm Returns

The largest Tray available from 1 sheet is 2950 x 1425mm with 50mm returns all round. Larger sizes available in multiple sections on request.

Painted Panels

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

Need something different?

We can also wet coat to almost any colour, give us your non-stock RAL, BS or Pantone reference and we'll do the rest.

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

Blank Aluminium Trays

Mill Finish Aluminium Tray with 50mm Returns

Prepped Aluminium Tray with 50mm Returns

Finishing Touches

We can shape your tray, add larger returns up to 145mm all round, join multiple trays, mount on internal or external posts to create totem Signage, provide fret cut detail, curved face, vinyl or digitally printed finishing is also available.
We also supply angle for wall mounting and colour oded fixings.

Powder / Wet coating may have an excess charge

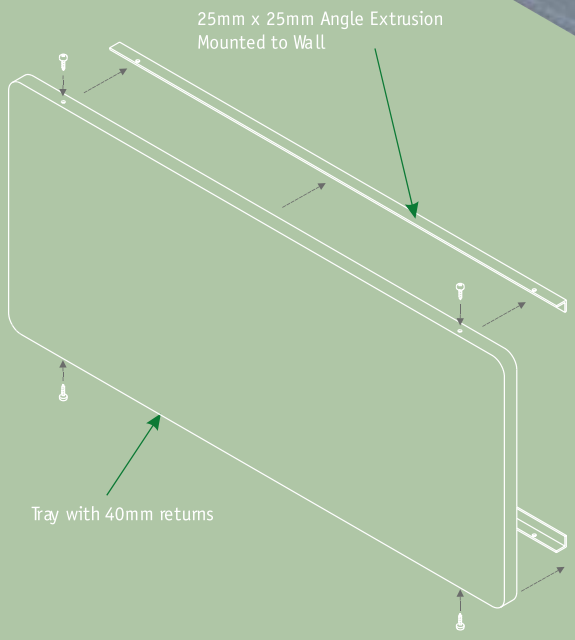
Keep It Up

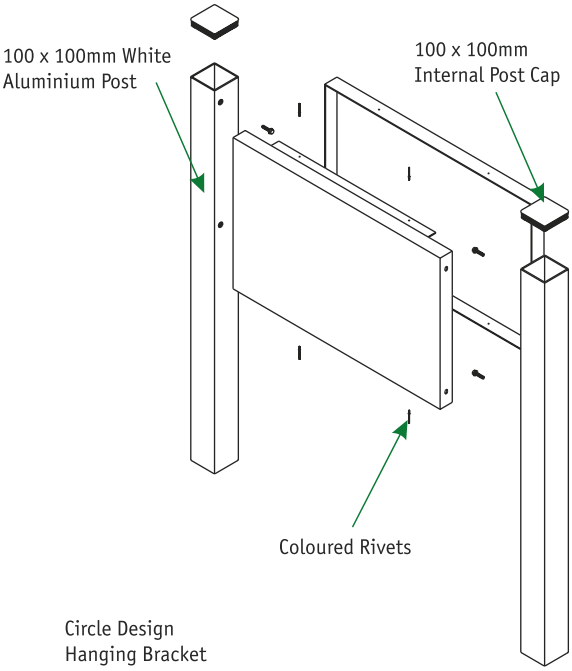
Extruded aluminium angle is used to mount wall mounted Trays, depending on the return size the size of the angle will change. We recommend choosing one size below the return size. 50mm returns will use 40mm angle, 25mm returns will use 20mm angle.

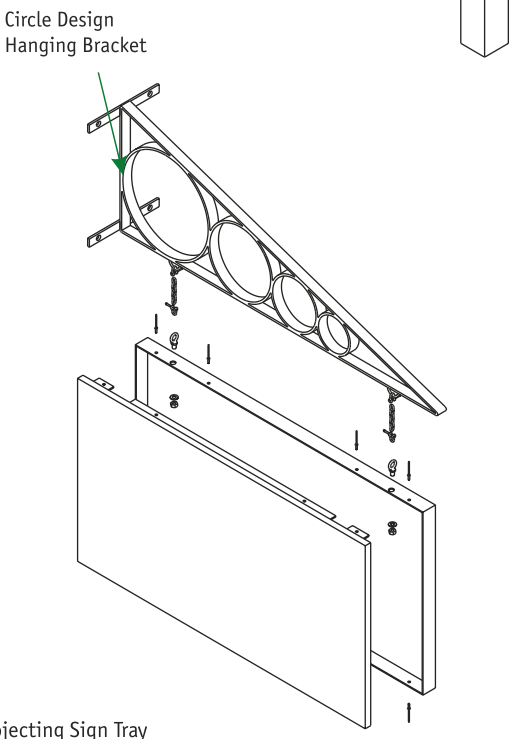
Length	Size	Finish
3000mm	20 x 20mm	Grey
3000mm	25 x 25mm	Grey
3000mm	40 x 40mm	Grey
4000mm	40 x 40mm	Grey
5000mm	40 x 40mm	Grey
0 - 3000mm	40 x 40mm	Mill
6000mm	50 x 50mm	Grey
Cut to length available		

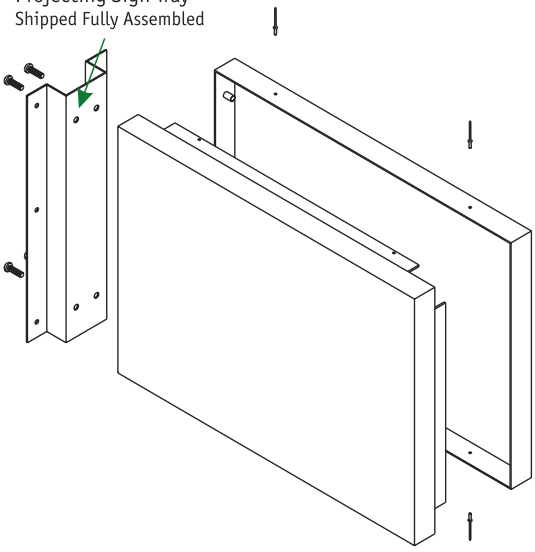
Mill Finish

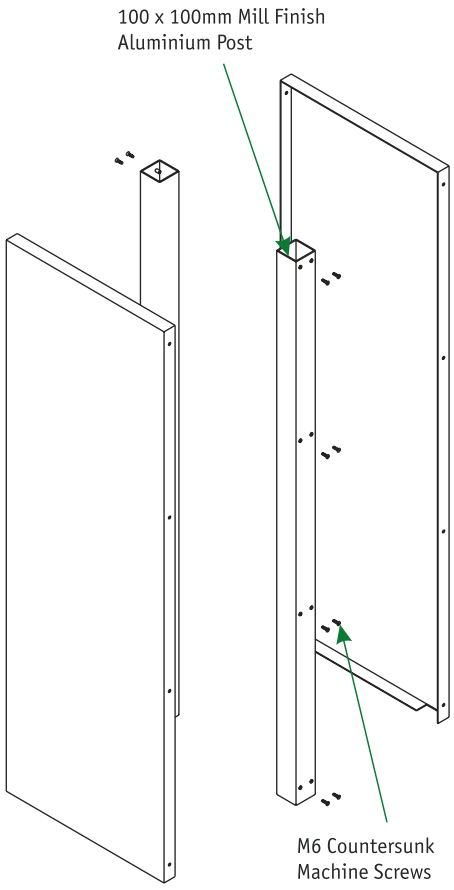
Grey BS381C 693











AS Ref	Finish	RAL Match	Rivet	Screw	Screw Cap
AS01	Light Blue	RAL5012	●	●	●
AS02	Medium Blue	RAL5005	●	●	●
AS03	Dark Blue	RAL5002	●	●	●
AS04	Light Green	RAL6029	●	●	●
AS05	Dark Green	RAL6005	●	●	●
AS06	White	RAL9016	●	●	●
AS07	Burgundy	RAL3004	●	●	●
AS08	Red	RAL3020	●	●	●
AS09	Orange	RAL2008	●	●	●
AS10	Yellow	RAL1023	●	●	●
AS11	Beige	RAL1014	●	●	●
AS12	Black	RAL9005	●	●	●
AS13	Gold	---			●
AS14	Silver	---	●	●	●
AS15	Brown	RAL8017	●	●	●
AS16	Grey	RAL7042	●	●	●
---	Polished Gold	---			●
---	Chrome	---			●
---	Satin Silver	---			●

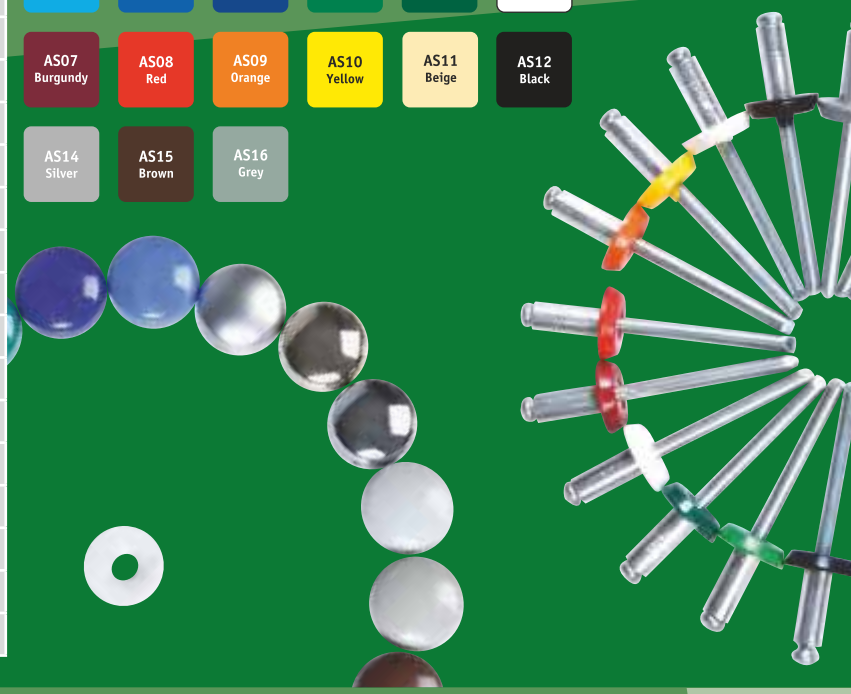
Everything Matches

We supply matching colour coded fixings for our AS colour range.

AS01 Light Blue | AS02 Mid Blue | AS03 Dark Blue | AS04 Light Green | AS05 Dark Green | AS06 White

AS07 Burgundy | AS08 Red | AS09 Orange | AS10 Yellow | AS11 Beige | AS12 Black

AS14 Silver | AS15 Brown | AS16 Grey



Composite

Aluminium Composite comprises a Polyethylene core between two sheets of 0.3mm aluminium. Composite is less expensive than aluminium but doesn't boast the same length of life or durability. Ashby manufactures a reduced range of composite signage because of the reduced durability of the material - we believe, where possible, that aluminium is a better option.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	•
Totem					
Freestanding					
Flat Wall	•			•	•
Projecting					
Suspended	•	•			

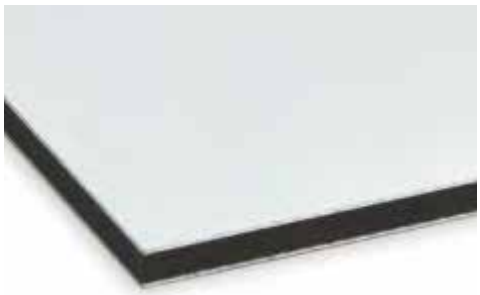
Composite

Composite Signs are a low-cost alternative to aluminium. Composite panels & trays are used where longevity is not a consideration.

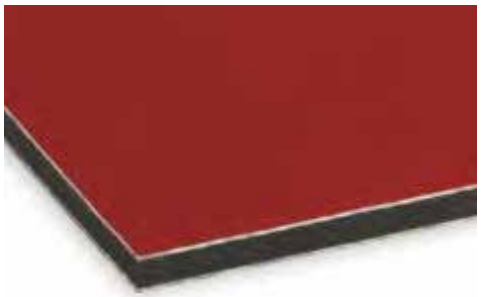
KEY INFORMATION

- Available substrates; hoarding, composite, traffic composite
- Composite thicknesses; 3mm (0.3mm aluminium skin)
- Envelope or square corner finishes available on tray returns

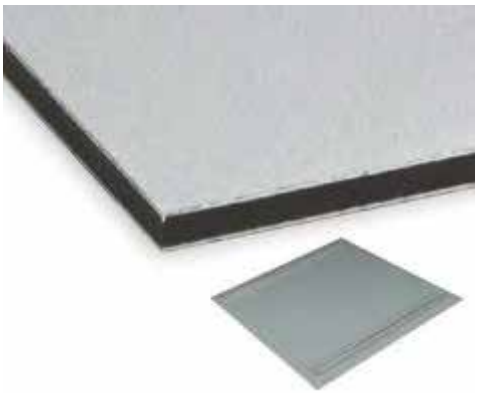
Blank Composite



White Composite Panel



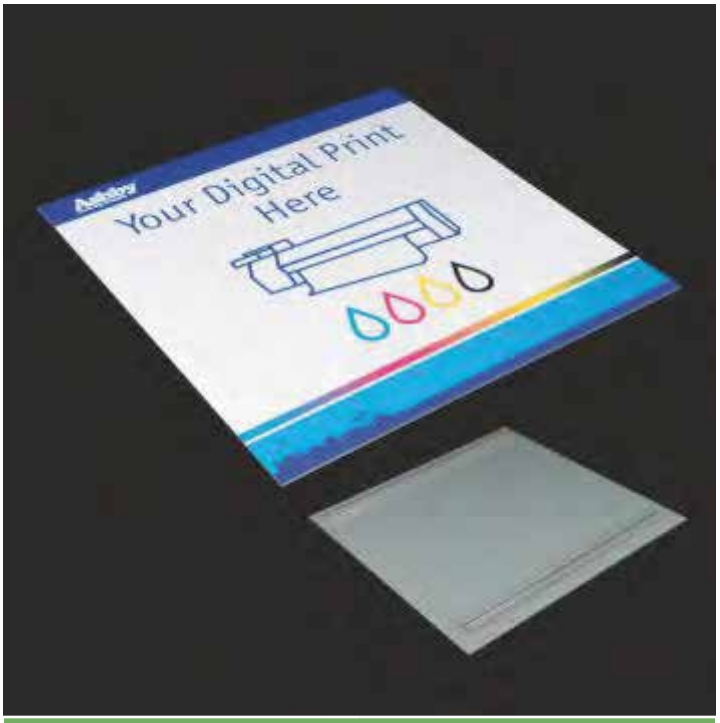
Coloured Composite Panel



Traffic Composite Panel with Clip Extrusion

Vinyl Faced Composite

Composite Panel with Digital Print



Traffic Composite with Digital Print & Clip Extrusion

Stock Non-Reflective Vinyl

AS01 Light Blue	AS02 Mid Blue	AS03 Dark Blue	AS04 Light Green	AS05 Dark Green	AS06 White	AS07 Burgundy	AS08 Red
AS09 Orange	AS10 Yellow	AS11 Beige	AS12 Black	AS13 Gold	AS14 Silver	AS15 Brown	AS16 Grey

Stock Reflective Vinyl

All of our standard reflective vinyls are in compliance with BS EN 12899-1:2007 and BS 8442.

Class 1 (RA2)		Class 2 (RA1)		
AS17 HI Yellow		AS19 EG Red	AS20 EG Orange	AS21 EG Yellow
AS18 HI White		AS22 EG Blue	AS23 EG Green	AS24 EG White

ECOF Overlay

ECOF Red	ECOF Blue	ECOF Brown	ECOF Green

Specialist

AS26 Brushed Steel	Mirror	Frosted	Blackboard Vinyl

Blank Trays

Coloured Composite Tray Sizes				
Colour	1000 x 500mm	1500 x 750mm	2000 x 1000mm	2910 x 1360mm
Blue				
Green				
White				
Red				
Yellow				
Black				
Brushed				

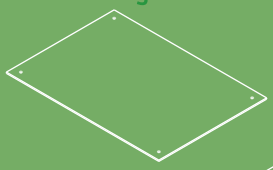
Sizes given based on 50mm returns all round and single sheets only.
The largest Tray available from 1 sheet is 2910 x 1360mm with 50mm returns all round. Larger sizes available in multiple sections on request.

Finishing Touches

We can add holes, radius corners, face both sides or shape your panels.
Whatever you like!

Add Radius Corners
Panels only

Add Fixing holes



Shape your Panel
Panels only
(Shaping Charge will apply)

Powder / Wet coating may have an excess charge

Aluminium Posts
& accessories

We supply an unrivalled range of round, square and specialised profiles in a combination of mill, white and grey finishes. Posts are stocked in lengths up to 6000mm relevant to their diameter but all can be cut to the necessary length. All posts can be powder coated or wet coated to requirement.

Category Contents

Round Posts	22
Square Posts	30
Screw Port Posts	33
Welded Baseplate Posts	38
Post Caps	40
Finials	43
Baseplates & Foundation Sleeves	47

Bryn Community
Primary School
Sir Gâr
Carmarthenshire

Round Posts

Aluminium round posts available in; 50, 76, 89, 114, 140 and 168mm diameters and mill, grey and white finishes from stock or powder coated to a standard RAL or BS colour, wet coating is also available.

50mm Round Posts

Product Information

- Wall thickness; 2.5mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

Length	Finish
1000mm	Mill
1500mm	Mill
2000mm	Mill
2500mm	Mill
3000mm	Mill
Cut to length available	

Grey BS381C 693

Length	Finish
1000mm	Grey
1500mm	Grey
2000mm	Grey
2500mm	Grey
3000mm	Grey
Cut to length available	

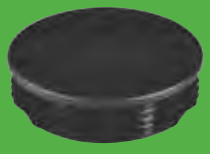
White RAL9016

Length	Finish
1000mm	White
1500mm	White
2000mm	White
2500mm	White
3000mm	White
Cut to length available	

Powder Coated to RAL of BS Colour

Length	Finish
0 - 3000mm	Powder Coated
0 - 3000mm	Wet Coated
Cut to length available	

50mm Black Plastic Internal Post Cap



50mm Stainless Steel Post Clip

50mm Baseplate

Different Colour?

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

Check our RAL colour chart on page 173 for the complete list.

76mm Round Posts

Product Information

- Wall thickness; 2.9mm up to 3500mm length & 3.25mm above
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

Length	Finish
1000mm	Mill
1500mm	Mill
2000mm	Mill
2500mm	Mill
3000mm	Mill
3500mm	Mill
4000mm	Mill
5000mm	Mill
6000mm	Mill
Cut to length available	

Grey BS381C 693

Length	Finish
1000mm	Grey
1500mm	Grey
2000mm	Grey
2500mm	Grey
3000mm	Grey
3500mm	Grey
4000mm	Grey
5000mm	Grey
6000mm	Grey
Cut to length available	

White
RAL9016

Length	Finish
1000mm	White
1500mm	White
2000mm	White
2500mm	White
3000mm	White
3500mm	White
4000mm	White
5000mm	White
6000mm	White
Cut to length available	

76mm Grey Plastic External Post Cap

Powder Coated to RAL of BS Colour

Length	Finish
0 - 3000mm	Powder Coated
3001 - 5000mm	Powder Coated
5001 - 6000mm	Powder Coated
0 - 3000mm	Wet Coated
3001 - 5000mm	Wet Coated
5001 - 6000mm	Wet Coated
Cut to length available	

76mm Colour Coded Plastic Internal Post Cap

76mm Steel Baseplates
(to stop rotation & subsidence)

76mm Round "Stali" Posts

Stali is a stainless steel effect aluminium post that is unique.
Stainless steel effect is a low maintenance, lightweight aluminium post section that has been grained and bronze anodised through a specialist process designed to give the appearance of stainless steel with none of the downsides.

Steel or aluminium? How about both?

76mm Round Stali Posts

Product Information

- Wall thickness; 2.9mm
- Non-stock lengths available

Length	Finish
3000mm	Stainless Steel Effect
3500mm	Stainless Steel Effect
Cut to length available	

Stali over stainless steel

The anodised, self passivating surface means that when the surface is marked or scuffed throughout the course of its life it will not oxidise or mark in the same way that stainless steel does. Additionally, and in stark contrast to stainless steel, Stali is lightweight meaning; carriage costs are lower, it's easier to install and won't stain!

Stainless Steel Satin Finish Glass Clamps

76mm Black Internal Post Cap

76mm Steel Baseplates (to stop rotation & subsidence)

76mm Round Post Extensions

Product Information

- To suit 76mm post, other options on request
- Gloss finish on powder coated posts as standard

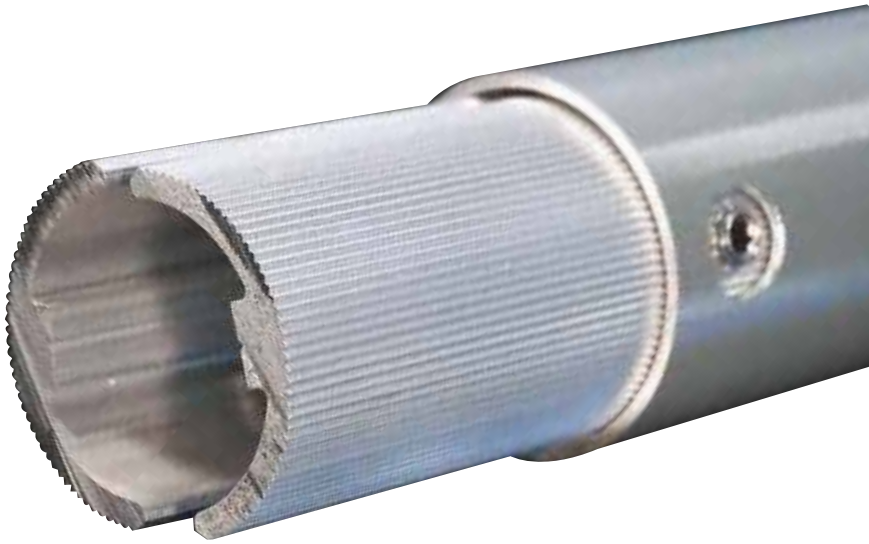
Length	Finish
1000mm	Mill
1000mm	Grey
1000mm	White
1000mm	Powder Coated
1000mm	Wet Coated
Cut to length available	

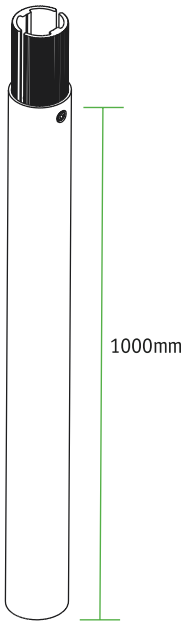
Mill Finish

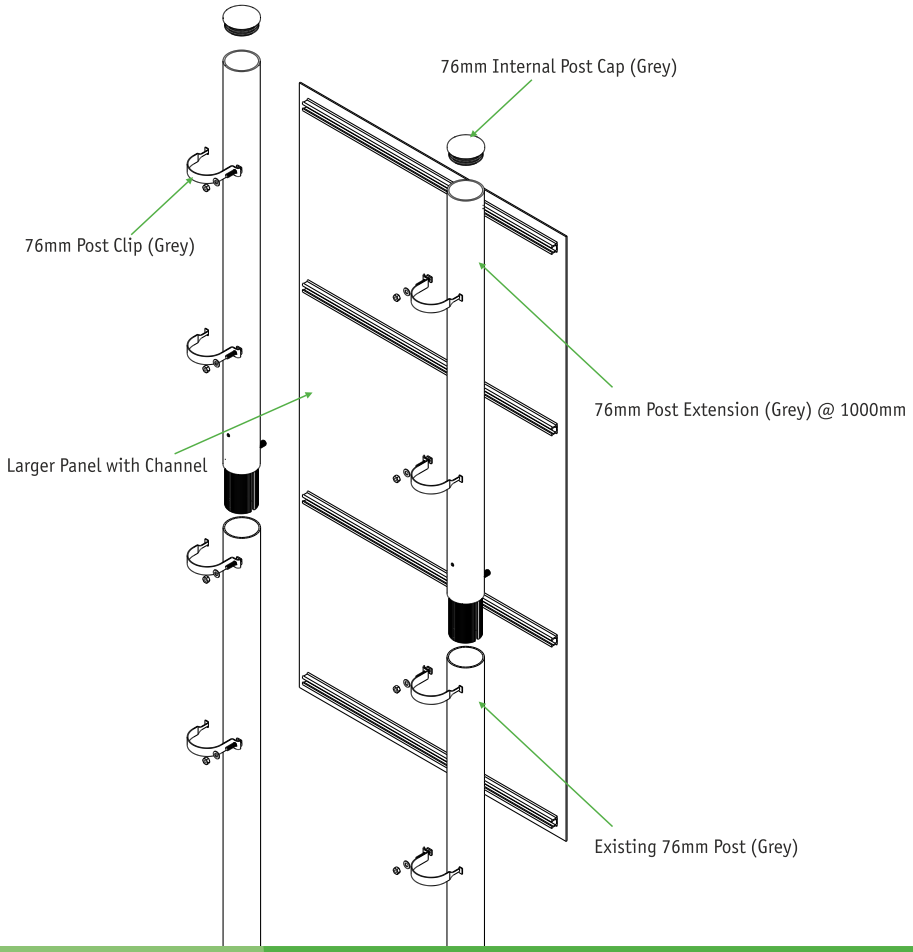
Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour







We also sell the internal extension extrusion in lengths of 2450mm for you to cut down yourself if required.

Length	Finish
2450mm	Mill

Our post extensions will require our 76mm internal post caps

89mm Round Post

Product Information

- Wall thickness; 4.05mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	Grey
5000mm	Grey
6000mm	Grey
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

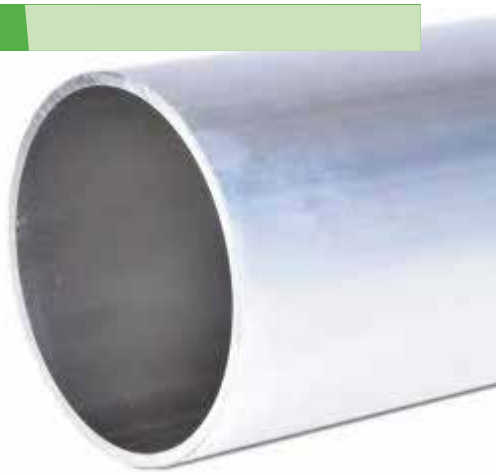
Mill Finish

Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

114mm Round Post



Product Information

- Wall thickness; 4.25mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

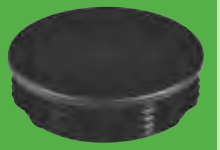
Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	Grey
5000mm	Grey
6000mm	Grey
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

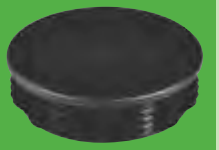
89mm Black Plastic Internal Post Cap



89mm Stainless Steel Post Clip

89mm Baseplate

114mm Black Plastic Internal Post Cap



114mm Stainless Steel Post Clip

114mm Baseplate

Powder / Wet coating may have an excess charge

140mm Round Post

Product Information

- Wall thickness; 4.5mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Length	Finish
4500mm	Mill
5000mm	Mill
5500mm	Mill
6000mm	Mill
4500mm	Grey
5000mm	Grey
5500mm	Grey
6000mm	Grey
4500mm	White
5000mm	White
5500mm	White
6000mm	White
0-6000mm	Powder Coated
0-6000mm	Wet Coated

Mill Finish

Grey BS381C 693

White RAL9016

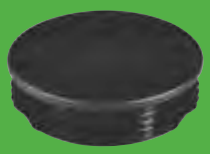
Powder Coated to RAL of BS Colour

Different Colour?

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

Check our RAL colour chart on page 173 for the complete list

140mm Black Plastic Internal Post Cap



140mm Stainless Steel Post Clip

140mm Baseplate

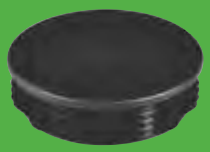
168mm Round Post

Product Information

- Wall thickness; 5.5mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Length	Finish
6000mm	Mill
6000mm	Grey
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated

168mm Black Plastic Internal Post Cap



168mm Stainless Steel Post Clip

168mm Baseplate

Need to keep a uniform colour scheme across a site?

Powder coat your post fixings and panels to ensure a seamless finish

Powder / Wet coating may have an excess charge

Square Posts

Aluminium square posts available in; 50, 75 and 100mm² in mill, grey and white from stock or powder coated to a standard RAL or BS colour, wet coating is also available.

50mm Square Post

Product Information

- Wall thickness; 2.39mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

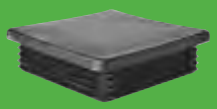
Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
1000mm	Mill
1500mm	Mill
2000mm	Mill
2500mm	Mill
3000mm	Mill
1000mm	Grey
1500mm	Grey
2000mm	Grey
2500mm	Grey
3000mm	Grey
1000mm	White
1500mm	White
2000mm	White
2500mm	White
3000mm	White
0 - 3000mm	Powder Coated
0 - 3000mm	Wet Coated
Cut to length available	

50mm² Black Plastic Internal Post Cap



50mm² Stainless Steel Post Clip

75mm Square Posts

Product Information

- Wall thickness; 3.00mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	Grey
5000mm	Grey
6000mm	Grey
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

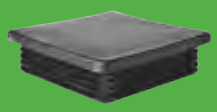
Mill Finish

Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

75mm² Black Plastic Internal Post Cap



75mm² Mill Finish Post Clip

Have you got your post clips for your post?

You will find the square clips on page 55.

100mm Square Posts

Product Information

- Wall thickness; 3.80mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

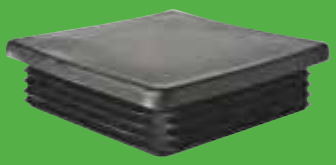
Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	Grey
5000mm	Grey
6000mm	Grey
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

100mm² Black Plastic Internal Post Cap



100mm² Stainless Steel Post Clip

Screw Port Posts

The Posts are aluminium 6063T6 extrusions, with multiple profiles and wall thicknesses. Lengths start from 1000mm to 6000mm as standard. Available from same day despatch on stock items or with 2-3 day lead time on powder coated ones.

60mm Round Post with Screw Ports

Product Information

- Wall thickness; 2.0mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

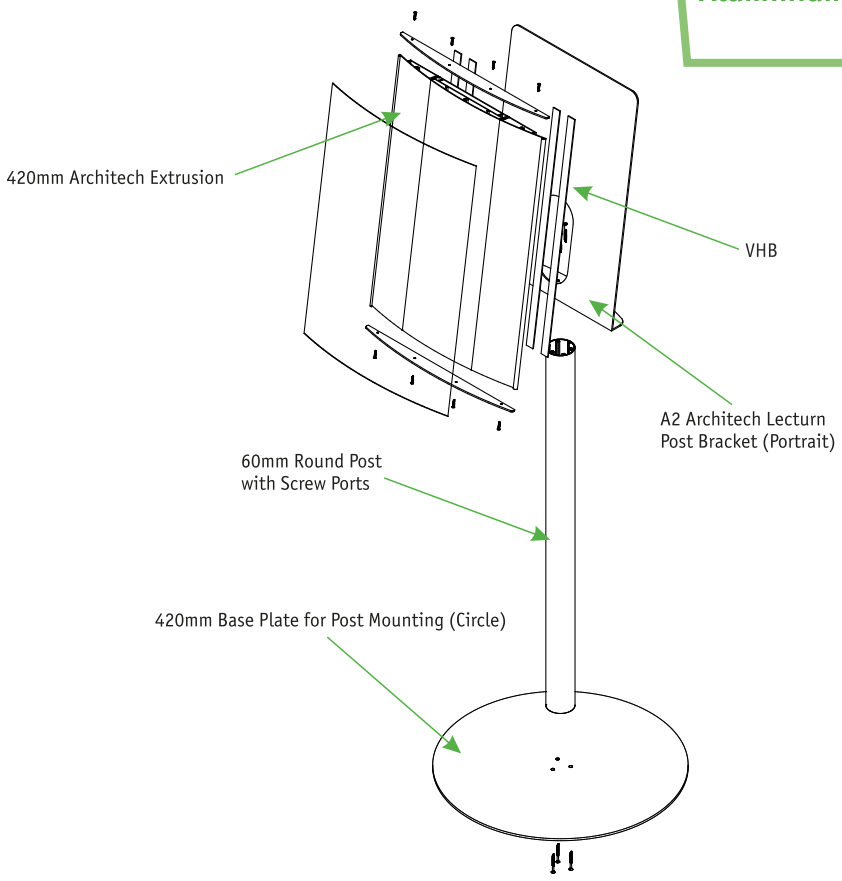
Length	Finish
3050mm	Mill
3050mm	Silver Anodised
0 - 3050mm	Powder Coated
0 - 3050mm	Wet Coated
Cut to length available	

Mill Finish

Silver Anodised

Powder Coated to RAL of BS Colour

60mm Round Mill Aluminium Post Cap



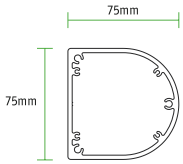
420mm Baseplate

Powder / Wet coating may have an excess charge

75mm D Post with Screw Ports

Product Information

- Wall thickness; 3.0mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available



Length	Finish
6000mm	Mill
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

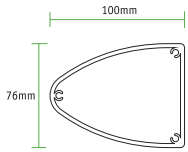
Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

75mm D-Shape Aluminium Post Cap

Cathedral Post with Screw Ports



Product Information

- Wall thickness; 3.0mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Cathedral Aluminium Post Cap

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

Mill Finish

Powder Coated to RAL of BS Colour

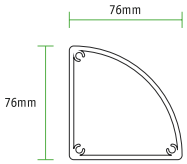
Quadrant Post with Screw Ports

Product Information

- Wall thickness; 3.0mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
Cut to length available	

Mill Finish



Quadrant Aluminium Post Cap

Painted Quadrant Posts?

With 179 stock colours available in gloss, semi-gloss and matt finish available, as well as the ability to match to Pantone colours, we will be able to match your requirements.

Check our RAL colour chart on page 173 for the complete list.

Powder Coated to RAL of BS Colour

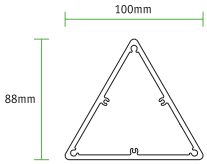
Length	Finish
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated

Powder / Wet coating may have an excess charge

Triangular Post with Screw Ports

Product Information

- Wall thickness; 3.5mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available



Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

White RAL9016

Mill Finish

Powder Coated to RAL of BS Colour

Triangular Aluminium Post Cap

Ellipse Post with Screw Ports

Product Information

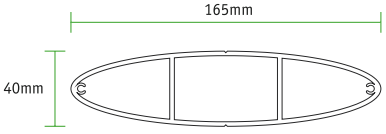
- Wall thickness; 2.5mm
- Gloss finish on powder coated posts as standard
- Non-stock lengths and colours available

Mill Finish

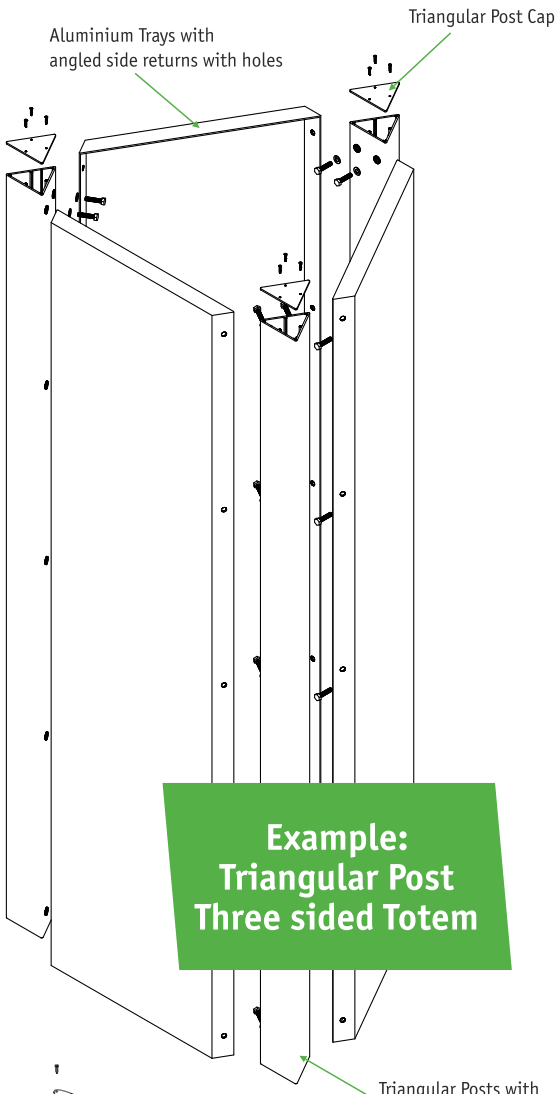
Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

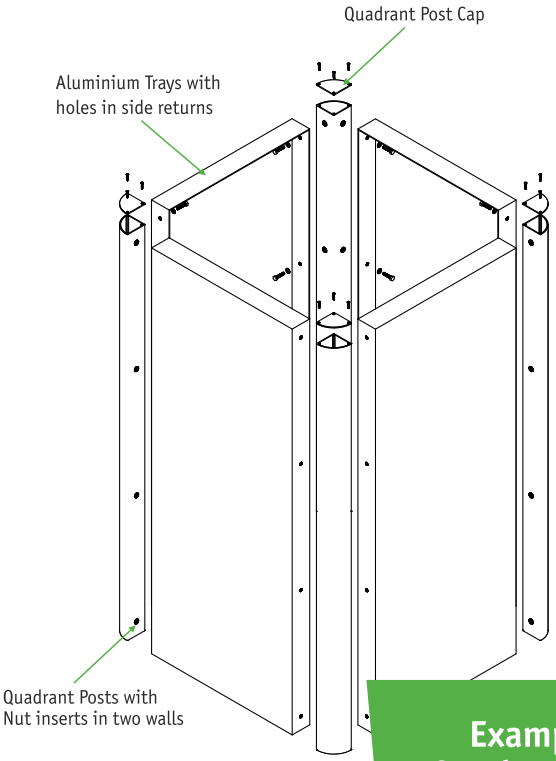
Ellipse Aluminium Post Cap



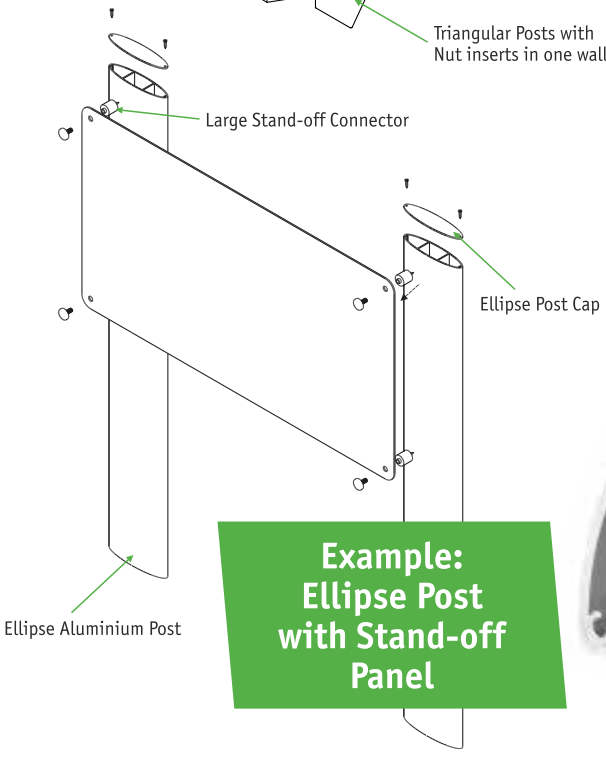
Screw Port Post Examples



**Example:
Triangular Post
Three sided Totem**



**Example:
Quadrant Post
Four sided Totem**



**Example:
Ellipse Post
with Stand-off
Panel**

Welded Baseplate Posts

When planting your posts in is not an option, use welded baseplate posts and anchor bolts for a solid surface mounting option.

KEY INFORMATION

- We recommend lengths of no more than 3.5m unless additional webbing is used

Welded Baseplate with 50mm Posts

Product Information

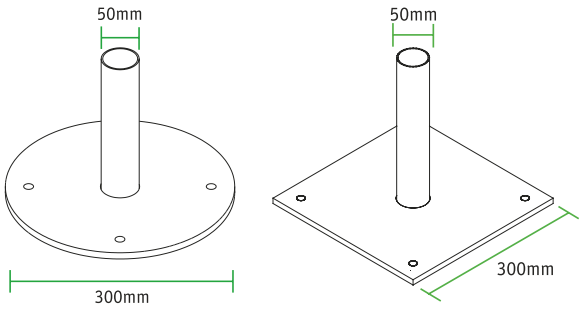
- Baseplate size; 300mm² or 300mm dia. circle cut from 10mm Aluminium Plate
- 4x 13mm holes for surface mounting as standard
- Powder coating to stock colours also available
- POA on lengths over 3000mm
- POA on Post sizes not listed

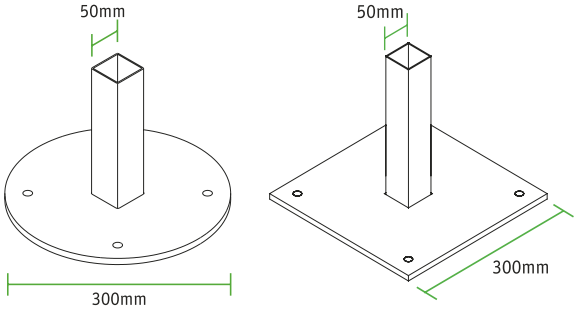
Length	Post Shape	Finish
1000mm	50mm Dia.	Mill
1500mm	50mm Dia.	Mill
2000mm	50mm Dia.	Mill
2500mm	50mm Dia.	Mill
3000mm	50mm Dia.	Mill
1000mm	50mm Dia.	Powder Coated
1500mm	50mm Dia.	Powder Coated
2000mm	50mm Dia.	Powder Coated
2500mm	50mm Dia.	Powder Coated
3000mm	50mm Dia.	Powder Coated
Cut to length available		

Mill Finish

Powder Coated to RAL of BS Colour

Length	Post Shape	Finish
1000mm	50mm²	Mill
1500mm	50mm²	Mill
2000mm	50mm²	Mill
2500mm	50mm²	Mill
3000mm	50mm²	Mill
1000mm	50mm²	Powder Coated
1500mm	50mm²	Powder Coated
2000mm	50mm²	Powder Coated
2500mm	50mm²	Powder Coated
3000mm	50mm²	Powder Coated
Cut to length available		





Caps and Clips

Have you got yours? We supply fixings to match your posts to complete your look.

See fixings page 48 for details.

Aluminium Posts

Welded Baseplate with 76mm Posts

Mill Finish

Powder Coated to RAL of BS Colour

Length	Post Shape	Finish
1000mm	76mm Dia.	Mill
1500mm	76mm Dia.	Mill
2000mm	76mm Dia.	Mill
2500mm	76mm Dia.	Mill
3000mm	76mm Dia.	Mill
1000mm	76mm Dia.	Powder Coated
1500mm	76mm Dia.	Powder Coated
2000mm	76mm Dia.	Powder Coated
2500mm	76mm Dia.	Powder Coated
3000mm	76mm Dia.	Powder Coated
Cut to length available		

Anchor Sleeves

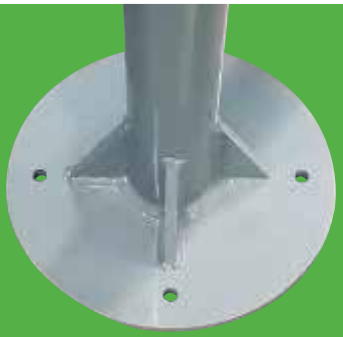
We stock M12 anchor bolts for fixing to a solid mounting surface. Our 75mm bolts are ideal for wall fixing and the 125mm variation are designed for ground fixing.

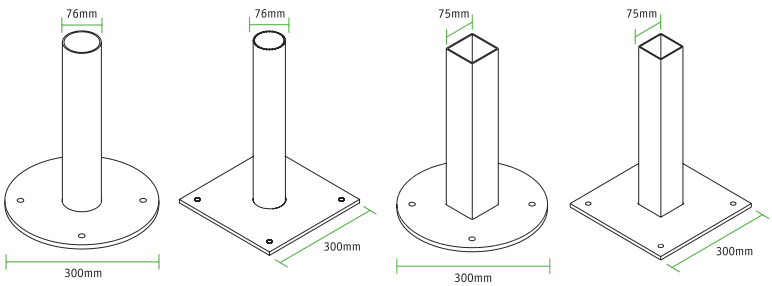
Length	Quantity
75mm	1
75mm	Box of 25
125mm	1
125mm	Box of 25

Length	Post Shape	Finish
1000mm	75mm²	Mill
1500mm	75mm²	Mill
2000mm	75mm²	Mill
2500mm	75mm²	Mill
3000mm	75mm²	Mill
1000mm	75mm²	Powder Coated
1500mm	75mm²	Powder Coated
2000mm	75mm²	Powder Coated
2500mm	75mm²	Powder Coated
3000mm	75mm²	Powder Coated
Cut to length available		

Webbing?

On posts over 3500mm welded webbing is required for strength.





Powder / Wet coating may have an excess charge

Post Caps

We supply post caps to fit all standard and non-standard, stock post extrusions (in varying styles).

KEY INFORMATION

- Lead times start at same day despatch
- Internal, external or screw fix mounting styles
- Stock colours; black (plastic) or mill and white (speciality)

Plastic Round Post Caps

Product Information

- Mount style; Internal

Size	Finish
50mm	Black
76mm	Black
89mm	Black
114mm	Black
140mm	Black
168mm	Black

External Plastic Round Post Caps

Product Information

- Mount style; External

Size	Finish
140mm	Grey
168mm	Grey

Plastic Square Post Caps

Product Information

- Mount style; Internal

Size	Finish
50 x 50mm	Black
75 x 75mm	Black
100 x 100mm	Black

Colour Coded Post Caps

Product Information

- Mount style; Internal

Black RAL9005	Grey BS381C 693	White RAL9016	AS01 Light Blue	AS02 Mid Blue	AS03 Dark Blue	AS04 Light Green
AS05 Dark Green	AS07 Burgundy	AS08 Red	AS09 Orange	AS10 Yellow	AS11 Beige	AS15 Brown

Size	Finish
76mm	Black
76mm	Grey
76mm	White
76mm	Light Blue
76mm	Medium Blue
76mm	Dark Blue
76mm	Light Green
76mm	Dark Green
76mm	Burgundy
76mm	Red
76mm	Orange
76mm	Yellow
76mm	Beige
76mm	Brown

Have you got the clips for your post?

You will find the clips on page 53.

Metal Round Post Caps

Product Information

- Mount style; Screw fixed

Size	Finish
60mm	Mill
60mm	Silver Anodised

Mill Finish

Silver Anodised

Powder Coated to RAL of BS Colour

Metal 'D' Post Caps

Product Information

- Mount style; Screw fixed

Size	Finish
76mm	Mill
76mm	White

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

Metal Shaped Post Caps

Product Information

- Mount style; Screw fixed

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

To Suit	Finish
Cathedral	Mill
Cathedral	Powder Coated
Quadrant	Mill
Quadrant	Powder Coated
Triangular	Mill
Triangular	White
Ellipse	Mill
Ellipse	White
Ellipse	Powder Coated

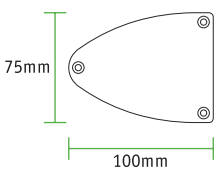
Cathedral

Quadrant

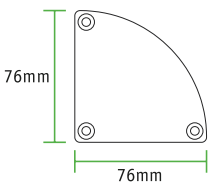
Triangular

Ellipse

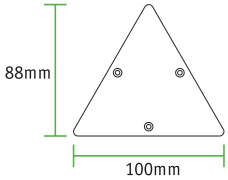
Cathedral



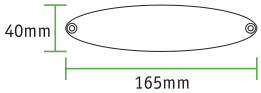
Quadrant



Triangular



Ellipse



Finials

Aluminium Finials are the finishing touch to any post mounted signage system. Instead of a standard post cap a finial can give added impact.

KEY INFORMATION

- Lead times start at same day despatch
- Available in white, grey, black & gold from stock or powder coated to a RAL or BS colour

Round Ball Finials

Product Information

- To suit post profile; Round
- Material; Cast aluminium
- Mount style; External

Mill Finish

Grey BS381C 693

White RAL9016

Black RAL9005

Gold

Powder Coated to RAL of BS Colour

Size	Finish
50mm	Mill
50mm	Grey
50mm	White
50mm	Black
50mm	Gold
50mm	Powder Coated
50mm	Wet Coated
76mm	Mill
76mm	Grey
76mm	White
76mm	Black
76mm	Gold
76mm	Powder Coated
76mm	Wet Coated
89mm	Mill
89mm	Grey
89mm	White
89mm	Black
89mm	Gold
89mm	Powder Coated
89mm	Wet Coated
114mm	Mill
114mm	Grey
114mm	White
114mm	Powder Coated
114mm	Wet Coated
140mm	Mill
140mm	Grey
140mm	White
140mm	Powder Coated
140mm	Wet Coated
168mm	Mill
168mm	Grey
168mm	White
168mm	Powder Coated
168mm	Wet Coated

Powder / Wet coating may have an excess charge

Square Ball Finials

Product Information

- To suit post profile; Square
- Mount style; External
- Material; Cast aluminium

Mill Finish

Grey BS381C 693

White RAL9016

Black RAL9005

Gold

Powder Coated to RAL of BS Colour

Size	Finish
50 x 50mm	Mill
50 x 50mm	Grey
50 x 50mm	White
50 x 50mm	Black
50 x 50mm	Gold
50 x 50mm	Powder Coated
50 x 50mm	Wet Coated
75 x 75mm	Mill
75 x 75mm	Grey
75 x 75mm	White
75 x 75mm	Black
75 x 75mm	Gold
75 x 75mm	Powder Coated
75 x 75mm	Wet Coated
100 x 100mm	Mill
100 x 100mm	Grey
100 x 100mm	White
100 x 100mm	Black
100 x 100mm	Gold
100 x 100mm	Powder Coated
100 x 100mm	Wet Coated

76mm Round Dome Finials

Product Information

- To suit post profile; 76mm Round
- Mount style; External
- Material; Cast aluminium

Mill Finish

Black RAL9005

Grey BS381C 693

Gold

White RAL9016

Powder Coated to RAL of BS Colour

Size	Finish
76mm	Mill
76mm	Grey
76mm	White
76mm	Black
76mm	Gold
76mm	Powder Coated
76mm	Wet Coated

76mm Round Base Embellisher

Product Information
- To suit post profile; 76mm Round
- Mount style; External
- Material; Cast aluminium

Mill Finish | Black RAL9005 | Grey BS381C 693 | Gold | White RAL9016 | Powder Coated to RAL of BS Colour

Size	Finish
76mm	Mill
76mm	Grey
76mm	White
76mm	Black
76mm	Gold
76mm	Powder Coated
76mm	Wet Coated

76mm Round Alpine Finial

Product Information
- To suit post profile; 76mm Round
- Mount style; External
- Material; Cast aluminium

Mill Finish | Black RAL9005 | Grey BS381C 693 | Gold | White RAL9016 | Powder Coated to RAL of BS Colour

Size	Finish
76mm	Mill
76mm	Grey
76mm	White
76mm	Black
76mm	Gold
76mm	Powder Coated
76mm	Wet Coated

76mm Round Gothic Finial

Product Information
- To suit post profile; 76mm Round
- Mount style; External
- Material; Cast aluminium

Mill Finish | Black RAL9005 | Grey BS381C 693 | Gold | White RAL9016 | Powder Coated to RAL of BS Colour

Size	Finish
76mm	Mill
76mm	Grey
76mm	White
76mm	Black
76mm	Gold
76mm	Powder Coated
76mm	Wet Coated

Powder / Wet coating may have an excess charge

Need something a bit different?

We can create bespoke finial toppers for 76mm round posts with your customers logo.
Routed aluminium panels are welded into dome finials and powder coated to match your posts.

Steel Baseplates

Our baseplates are attached to posts and inserted in to the ground, they assist with; anti-theft, anti-rotation and avoid subsidence of the post.

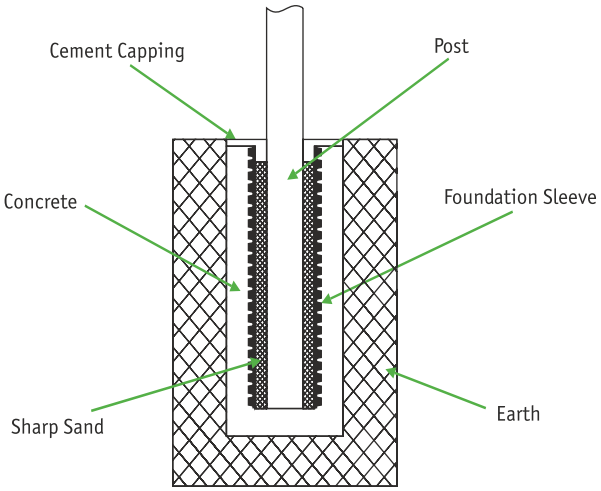
Post Size	Product Code
50mm	50BP
76mm	76BP
89mm	89BP
114mm	114BP
140mm	140BP
168mm	168BP

KEY INFORMATION

- Lead times start at same day despatch
- Suitable for round posts

Foundation Sleeves

Commonly used on larger systems to expedite the process of post installation by concreting in the foundation sleeves prior to installation.



KEY INFORMATION

- Requirements; Concrete, Cement & Sharp Sand
- Hole needs to be 25mm bigger than Sleeve all round

Length	Width	To Suit	Finish
750mm	100mm	50mm	Black
1000mm	100mm	50mm	Black
1200mm	100mm	50mm	Black
1500mm	100mm	50mm	Black
750mm	150mm	76, 89 & 114 mm	Black
1000mm	150mm	76, 89 & 114 mm	Black
1200mm	150mm	76, 89 & 114 mm	Black
1500mm	150mm	76, 89 & 114 mm	Black
1000mm	225mm	140 & 168mm	Black
1200mm	225mm	140 & 168mm	Black
1500mm	225mm	140 & 168mm	Black
1000mm	300mm	244mm	Black
1200mm	300mm	244mm	Black
1500mm	300mm	244mm	Black
1000mm	375mm	273mm	Black
1200mm	375mm	273mm	Black
1500mm	375mm	273mm	Black
2000mm	375mm	273mm	Black

Sign Fixings

We stock a huge range of very high quality fixings - from post clips in all standard and many non-standard sizes, for both round and square posts through to stand-off locators, colour coded fixings and much more. Clip extrusion and angle are also included within the range.

Category Contents	
Standard Extrusions	50
Sign Post Clips	53
Clamps & Brackets	57
Glass Clamps	60
Sign Locators	61
Banding	62
Colour Coded Fixings	64
Suspended Sign Fixings	67

Standard Extrusions

Clip extrusion & fixing profiles are fixings used to fasten Ashby systems to their appropriate mounting surfaces.

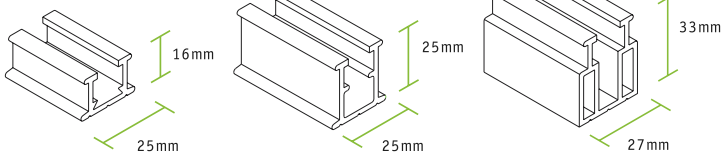
KEY INFORMATION

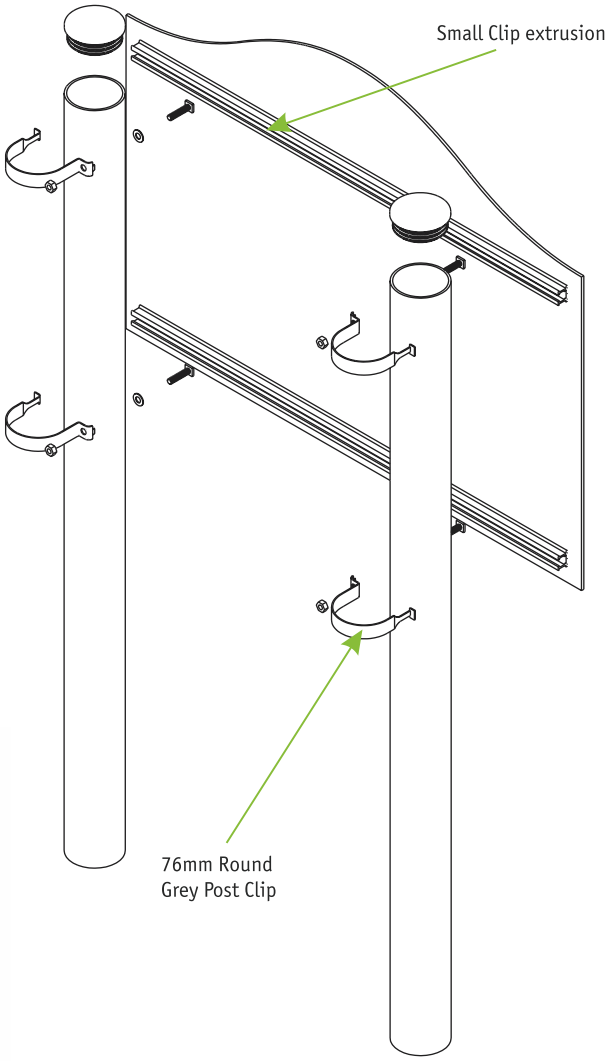
- Extruded from 6063 T6 aluminium
- Same day despatch (either from stock or cut-to-size)

Clip Extrusion

Length	Size	Finish
3000mm	Small	Grey
5000mm	Small	Grey
3000mm	Medium	Grey
5000mm	Medium	Grey
5000mm	Large	Grey
6000mm	Large	Grey
Cut to length available		

Grey
BS381C 693





Small Clip Extrusion

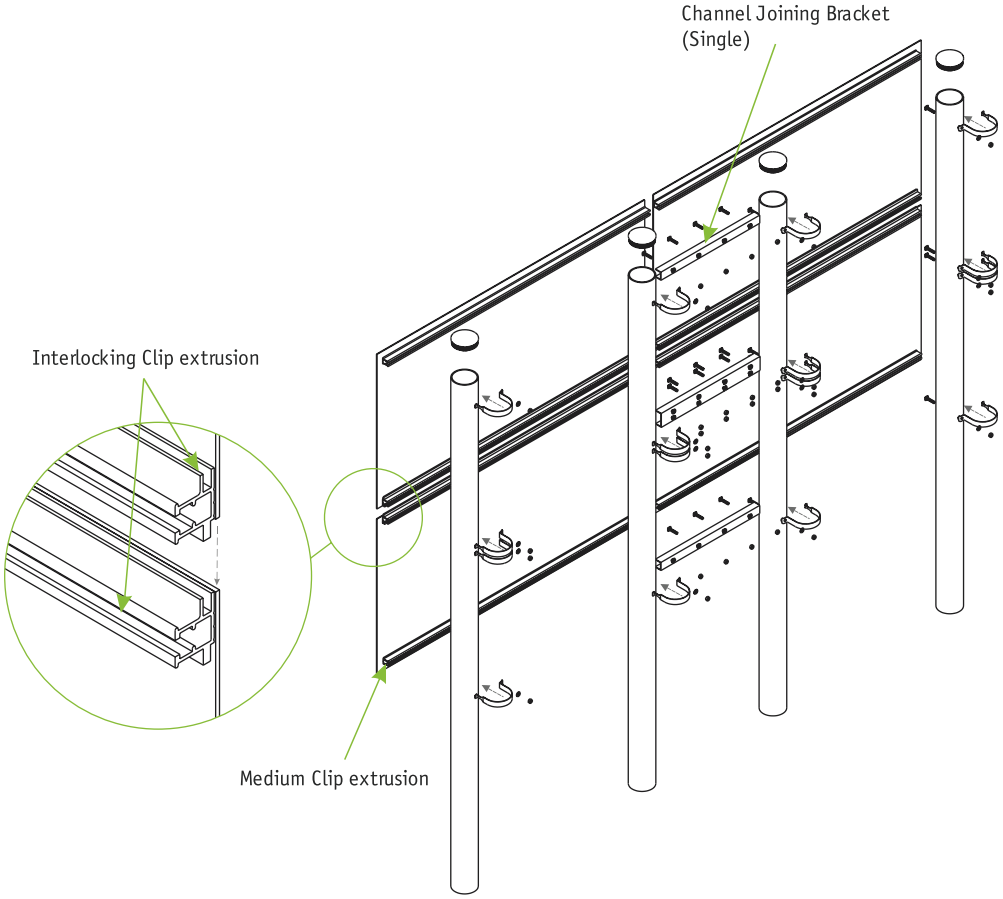
Interlocking Clip Extrusion

Key Information

- Interlocks using one extrusion

Length	Size	Finish
5000mm	37 x 25mm	Grey
Cut to length available		

Interlocking Clip Extrusion



Have you got post clips for your clip extrusion?

You will find clips on page 53

T Channel

Key Information

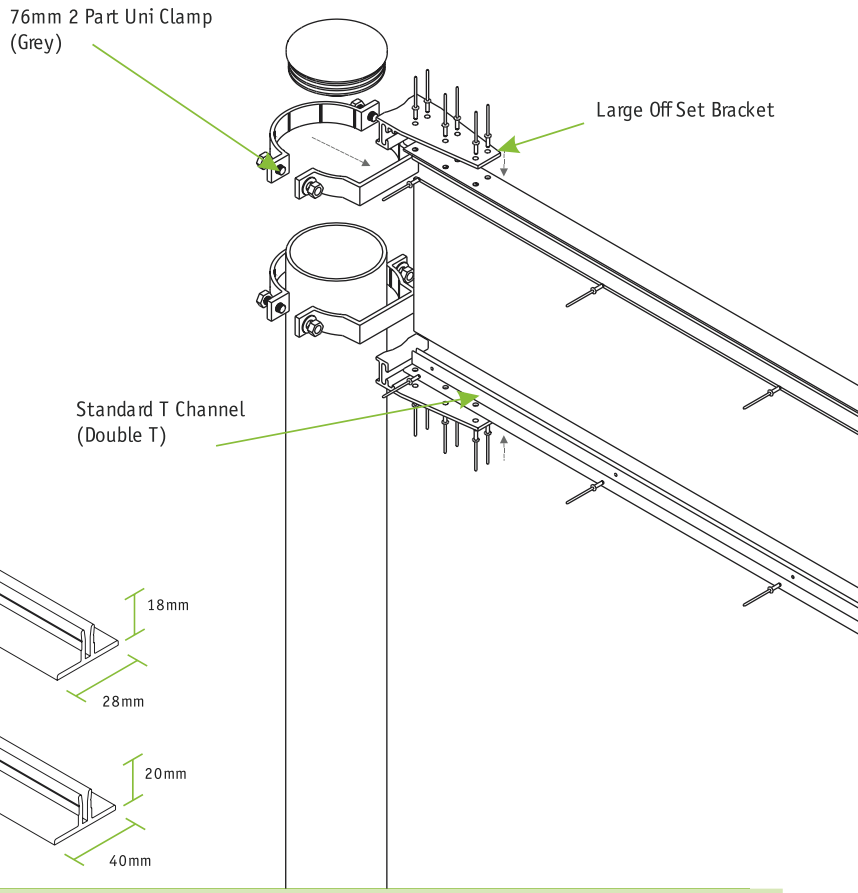
- Small is suitable for panels under 0.3m²
- Large is suitable for panels over 0.3m²

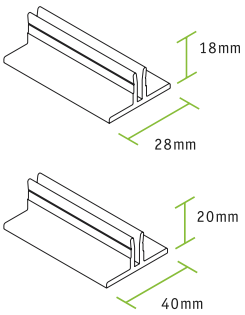
Length	Size	Finish
2000mm	Small	Mill
2000mm	Small	Grey
2000mm	Small	Powder Coated
3000mm	Large	Mill
3000mm	Large	Grey
3000mm	Large	Powder Coated

Mill Finish

Grey BS381C 693

Powder Coated to RAL of BS Colour



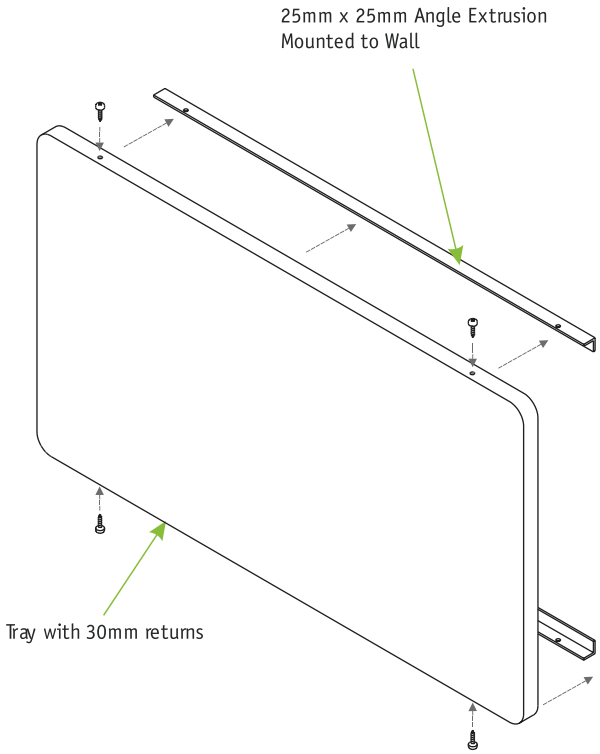


Angle Extrusion

Length	Size	Finish
3000mm	20 x 20mm	Grey
3000mm	25 x 25mm	Grey
3000mm	40 x 40mm	Grey
4000mm	40 x 40mm	Grey
5000mm	40 x 40mm	Grey
3050mm	40 x 40mm	Mill
6000mm	50 x 50mm	Grey
Cut to length available		

Mill Finish

Grey BS381C 693



Post Clips

Clips are required to mount panels with clip extrusion to posts. We offer them in standard and non-standard sizes in a range of finishes, powder coating is available for standard RAL and BS colours.

Single Bolt Round Post Clips

Key Information

- Quantity discounts apply - call us for details
- Material; Stainless steel
- Complete with 1x M8 35mm square head bolt with nut and washer

Size	Finish
50mm	Stainless Steel
50mm	Grey
50mm	White
50mm	Black
50mm	Powder Coated
60mm	Stainless Steel
76mm	Stainless Steel
76mm	Grey
76mm	White
76mm	Black
76mm	Powder Coated
89mm	Stainless Steel
89mm	Grey
89mm	White
89mm	Powder Coated
102mm	Stainless Steel
114mm	Stainless Steel
114mm	Grey
114mm	White
114mm	Powder Coated

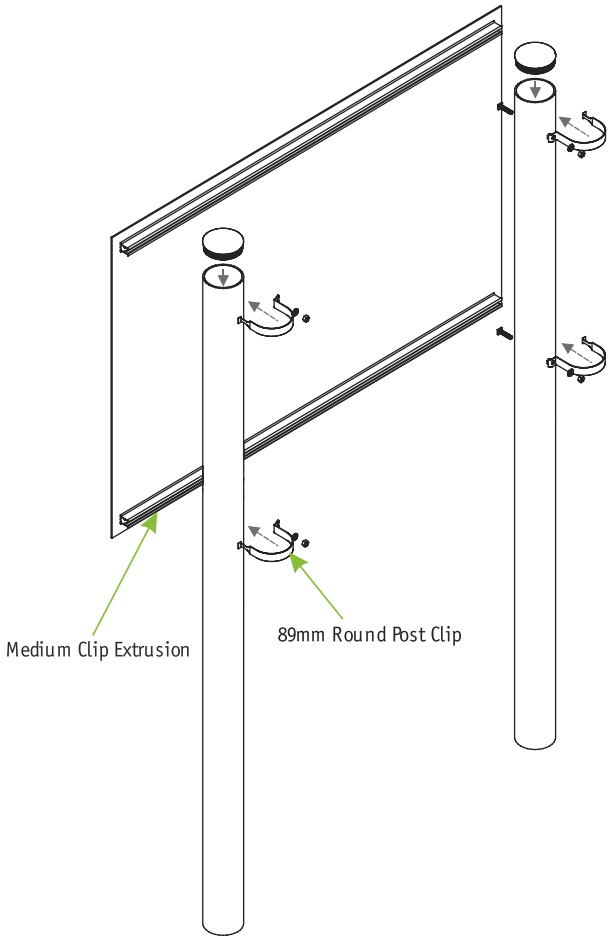
Stainless Steel

Grey BS381C 693

White RAL9016

Black RAL9005

Powder Coated to RAL of BS Colour



Two Bolt Round Post Clips

Key Information

- Quantity discounts apply - call us for details
- Material; Stainless steel
- Complete with 2x M8 35mm square head bolts with nuts and washers

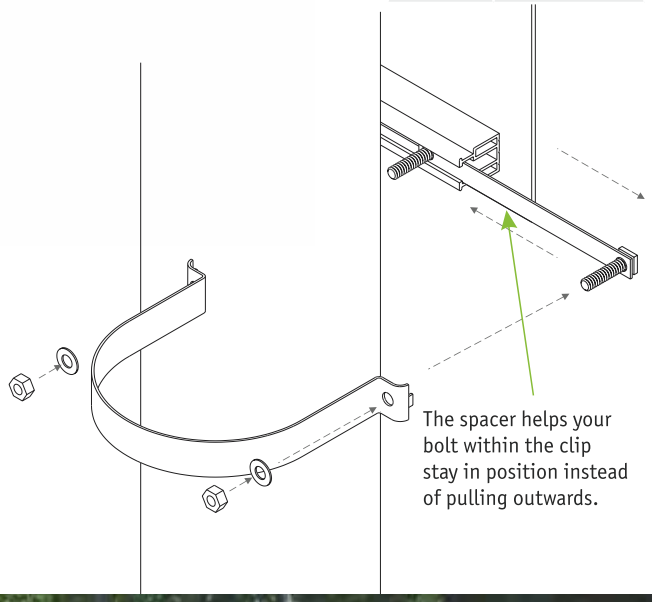
Stainless Steel

Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour

Size	Finish
127mm	Stainless Steel
140mm	Stainless Steel
140mm	Grey
140mm	White
140mm	Powder Coated
168mm	Stainless Steel
168mm	Grey
168mm	White
168mm	Powder Coated
194mm	Stainless Steel
219mm	Stainless Steel
244mm	Stainless Steel
273mm	Stainless Steel



The spacer helps your bolt within the clip stay in position instead of pulling outwards.

Square & Rectangular Post Clips

Key Information

- Quantity discounts apply - call us for details
- Material; Stainless steel
- Complete with 2x M8 35mm square head bolts with nuts and washers

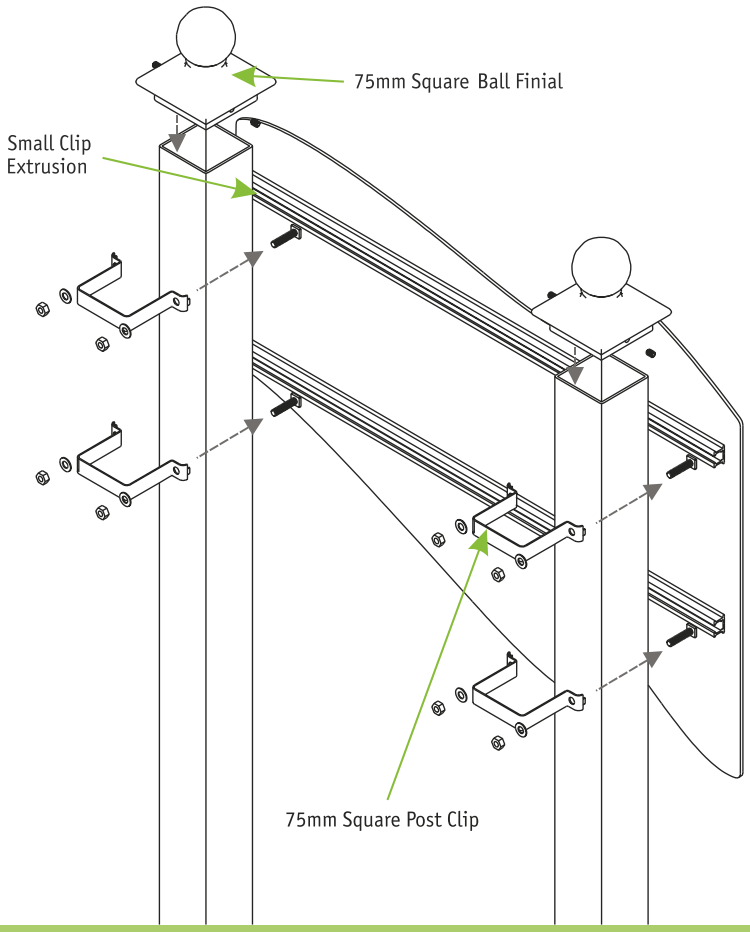
Size	Finish
50 x 50mm	Stainless Steel
50 x 50mm	Grey
50 x 50mm	White
50 x 50mm	Powder Coated
75 x 75mm	Stainless Steel
75 x 75mm	Grey
75 x 75mm	White
75 x 75mm	Powder Coated
80 x 40mm	Stainless Steel
80 x 80mm	Stainless Steel
100 x 50mm	Stainless Steel
50 x 100mm	Stainless Steel
100 x 100mm	Stainless Steel
100 x 100mm	Grey
100 x 100mm	White
100 x 100mm	Powder Coated
150 x 150mm	Stainless Steel

Mill Finish

Grey BS381C 693

White RAL9016

Powder Coated to RAL of BS Colour



Internal Plastic Caps Available For All Square Posts

50 x 50mm

75 x 75mm

100 x 100mm

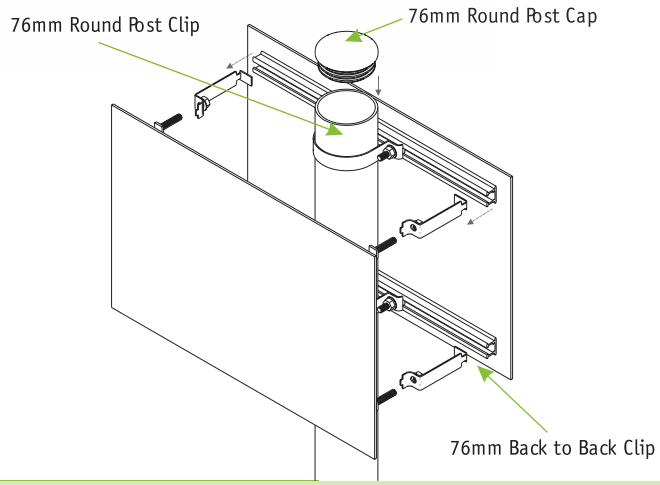
Back to Back clips

Key Information

- Material; Stainless steel
- Complete with; 1x M8 35mm square head bolt with nut and washer

Stainless Steel

Size	Finish
50mm	Stainless Steel
60mm	Stainless Steel
76mm	Stainless Steel
89mm	Stainless Steel
102mm	Stainless Steel
114mm	Stainless Steel
127mm	Stainless Steel
140mm	Stainless Steel
168mm	Stainless Steel
194mm	Stainless Steel
219mm	Stainless Steel
244mm	Stainless Steel
273mm	Stainless Steel



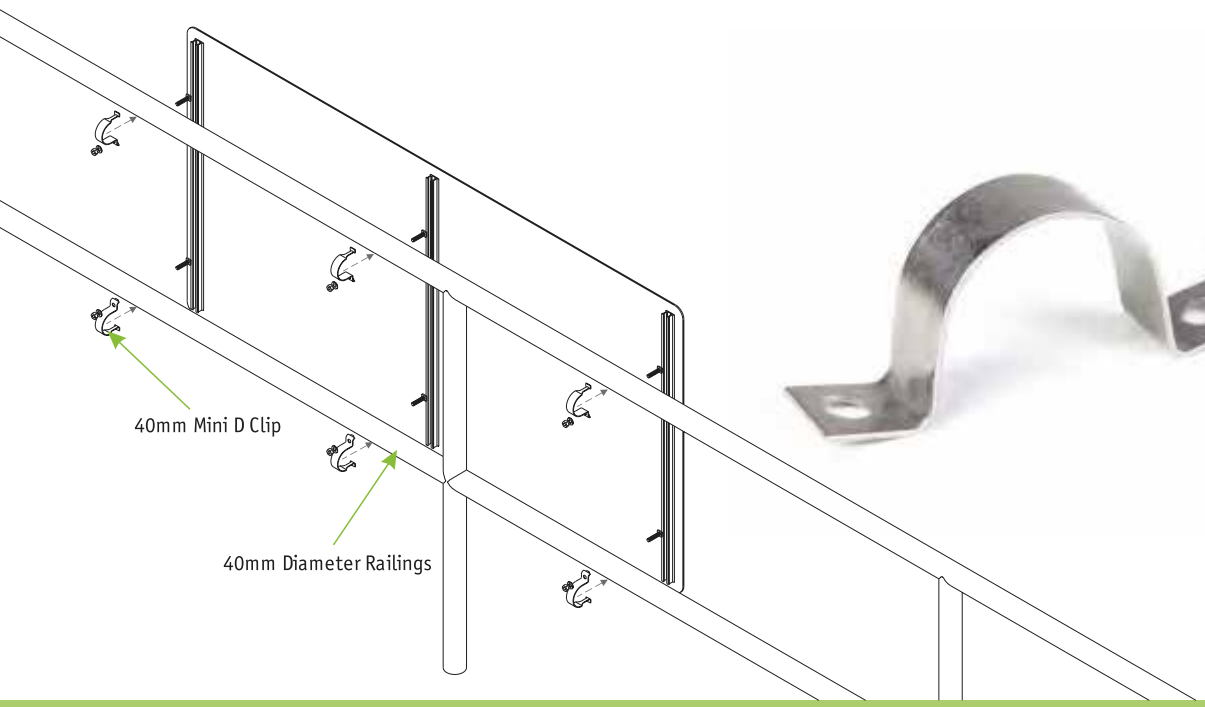
Mini D clips

Key Information

- Material; Stainless steel
- Complete with; 2x M8 35mm square head bolts with nuts and washers

Stainless Steel

Size	Finish
13mm	Stainless Steel
16mm	Stainless Steel
19mm	Stainless Steel
25mm	Stainless Steel
32mm	Stainless Steel
35mm	Stainless Steel
40mm	Stainless Steel



Clamps & Brackets

We realise you don't always need to put signs on posts, so we stock a number of Sign Fixings for other purposes.

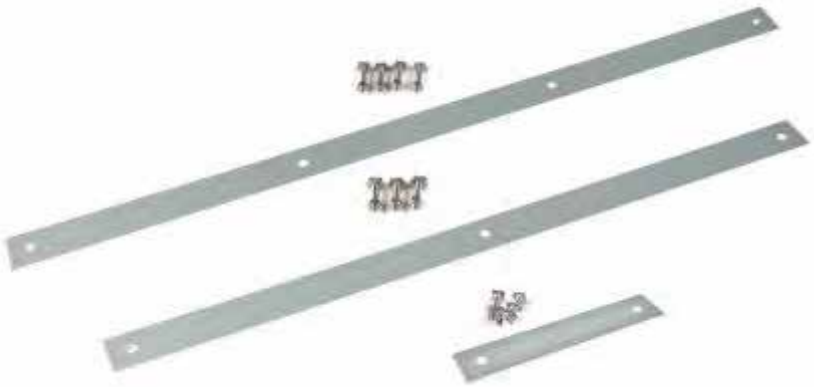
KEY INFORMATION

- Same day despatch

Fence Fixing Plates

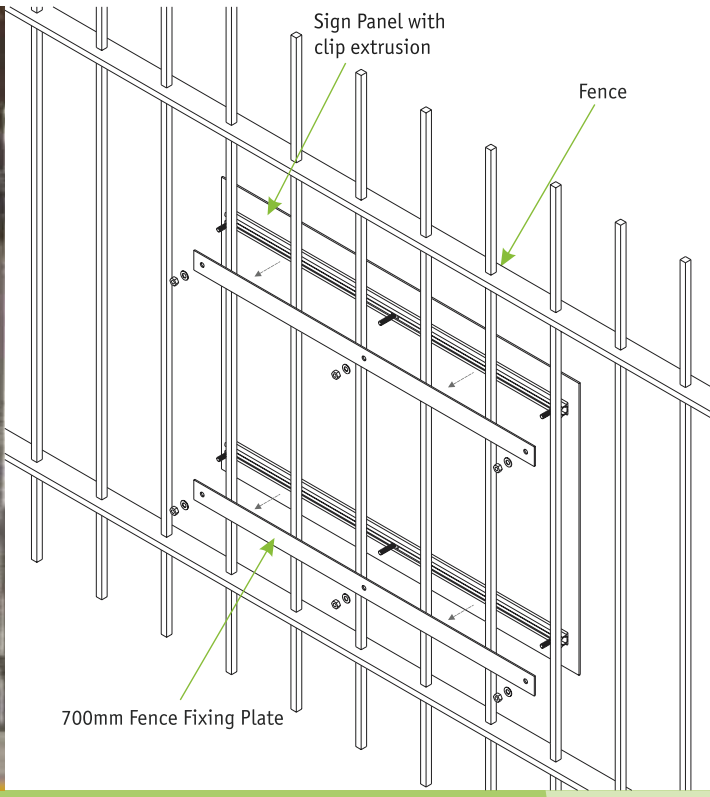
Key Information

- Material; 2.5mm aluminium
- Complete with 2-4 x M8 35/60mm square head bolts with nuts and washers (Depending on width)



Grey
BS381C 693

Size	No. of Bolts	Finish
100mm	2	Grey
150mm	2	Grey
200mm	2	Grey
250mm	2	Grey
300mm	2	Grey
350mm	2	Grey
400mm	2	Grey
450mm	2	Grey
500mm	2	Grey
550mm	2	Grey
600mm	2	Grey
650mm	3	Grey
700mm	3	Grey
750mm	3	Grey
800mm	3	Grey
850mm	3	Grey
900mm	4	Grey
950mm	4	Grey
1000mm	4	Grey



Clip Extrusion Joining Brackets

Key Information

- Material; 1050A aluminium
- Supplied with 4 or 8x M8 35mm square head bolts with nuts and washers
- This product is **not** suitable for use with large clip extrusion

Product	No. of Bolts	Size	Finish
Single Joining Bracket	4	450 x 30 x 27mm	Grey
Double Joining Bracket	8	450 x 55 x 27mm	Grey

Grey BS381C 693

Single Joining Bracket

Double Joining Bracket

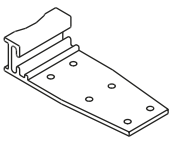
Offset Brackets

Key Information

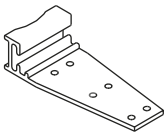
- Post mounted with banding or uni clamp

Type	Size	Finish
Small	116 x 51 x 28mm	Grey
Large	116 x 51 x 28mm	Grey

Grey BS381C 693



Offset Bracket (large)

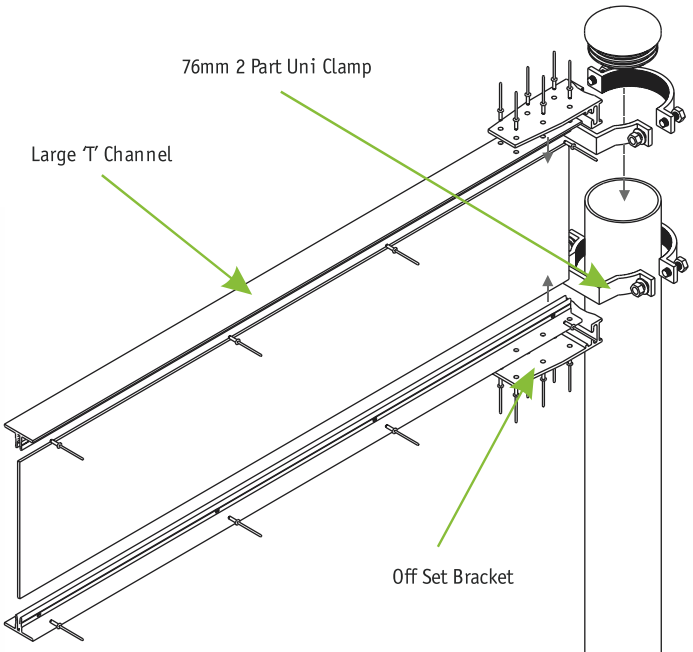


Offset Bracket (small)

Two Part Uni Clamp

Key Information

- Fixing requirement; 2x M8 20mm hex head bolts with nuts and washers



Stainless Steel

Grey BS381C 693

Powder Coated to RAL of BS Colour

Size	Finish
76mm	Stainless Steel
76mm	Grey
76mm	Powder Coated
89mm	Stainless Steel
89mm	Grey
89mm	Powder Coated

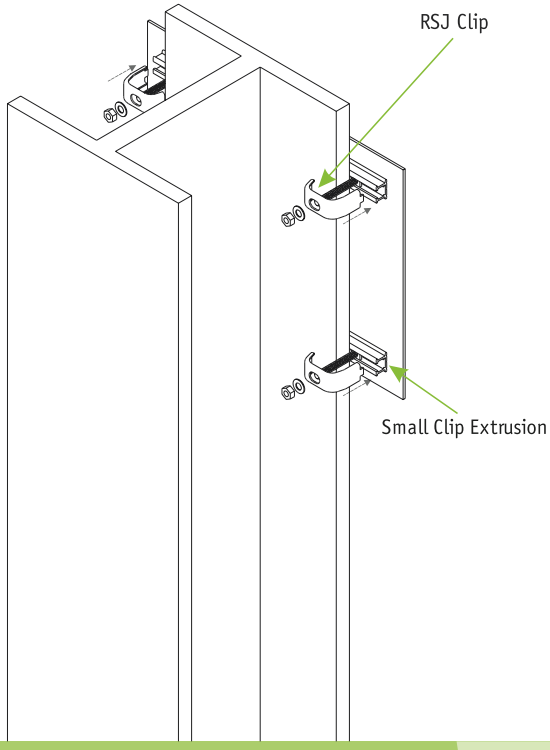
RSJ Clip

Key Information

- Material; Stainless steel
- Complete with 1x M8 32mm square head bolt with nyloc nut and washer

Size	Finish
40 x 20 x 21mm	Stainless Steel

Stainless Steel



Glass Clamps

Glass clamps enable acrylic panels to be fixed to post sections (suspended and post mounted) and to walls (projecting).

KEY INFORMATION

- Lead times start at same day despatch
- Zamac for powder/wet coating to specific colours

Glass Clamps

Key Information

- Material; 304 grade stainless steel/zamac (zinc based alloy)
- 10mm hole @ 25mm hole centre in Panel

Stainless Steel

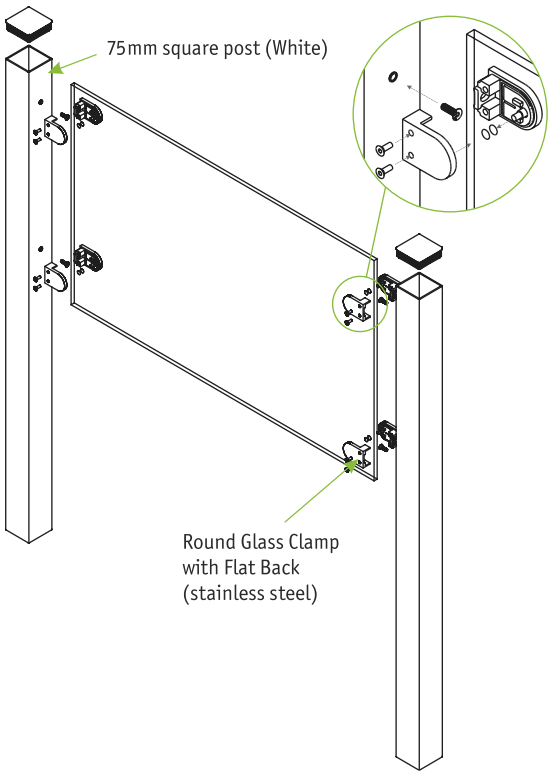
Zamac

Powder Coated to RAL of BS Colour

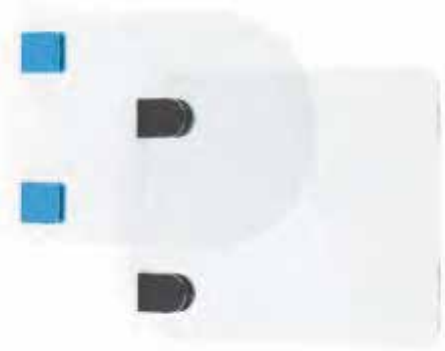
Outer Shape	Back Shape	Size	Finish
Round	Radius	66 x 45 x 27mm	Stainless Steel
Round	Radius	66 x 45 x 27mm	Zamac
Square	Radius	66 x 45 x 27mm	Powder Coated
Square	Radius	59 x 53 x 30mm	Stainless Steel
Square	Radius	59 x 53 x 30mm	Zamac
Square	Radius	59 x 53 x 30mm	Powder Coated
Round	Flat	63 x 45 x 28mm	Stainless Steel
Round	Flat	63 x 45 x 28mm	Zamac
Round	Flat	63 x 45 x 28mm	Powder Coated
Square	Flat	55 x 53 x 30mm	Stainless Steel
Square	Flat	55 x 53 x 30mm	Zamac
Square	Flat	55 x 53 x 30mm	Powder Coated

Supplied complete with:

1x M8 20mm socket cap screw
2 x Rubber spacers (to suit 10mm substrate)
2x M6 set screws (including press in cover caps)
1 x Locating pin



Glass clamps can be used to create projecting or suspended signage as well as mounting to posts



Sign Locators

KEY INFORMATION

- Lead times start at same day despatch
- Supplied as a 3 part set (male, female & wall cup)

Manufactured in brass and finished in either chrome or satin plating. These fixings are available in small, medium and large variations and compliment the glass effect and aluminium panel ranges.

Stand-Off Connectors

Size	Panel Thickness	Hole Size	Overall Size	Finish
Small	2 - 6mm	6mm	12 x 25.8mm	Chrome
Small	2 - 6mm	6mm	12 x 25.8mm	Satin Anodised
Medium	2 - 10mm	6mm	16 x 30.5mm	Chrome
Medium	2 - 10mm	6mm	16 x 30.5mm	Satin Anodised
Large	5 - 10mm	11mm	25 x 35.5mm	Chrome
Large	5 - 10mm	11mm	25 x 35.5mm	Satin Anodised

Locators

Key Information

- Material; Brass (plated) or plastic
- Fixing requirement; 1x machine screw and 2 piece glue (plastic locators)

Product	Size	Material
Brass Locator	14.7 x 17.4mm	Brass
Small Plastic Locator	8 x 8 x 11.4mm	Plastic
Medium Plastic Locator	16 x 16 x 16mm	Plastic
Large Plastic Locator	20 x 20 x 26mm	Plastic

Banding

KEY INFORMATION

- **Lead times start at same day despatch**
- **Screwbanding Manufactured from stainless steel and pre-equipped with a captive housing screw**

Sign clamps also known as universal channel clamps (or UCC's) & banding are an alternative method for fixing channelled and non-channelled sign panels to posts.

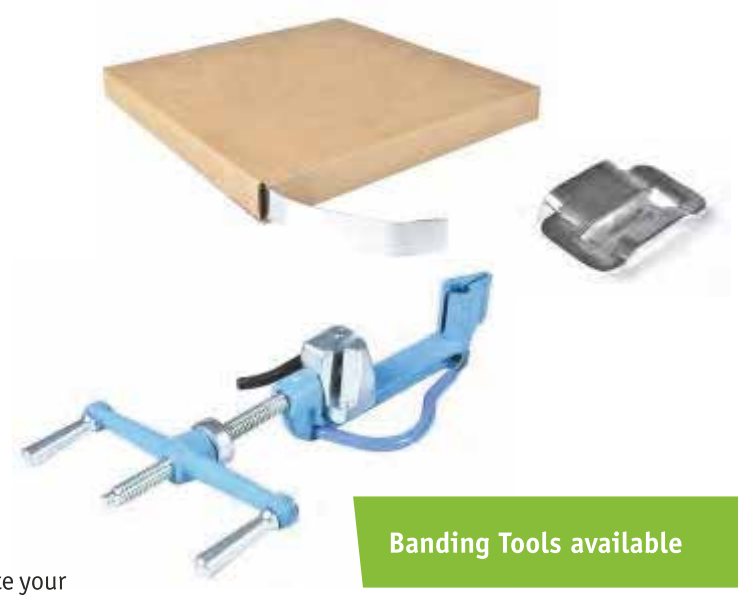
Buckle Banding

Key Information

- Screwband Size; 13mm x 30.48m, 19mm x 30.48m
- Material; Stainless steel

Product	Size	Quantity
13mm Banding	13mm x 30.48m	---
19mm Banding	19mm x 30.48m	---
13mm Buckles	13mm	Box of 100
19mm Buckles	19mm	Box of 100

Stainless Steel



Banding Tools available

- Handypacks come complete with 25 captive housing units to create your

Screwband with Captive Housing Screw

Key Information

- Material; Stainless steel
- 18",24" and 36" Screwbands are pre-built (ready to use)
- Handypacks come complete with 25 captive housing units to create your own length screwbands

Product	Size
18" Screwband	11mm x 460mm
24" Screwband	11mm x 610mm
36" Screwband	11mm x 915mm
HandyPack	11mm x 10m

Stainless Steel

Universal Channel Clamp (UCC)

Key Information

- Material; Stainless steel
- For use with Banding / Screwbanding to clip extrusion

Size
72 x 30 x 32mm

Stainless Steel

What size do I need to cut my banding to fit my post?

Measurements given are inclusive of the 50mm required for the captive housing unit.

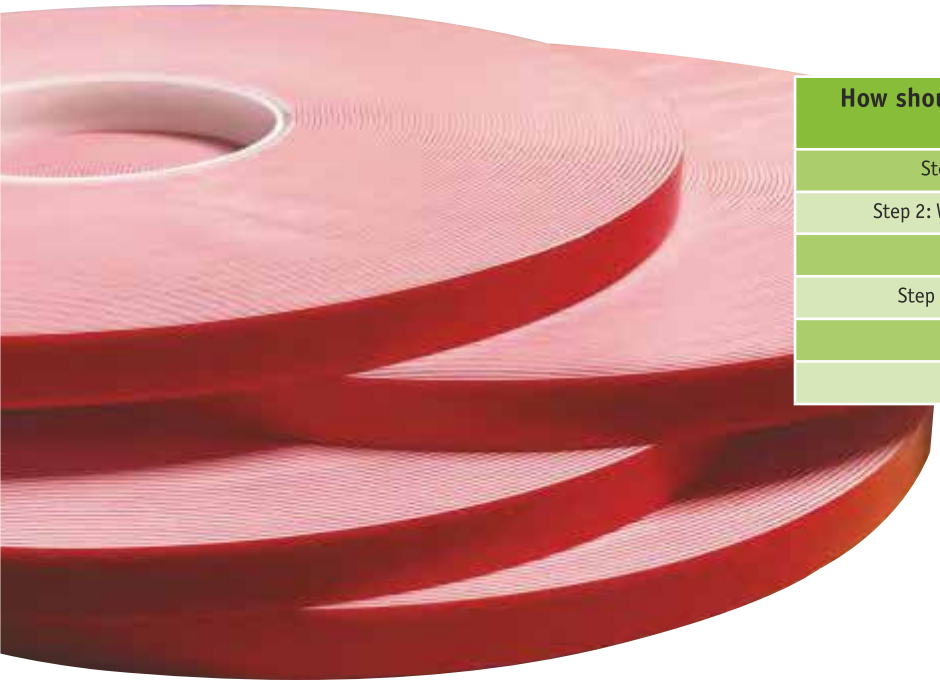
Diameter Post	Banding Length
76mm	288mm
114mm	410mm
140mm	489mm
168mm	577mm

VHB Tape Rolls

Key Information

- Temperature resistance; -40°c to 95°c
- Only supplied as rolls
- Material thickness; 1.1mm

Material usage	Width	Length
Metal to metal	19mm	33m
Metal to metal	25mm	33m
Metal to Acrylic or Acrylic to Acrylic	12mm	33m
Metal to Acrylic or Acrylic to Acrylic	19mm	33m
Metal to Acrylic or Acrylic to Acrylic	25mm	33m



How should I prepare the surface of my signage before using VHB tape?

Step 1: Rub the surfaces down with a fine abrasive pad.

Step 2: Wipe down the surfaces using IPA (alcohol)/water mixture.

Step 3: Dry the surfaces.

Step 4: Make sure that the surfaces are at room temperature.

Step 5: Apply VHB tape.

Step 6: Use a roller and apply pressure.

Colour Coded Fixings

Our stocks colour coded sign fixings including screws, rivets and screw caps all to match our standard vinyl colours.

Quantity discounts apply on all of our colour coded fixings - call us for details.

KEY INFORMATION

- Self tapping screws (No.10 x 1" or 4.9mm x 24mm) in 15 colour variations
- Blind rivets (4.8mm x 12mm) in 15 colour variations
- Push on screw cover caps in 19 colour variations

Coloured Rivets

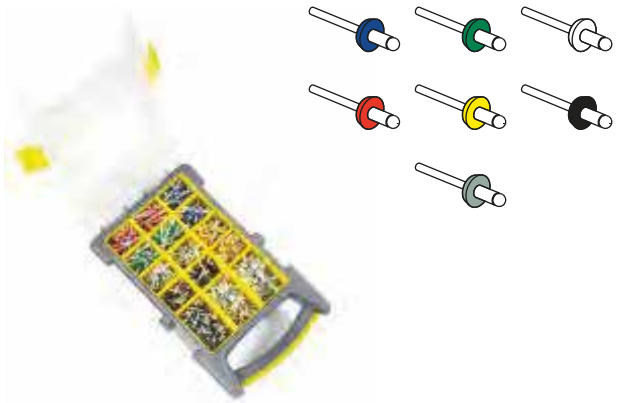
Finish	RAL Match
Light Blue	RAL5012
Medium Blue	RAL5005
Dark Blue	RAL5002
Light Green	RAL6029
Dark Green	RAL6005
White	RAL9016
Burgundy	RAL3004
Red	RAL3020
Orange	RAL2008
Yellow	RAL1023
Beige	RAL1014
Black	RAL9005
Silver	---
Brown	RAL8017
Grey	RAL7042

AS01 Light Blue
AS02 Mid Blue
AS03 Dark Blue
AS04 Light Green
AS05 Dark Green
AS06 White
AS07 Burgundy
AS08 Red
AS09 Orange
AS10 Yellow
AS11 Beige
AS12 Black
AS14 Silver
AS15 Brown
AS16 Grey

Poly Top Rivet Selection Packs

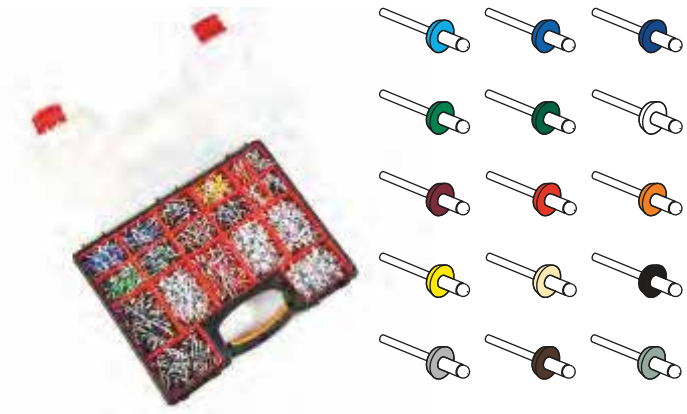
Finish	Contents
Various	450 Units

Box contains:
mid blue AS02 x 50 / light green AS04 x 50 / white AS06 x 100
red AS08 x 50 / yellow AS10 x 50 / black AS12 x 100
grey AS16 x 50



Finish	Contents
Various	1100 Units

Box contains:
light blue AS01 x 50 / mid blue AS02 x 50 / dark blue AS03 x 50
light green AS04 x 50 / dark green AS05 x 50 / white AS06 x 300
burgundy AS07 x 50 / red AS08 x 100 / orange AS09 x 25
yellow AS10 x 50 / beige AS11 x 25 / black AS12 x 200
silver AS14 x 50 / brown AS15 x 50 / grey AS16 x 100



Poly Top Screws

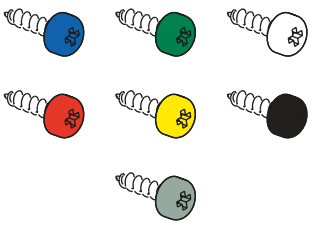
Finish	RAL Match
Light Blue	RAL5012
Medium Blue	RAL5005
Dark Blue	RAL5002
Light Green	RAL6029
Dark Green	RAL6005
White	RAL9016
Burgundy	RAL3004
Red	RAL3020
Orange	RAL2008
Yellow	RAL1023
Beige	RAL1014
Black	RAL9005
Silver	---
Brown	RAL8017
Grey	RAL7042

AS01 Light Blue
AS02 Mid Blue
AS03 Dark Blue
AS04 Light Green
AS05 Dark Green
AS06 White
AS07 Burgundy
AS08 Red
AS09 Orange
AS10 Yellow
AS11 Beige
AS12 Black
AS14 Silver
AS15 Brown
AS16 Grey

Poly Top Screw Selection Packs

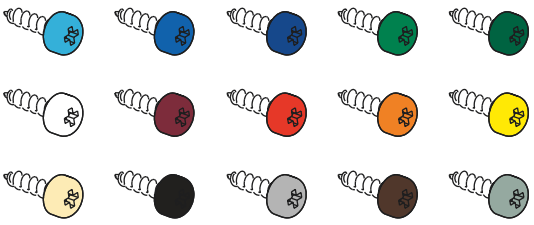
Finish	Contents
Various	550 Units

Box contains:
mid blue AS02 x 50 / light green AS04 x 50 / white AS06 x 150
red AS08 x 50 / yellow AS10 x 50 / black AS12 x 150
grey AS16 x 50



Finish	Contents
Various	1600 Units

Box contains:
light blue AS01 x 75 / mid blue AS02 x 75 / dark blue AS03 x 75
light green AS04 x 75 / dark green AS05 x 75 / white AS06 x 400
burgundy AS07 x 75 / red AS08 x 100 / orange AS09 x 25
yellow AS10 x 75 / beige AS11 x 25 / black AS12 x 300
silver AS14 x 50 / brown AS15 x 75 / grey AS16 x 100



Screw Caps

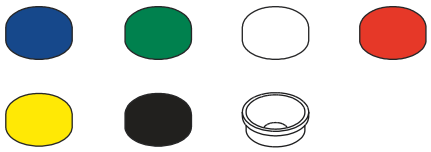
Finish	RAL Match
Light Blue	RAL5012
Medium Blue	RAL5005
Dark Blue	RAL5002
Light Green	RAL6029
Dark Green	RAL6005
White	RAL9016
Burgundy	RAL3004
Red	RAL3020
Orange	RAL2008
Yellow	RAL1023
Beige	RAL1014
Black	RAL9005
Gold	---
Silver	---
Brown	RAL8017
Grey	RAL7042
Polished Gold	---
Chrome	---
Satin Silver	---

AS01 Light Blue
AS10 Yellow
AS02 Mid Blue
AS11 Beige
AS03 Dark Blue
AS12 Black
AS04 Light Green
AS13 Gold
AS05 Dark Green
AS14 Silver
AS06 White
AS15 Brown
AS07 Burgundy
AS16 Grey
AS08 Red
Chrome
AS09 Orange
Polished Gold
Satin Silver

Screw Cap Selection Packs

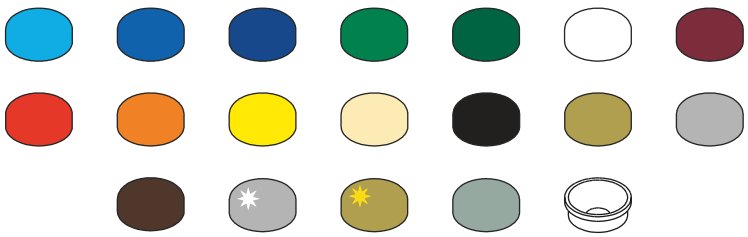
Finish	Contents
Various	1350 Units

Box contains:
dark blue AS03 x 150 / light green AS04 x 150 / white AS06 x 300
red AS08 x 150 / yellow AS10 x 150 / black AS12 x 300 / Universal Washer x 150



Finish	Contents
Various	3475 Units

Box contains:
light blue AS01 x 100 / mid blue AS02 x 100 / dark blue AS03 x 100
light green AS04 x 200 / dark green AS05 x 100 / white AS06 x 800
burgundy AS07 x 100 / red AS08 x 250 / orange AS09 x 50 / yellow AS10 x 200
cream AS11 x 100 / black AS12 x 400 / gold AS13 x 50 / Silver AS14 x 50
brown AS15 x 100 / polished chrome x 25 / polished gold x 25 / satin silver x 25
Universal Washer x 800



Suspended Fixings

We have fixings for almost any sign application, our suspended fixings are perfect for suspending panel, trays, Modular or Architech.

Plate & Trays

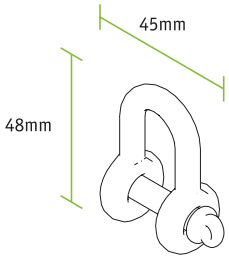
Key Information

- Stock colours; Silver & black
- 600mm hole centres required for hanging holes

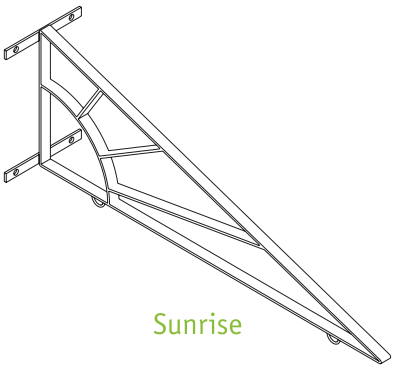
Product	Finish	Material	Bolt Size	Size
M8 Shackle	Silver	Steel	M8	45 x 48mm
Sunrise Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Circle Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Scroll Hanging Bracket	Black	Steel	---	310 x 900 x 200mm

Silver

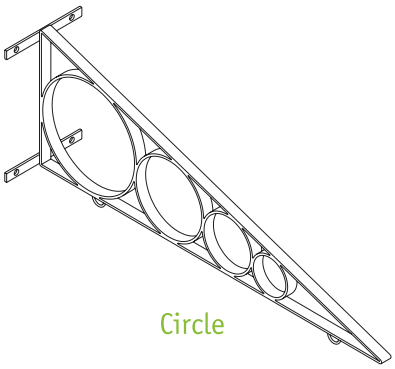
Black RAL9005



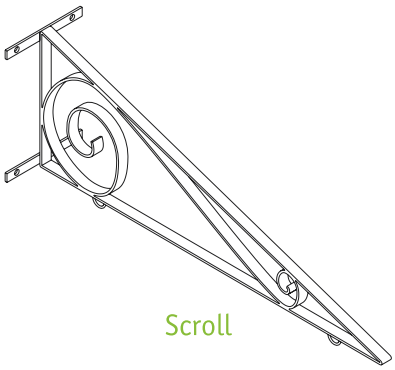
M8 Shackle



Sunrise



Circle



Scroll

Hanging Brackets are ideal for use with our Panel Frame system, panels, trays or even Lightboxes.

Modular & Architech

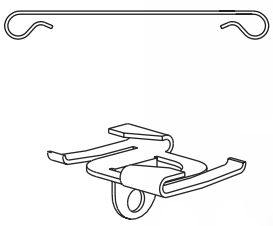
Key Information

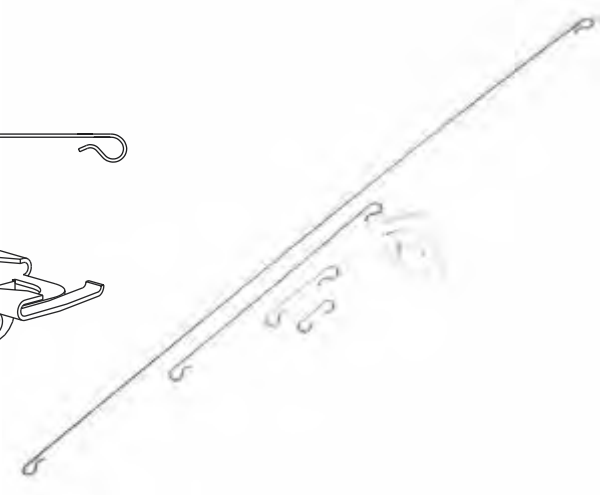
- Stock colours; Silver & white
- Material; Stainless steel

Part	Finish	Material	Length
Hanging Hook	Silver	Stainless Steel	25mm
Hanging Hook	Silver	Stainless Steel	50mm
Hanging Hook	Silver	Stainless Steel	150mm
Hanging Hook	Silver	Stainless Steel	400mm
Suspended Ceiling Clip	White	Steel	---

Stainless Steel

White RAL9016



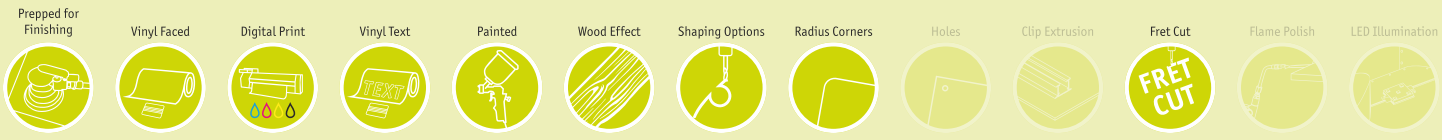


Aluminium Sleeve
Signage System

The Aluminium Sleeve (AS) signage system comprises an extruded collar and a 2.5mm aluminium panel which sits inside. This is then slides over a post and is fixed in place using grub screws. This system can be manufactured in either standard or finger post configurations and with multiple customisation options including: shaped tops, multi panel and 179 powder coat finishes.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding					
Flat Wall					
Projecting	•	•			
Suspended	•	•			



SADDLEBACK FARM SHOP
Farm Shop
Delicatessen
Butchery
Tea Room

Aluminium Sleeve

The post mounted Aluminium Sleeve (AS) signage system features integrated sleeves. Graphics can be applied to both sides in either a standard or fingerpost configuration.

KEY INFORMATION

- Manufactured from 2.5mm aluminium as standard
- Max width - 1195mm (Face to view)
- Grub screw friction fitting (supplied with all systems)
- Solid blind rivet fixing between panel and sleeve extrusion
- Powder coated product available from upwards of a three day lead time

Aluminium Sleeve Signage Styles

Post Mounted

Projecting

Fingerpost (Page 94)

AS500

Key Information

- Suitable for use with 50mm posts

Mill Finish AS500

Powder Coated AS500

Painted Aluminium Sleeve Signage

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

AS760

Key Information

- Suitable for use with 76mm posts

Mill Finish AS760

Powder Coated AS760

Finishing Touches

We can shape your panels to create a more bespoke looking AS sign.

50 & 76mm Baseplate

50 & 76mm Plastic Internal Post Cap or Finials are both available for AS Signage

Powder / Wet coating may have an excess charge

Hooped Top
Signage System

Hooped top signs can be manufactured in hooped, lollipop or gothic configuration according to setting and use.

This system is no more complex than installing a standard tray system and can be added as a feature to the panel or tray systems where a different and bold finish is required.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding					
Flat Wall					
Projecting	•	•			
Suspended					

Pottery & Shops
Gallery & Cafe
Smokehouse
Local Produce
P

Hooped Top

Hooped top signs are available for 50 and 76mm posts and can be used in conjunction with trays or panels.

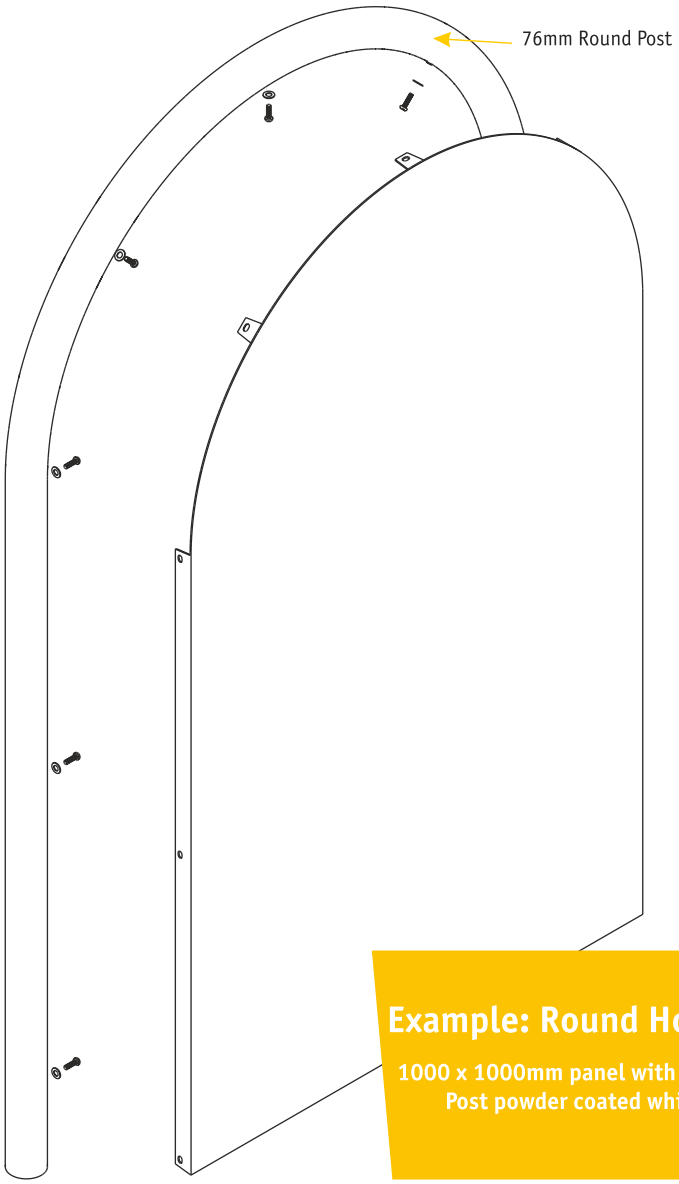
KEY INFORMATION

- Minimum radius of 300mm
- Hooped, lollipop or gothic shapes
- Available in just five working days
- Suited to 50 and 76mm post dimensions only
- Can be coated to any standard or non-stock colour

Round Hooped Top

Key Information

- Max post length 6000mm (in one piece)
- Height and wind loading restrictions apply
- M8 nut insert and bolt fixing (requires allen key for fixing only)
- Welded baseplates can be added to create projecting or suspended signage
- Maximum advised Panel size 1000mm x 1500mm



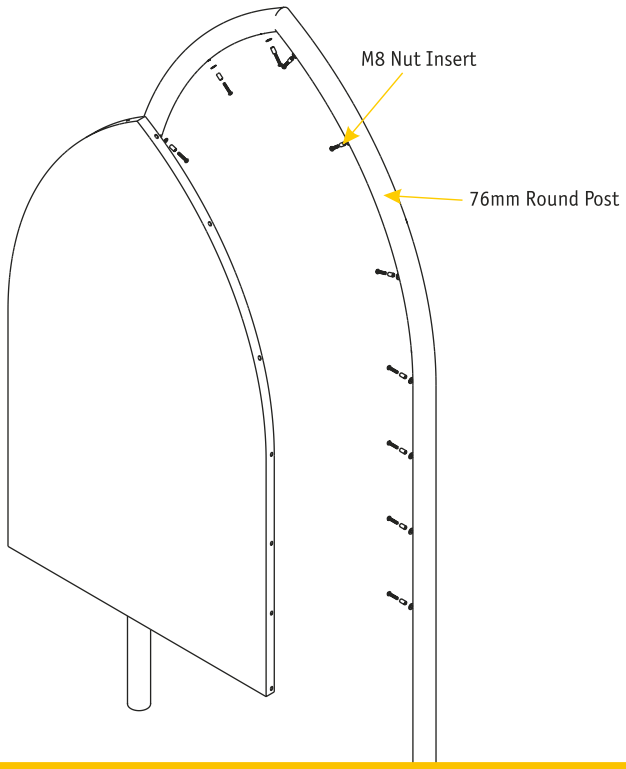
Example: Round Hopped Top

1000 x 1000mm panel with 76mm Hooped Post powder coated white all over

Gothic Arch Hooped Top

Key Information

- Max post length 6000mm (in one piece)
- Height and wind loading restrictions apply
- M8 Nut Insert and bolt fixing (requires allen key for fixing only)
- Maximum advised Panel size 1000mm x 1500mm
- Created by welding two hooped posts together to form the arch



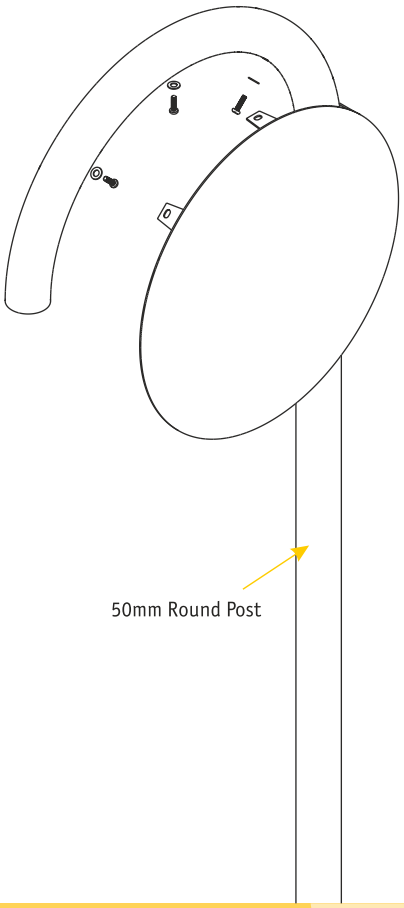
Example: Gothic Hooped Top

1000 x 1000mm panel with 76mm Hooped Post powder coated white (all over)

Lollipop Hooped Top

Key Information

- Max post length 6000mm (in one piece)
- Height and wind loading restrictions apply
- M8 nut insert and bolt fixing (requires allen key for fixing only)
- Welded baseplates can be added to create projecting or suspended signage
- Optimal panel size 870mm on a 76mm post



Looking for something different?

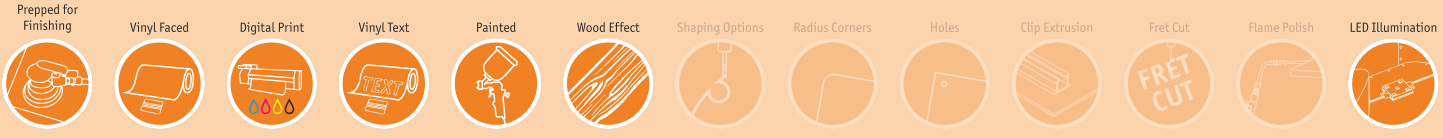
Add welded baseplates to your Hooped sign to create a projecting or suspended variation

Modular
Signage System

Modular is a wayfinding system that comprises of post, wall, projecting and suspended signage using robust 16mm aluminium planks. It is an interchangeable system allowing for updates when required.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•		•	
Totem					
Freestanding					
Flat Wall	•				
Projecting	•	•			
Suspended	•	•			



K Block
Main Car Park
All Other Blocks
Reception
Pavillion Restaurant

Modular

Modular signage utilises extruded aluminium planks and posts to create a sturdy, multi-level signage ideal for directories or where signage must be consistent throughout the site.

KEY INFORMATION

- Plank heights; 50, 100, 165 and 300mm
- Available in white and mill finish for same day despatch
- Bespoke plank sizes are available on request
- Powder coated units start from a three day lead time

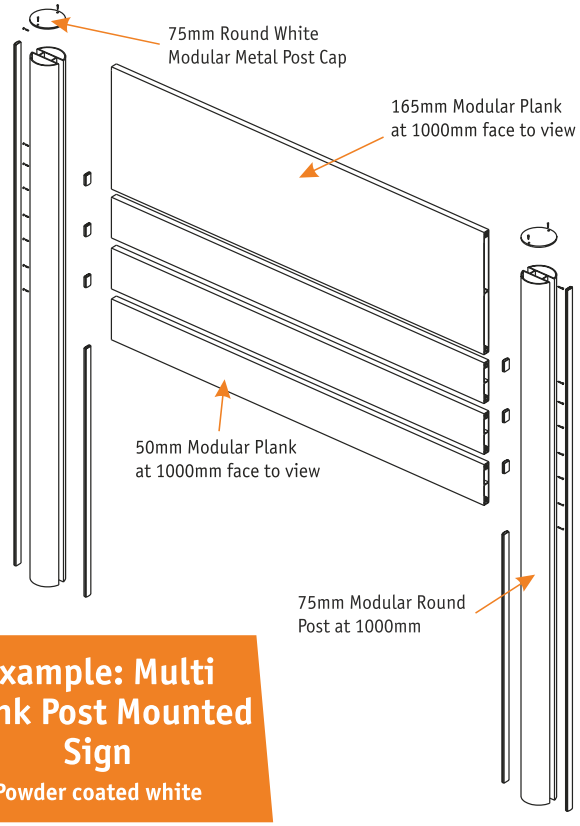
Modular Signage Styles

Post Mounted

Wall Mounted

Projecting

Suspended

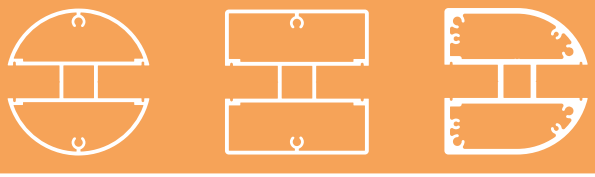


Example: Multi Plank Post Mounted Sign

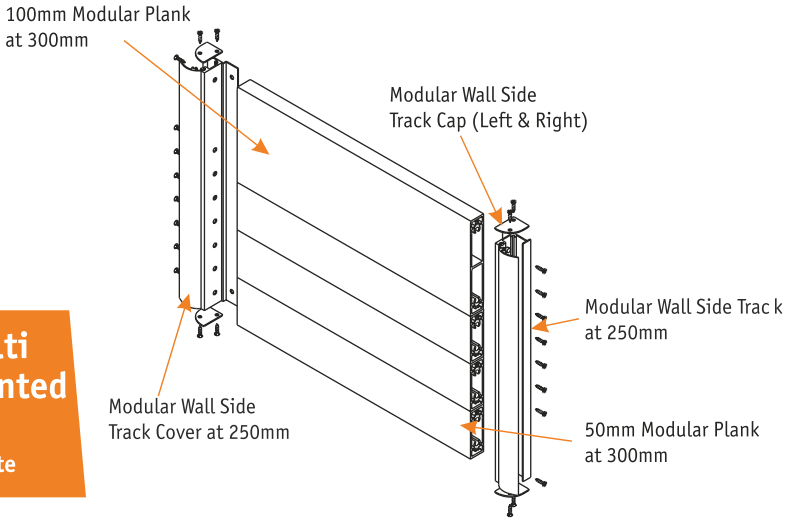
Powder coated white

Post Shapes Available

Round	Square	Bullnose
75 or 114mm	75 or 100mm	75 or 100mm



Example: Multi Plank Wall Mounted Sign
Powder coated white



Painted Modular

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

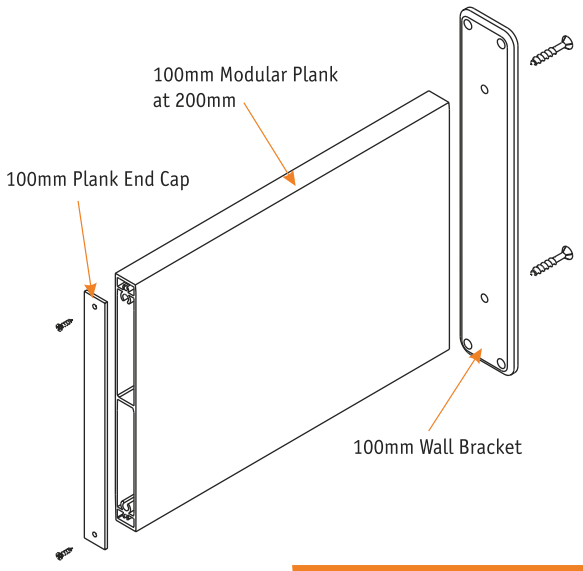
AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

Need something different?

We can also wet coat to almost any colour... simply give us your RAL, BS or Pantone reference and we'll do the rest.

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

Powder / Wet coating may have an excess charge



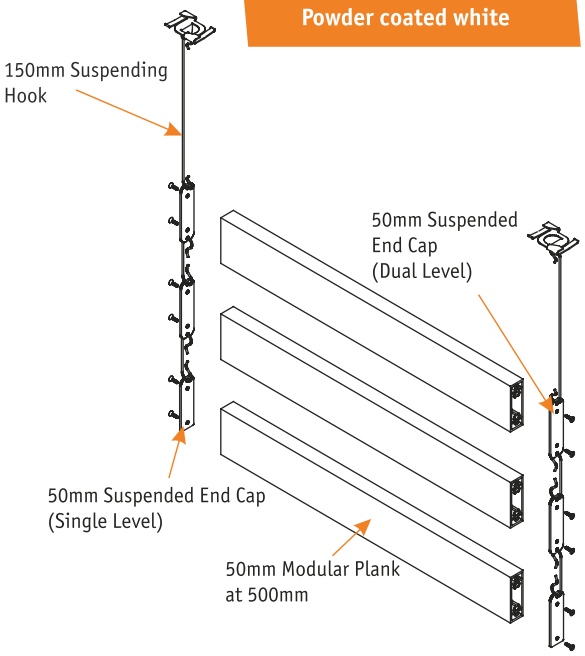
Example: Wall Projecting Sign

Powder coated white

Plank Heights Available

Example: Multi Plank Suspended Sign

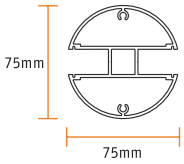
Powder coated white



Modular Posts

75mm Round Modular Post

Product Information
- Wall thickness; 2.0mm
- Gloss finish on powder coated posts as standard



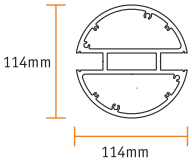
Length	Finish
6000mm	Mill
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

114mm Round Modular Post



Product Information
- Wall thickness; 4.25mm
- Gloss finish on powder coated posts as standard

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

Round Modular Post Caps

Size	Material	Finish
75mm	Polyethylene	White
75mm	Polyethylene	Black

White RAL9016

Black RAL9005

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

Size	Material	Finish
75mm	Aluminium	Mill
75mm	Aluminium	White
75mm	Aluminium	Powder Coated
114mm	Aluminium	Mill
114mm	Aluminium	White
114mm	Aluminium	Powder Coated

Powder / Wet coating may have an excess charge

75mm Square Modular Post

Product Information

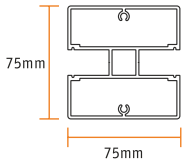
- Wall thickness; 2.0mm
- Gloss finish on powder coated posts as standard

Length	Finish
6000mm	Mill
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

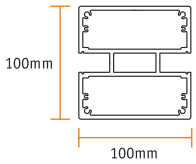
Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour



100mm Square Modular Post



Product Information

- Wall thickness; 3.5mm
- Gloss finish on powder coated posts as standard

coated posts as standard

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

Square Modular Post Caps

Size	Material	Finish
75 x 75mm	Polyethylene	White
75 x 75mm	Polyethylene	Black

White RAL9016

Black RAL9005

Mill Finish

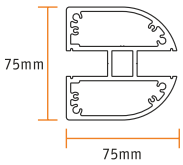
White RAL9016

Powder Coated to RAL of BS Colour

Size	Material	Finish
75 x 75mm	Aluminium	Mill
75 x 75mm	Aluminium	White
75 x 75mm	Aluminium	Powder Coated
100 x 100mm	Aluminium	Mill
100 x 100mm	Aluminium	White
100 x 100mm	Aluminium	Powder Coated

75mm Bullnose Modular Post

Product Information
- Wall thickness; 2.8mm
- Gloss finish on powder coated posts as standard



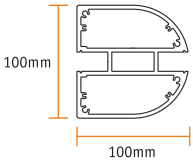
Length	Finish
6000mm	Mill
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated
Cut to length available	

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

100mm Bullnose Modular Post



Product Information
- Wall thickness; 3.5mm
- Gloss finish on powder coated posts as standard

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

Length	Finish
4000mm	Mill
5000mm	Mill
6000mm	Mill
4000mm	White
5000mm	White
6000mm	White
0 - 6000mm	Powder Coated
0 - 6000mm	Wet Coated

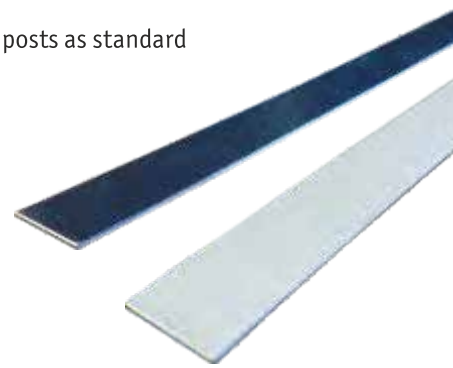
Bullnose Modular Post Caps

Product Information
- Material; Aluminium

Size	Material	Finish
75mm	Aluminium	Mill
75mm	Aluminium	White
75mm	Aluminium	Powder Coated
100mm	Aluminium	Mill
100mm	Aluminium	White
100mm	Aluminium	Powder Coated

Modular Fillet

Product Information
- For use with all Modular Posts
- Gloss finish on powder coated posts as standard



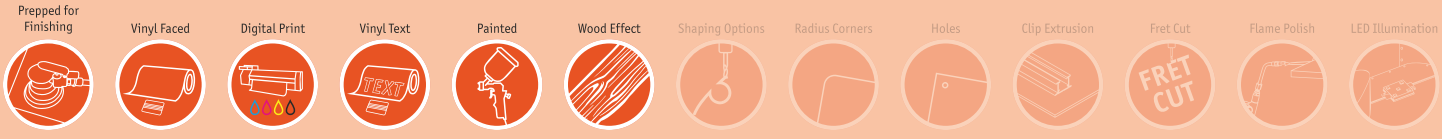
Length	Finish
3000mm	Mill
3000mm	White
0 - 3000mm	Powder Coated
0 - 3000mm	Wet Coated

Architech
Signage System

Architech is an extruded curved face insert system featuring a CLICLOC mounting mechanism. Providing a visible fix free curved insert, Architech can be used both internally and externally. The Architech range comprises 8 extrusion widths and over 120 different caps, combining to create 6 different methods of mounting and fixing.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem	•	•			
Freestanding		•			
Flat Wall	•				
Projecting		•			
Suspended	•	•			



1st Floor
101 - Fosters Advertising Agency
102 - Mayer & Brothers Co
103 - New Century Studio
104 - Umbrella Corp
105 - Fontaine Futuristics
2nd Floor
201 - CyberDyne Electronics
202 - SkyNet Communications
203 - Spectre Solutions
204 - CMYK Design
205 -
3rd Floor
301 - Ashby IT Solutions
302 - Inksplat Printing Services
303 -

Architech

The Architech system can accommodate a wide variety of thin flexible media substrates including regular printer paper allowing for simple changing of media for the sign supplier or end user.

KEY INFORMATION

- 8 plank sizes; 50, 100, 150, 215, 300, 420, 500 and 600mm
- Standard finish; Silver anodised (AA25)
- Available from upwards of a same day lead time

Architech Signage Styles

Post Mounted

Wall Mounted

Projecting

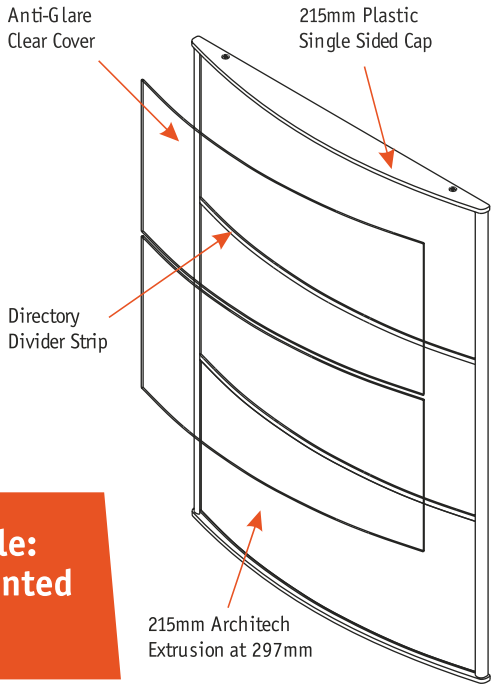
Suspended

Freestanding

Product Information

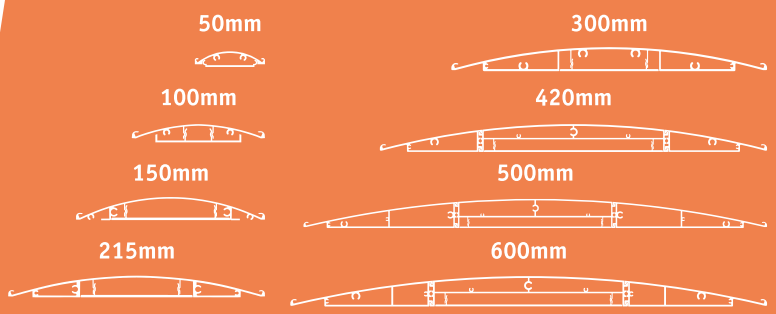
- Plastic or Metal end caps available
- Divider strips can be used to create directory signage
- Supplied complete with Anti-Glare clear covers

Silver Anodised



Example: Wall Mounted Sign

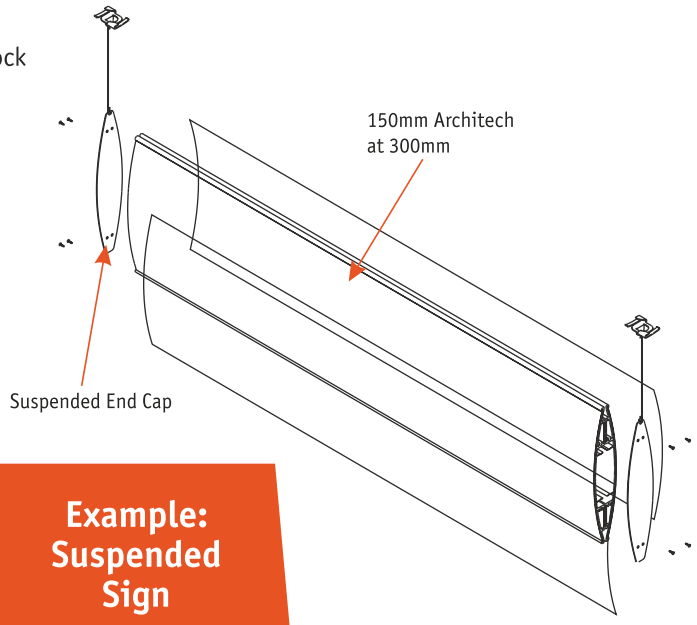
Compatible Plank Widths Available



Product Information

- Single or multi-level caps can be used to create directory signage
- Suspended ceiling clips available from stock
- 4 sizes of hanging hooks available

Silver Anodised



Example: Suspended Sign

Suspended Signage Accessories

Key Information

- Stock colours; Silver & white
- Material; Stainless steel

Part	Finish	Material
Hanging Hook	Silver	Stainless Steel
Hanging Hook	Silver	Stainless Steel
Hanging Hook	Silver	Stainless Steel
Hanging Hook	Silver	Stainless Steel
Suspended Ceiling Clip	White	Steel

Stainless Steel

White RAL9016

Compatible Planks Widths Available

50mm

100mm

150mm

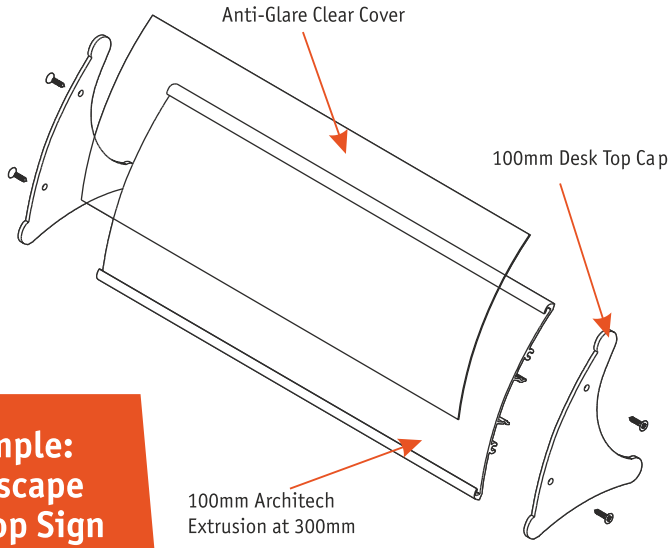
215mm

300mm

Product Information

- Satin anodised end caps available for landscape and portrait variations.

Silver Anodised



Example: Landscape Desktop Sign

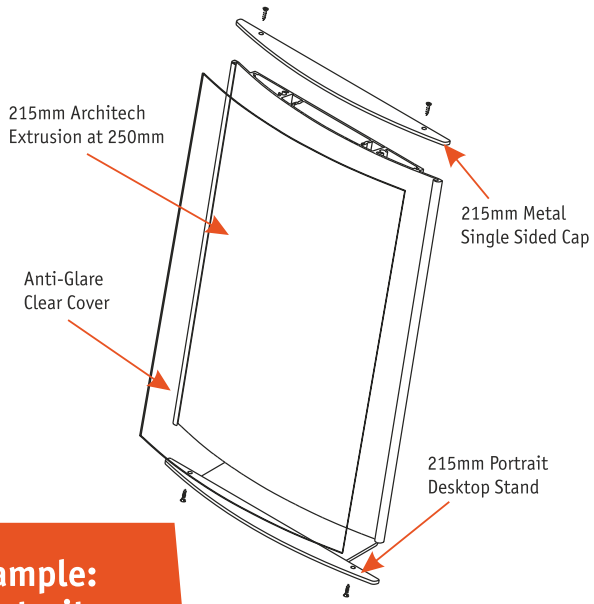
Compatible Plank Widths Available

50mm

100mm

150mm

215mm



Example: Portrait Desktop Sign

Need Paper Inserts Printed? We do that too!

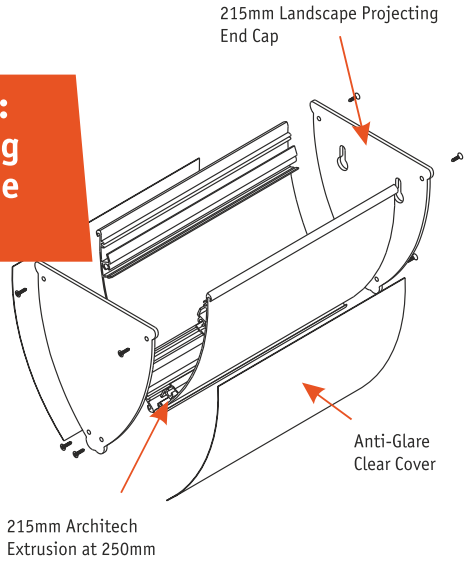
We can print your inserts on to paper or alternatively, supply the clear covers with print applied for a more permanent finish.

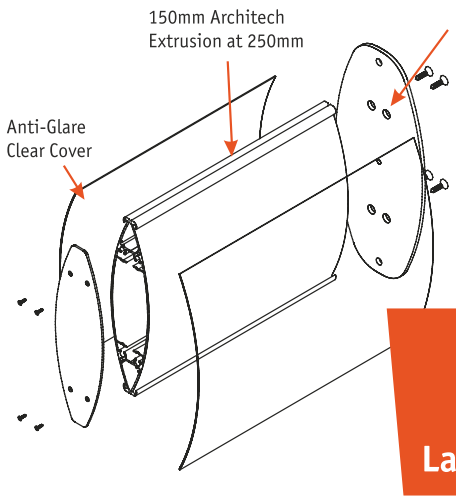
Product Information

- Slim profiles at multiple sizes available for portrait (not shown) and landscape projecting Architech
- Totem projecting comes complete with 5mm steel wallplates

Silver Anodised

Example: Projecting Landscape Sign

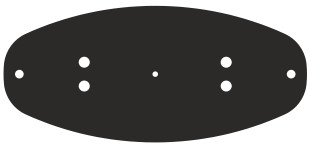




Example: Baseplate Projecting Landscape Sign

Projecting Baseplate Options

Oval	
To suit	Size
100mm	72 x 142mm
150mm	86 x 192mm
215mm	86 x 257mm
300mm	116 x 362mm



Compatible Plank Widths Available

100mm

150mm

215mm

300mm

Compatible Plank Widths Available

300mm

420mm

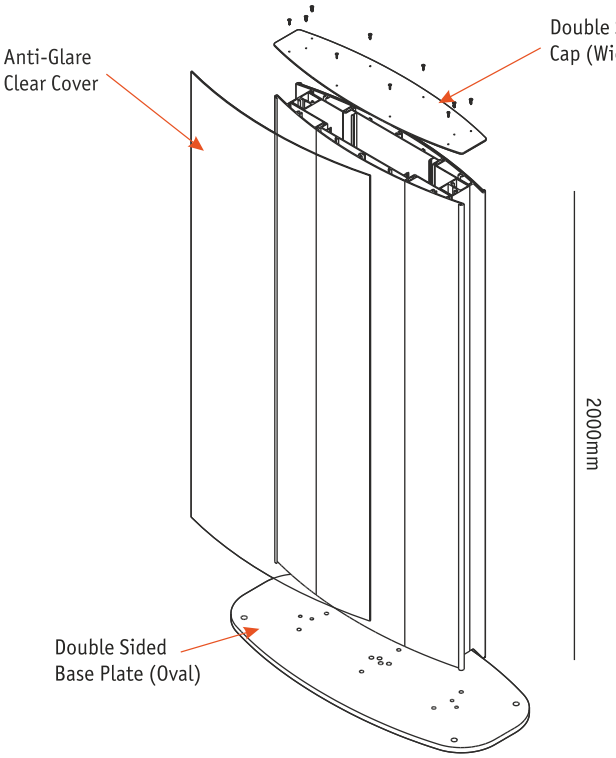
500mm

600mm

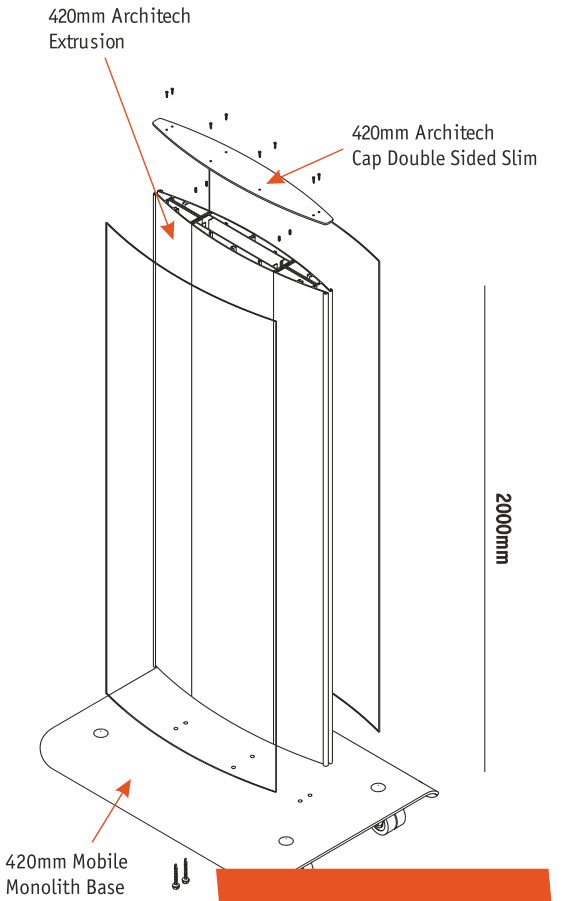
Product Information

- Wide profile for structural Integrity and to be free-standing
- 5mm Steel Baseplates available

Silver Anodised



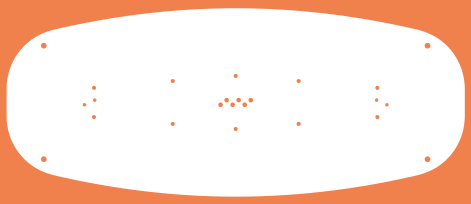
Double Sided Monolith (Wide)



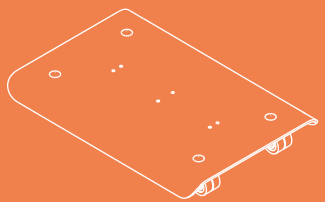
Example: Mobile Totem

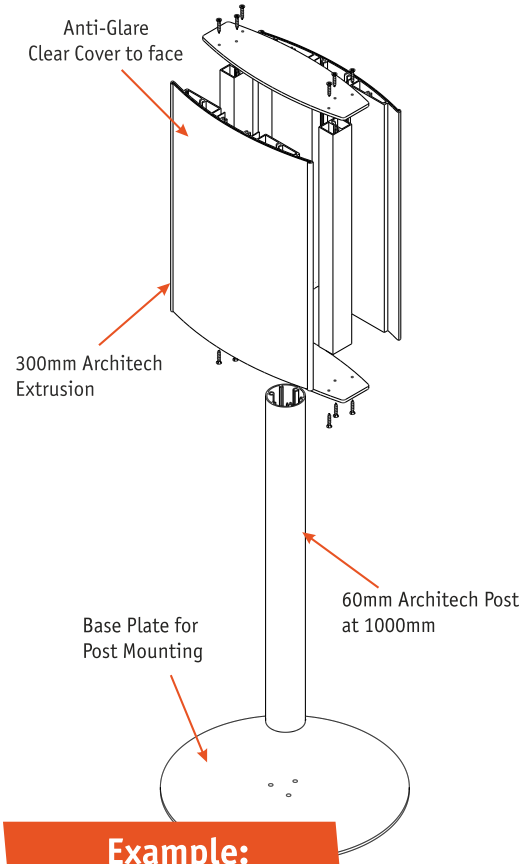
Totem Baseplate Options

Double Sided		
To suit	Style	Size
300mm	Wide	400 x 195mm
420mm	Wide	565 x 255mm
500mm	Wide	660 x 300mm
600mm	Wide	800 x 325mm



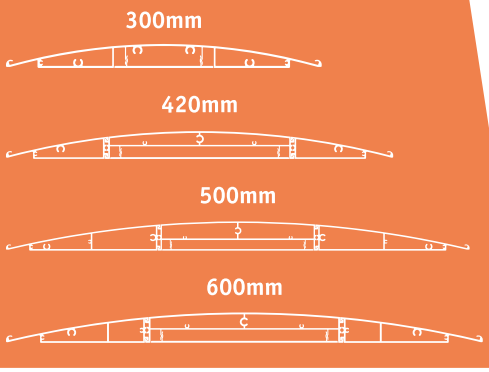
Mobile	
To suit	Size
420mm	565 x 405mm
500mm	700 x 405mm
600mm	770 x 405mm





Example: Post Mounted Totem (Freestanding)

Compatible Plank Widths Available

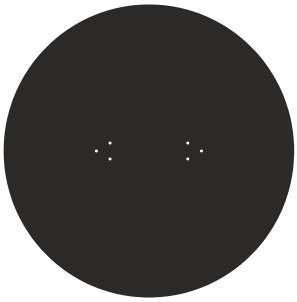


Product Information

- 5mm steel baseplates for free-standing post mounted Architech available in a circular shape
- Post Mounted Totems are only available in the wide profile

Silver Anodised

Post Mounted Baseplate Options

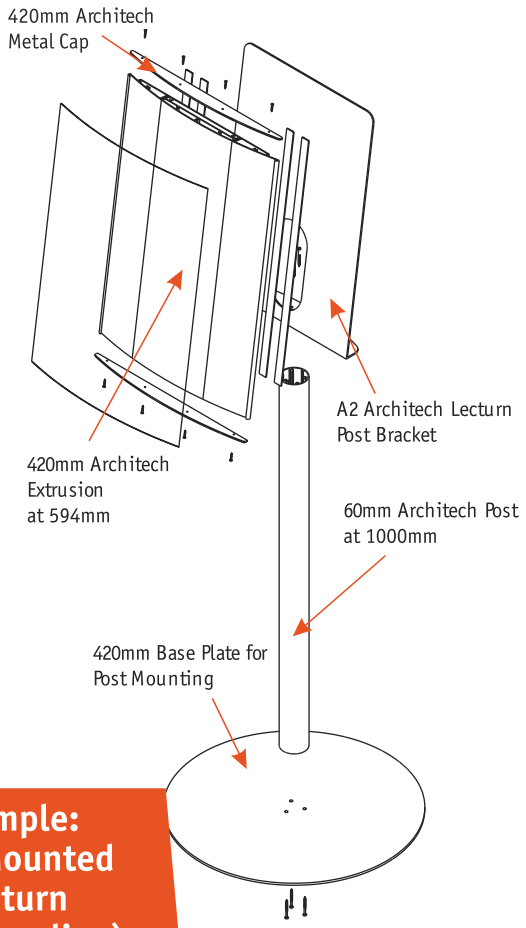


Circular Post Mounted Baseplate	
To suit	Size
300mm	370mm dia.
420mm	525mm dia.
500mm	615mm dia.
600mm	700mm dia.

Product Information

- 5mm steel baseplates for free-standing post mounted Architech available in a circular shape
- Lectern single sided design
- Fixing brackets available to suit A4, A3, A2 & A1 size Architech signage

Silver Anodised



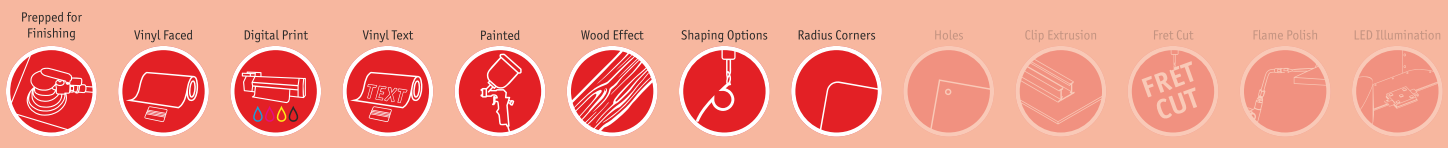
Example: Post Mounted Lecturn (Freestanding)

Fingerpost
Signage Systems

Available in a choice of two finger thicknesses, 16mm or 2.5mm. The simple sleeve and grub screw fixing method allows easy installation and the ability to rotate fingers to their desired direction after setting the post.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding					
Flat Wall					
Projecting					
Suspended					



Music Room
The Cobb
Garad Block
Kindergarten
Reception

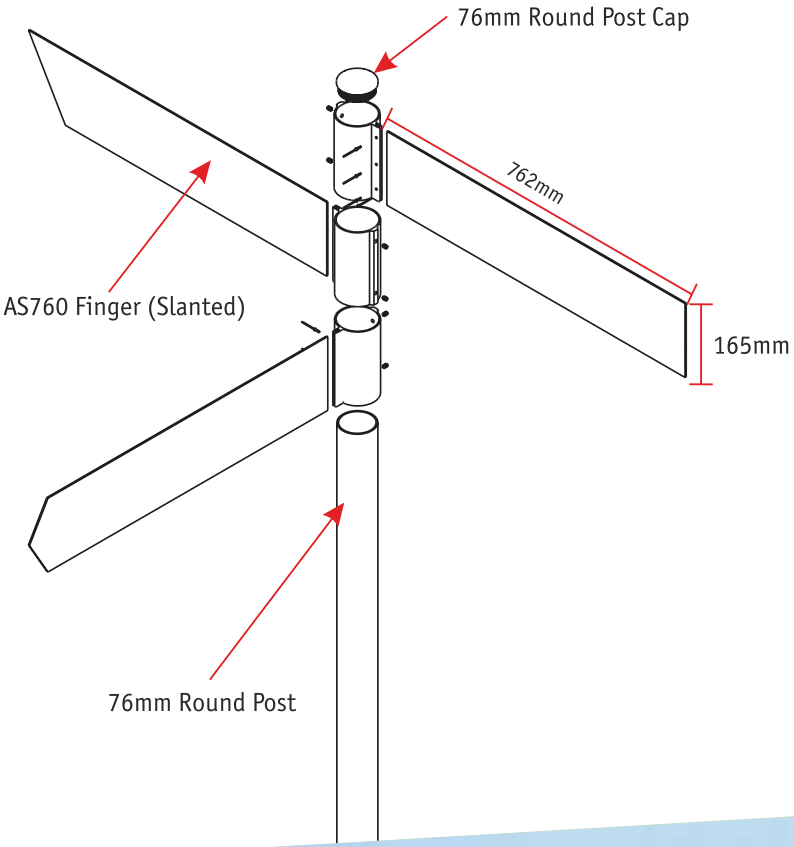
Single Level Fingers

AS760 Fingers utilise a solid riveted 2.5mm aluminium panel. The advantage of panels over planks is that they can be shaped and there is a high degree of flexibility in panel sizes.

KEY INFORMATION

- Standard finger dimensions; 762 x 165mm leaving a 750 x 165mm face to view
- Grub screw friction fit (supplied) with system
- Single finger per level

AS760 Double Sided Finger



Mill Finish

Powder Coated to RAL of BS Colour

Shape	Finish
Chevron	Mill
Chevron	Powder Coated
Flat End	Mill
Flat End	Powder Coated
Rounded	Mill
Rounded	Powder Coated
Slanted	Mill
Slanted	Powder Coated

Multi-Level Fingers

AS980 Fingers are an upgrade from the lighter AS760 because of it's heavier duty 16mm thick projecting arms. It's components are milled to enable a single, double and triple directional single level finger arm assembly.

KEY INFORMATION

- Standard Finger dimensions; 800 x 165mm
  770x 165mm face to view
- Manufactured from 16mm thick Modular extrusion
- Suited for use with 76mm post section only
- Single, double, triple fingers per level
- Four standard finger shapes; chevron, flat end, rounded, slanted

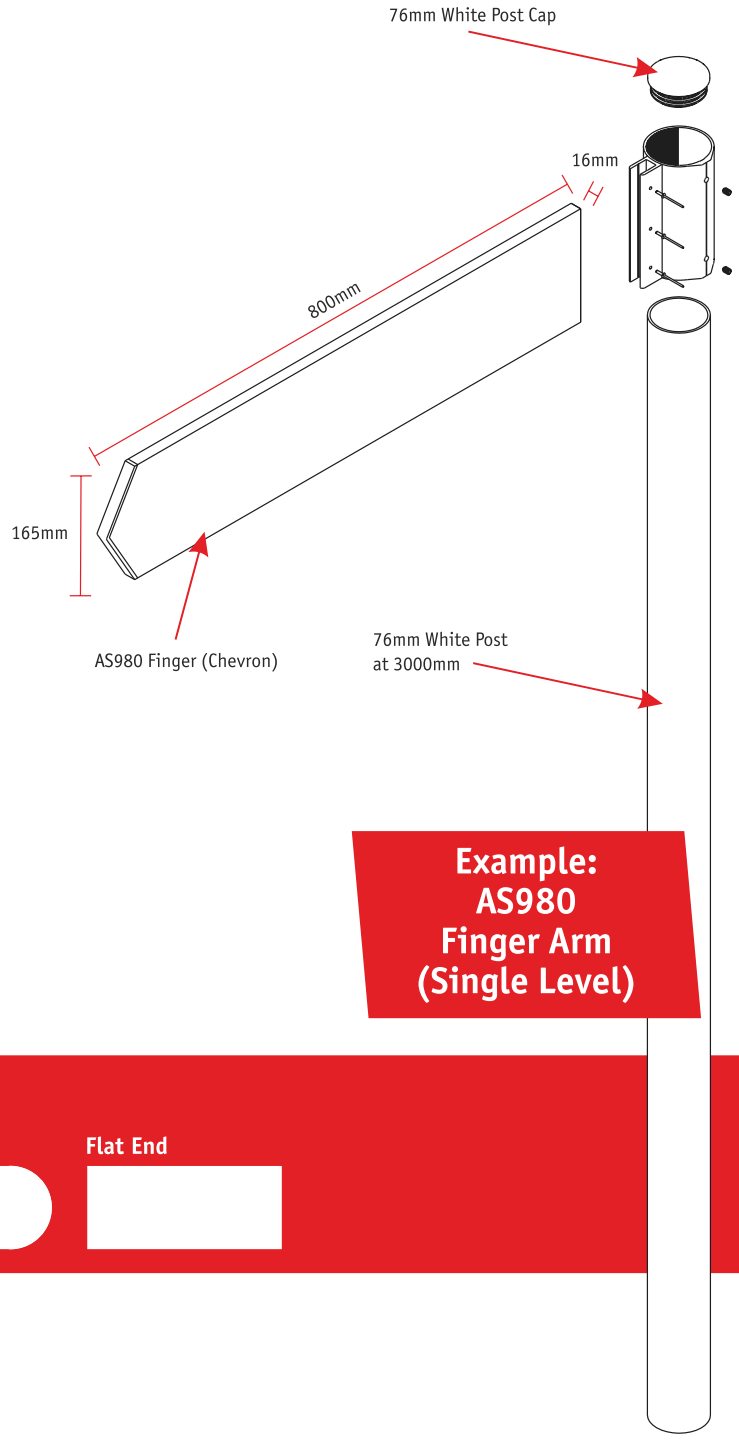
AS980 Single Level

N° of Levels	Shape	Finish
Single	Chevron	Mill
Single	Chevron	White
Single	Chevron	Powder Coated
Single	Flat End	Mill
Single	Flat End	White
Single	Flat End	Powder Coated
Single	Rounded	Mill
Single	Rounded	White
Single	Rounded	Powder Coated
Single	Slanted	Mill
Single	Slanted	White
Single	Slanted	Powder Coated

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour



Example: AS980 Finger Arm (Single Level)

Standard Finger Shapes

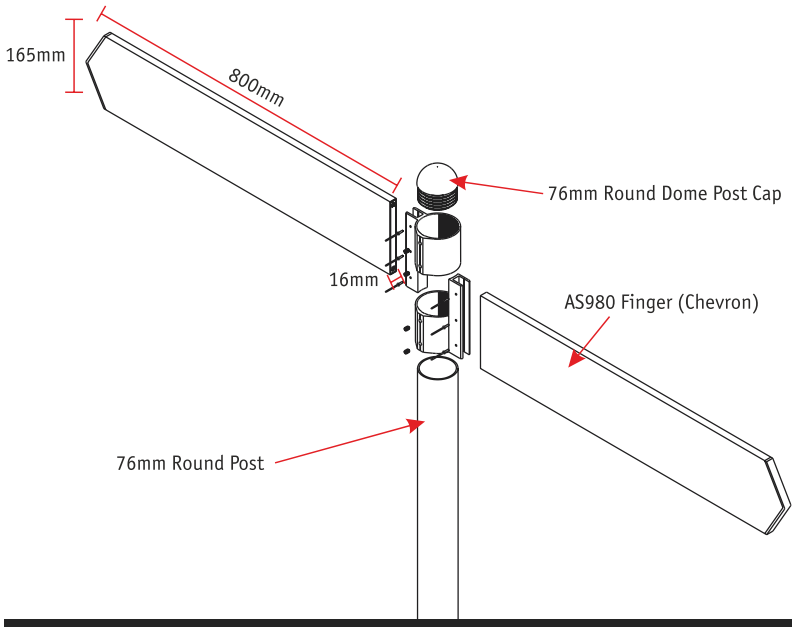
Chevron

Slanted

Round

Flat End

AS980 Double Level

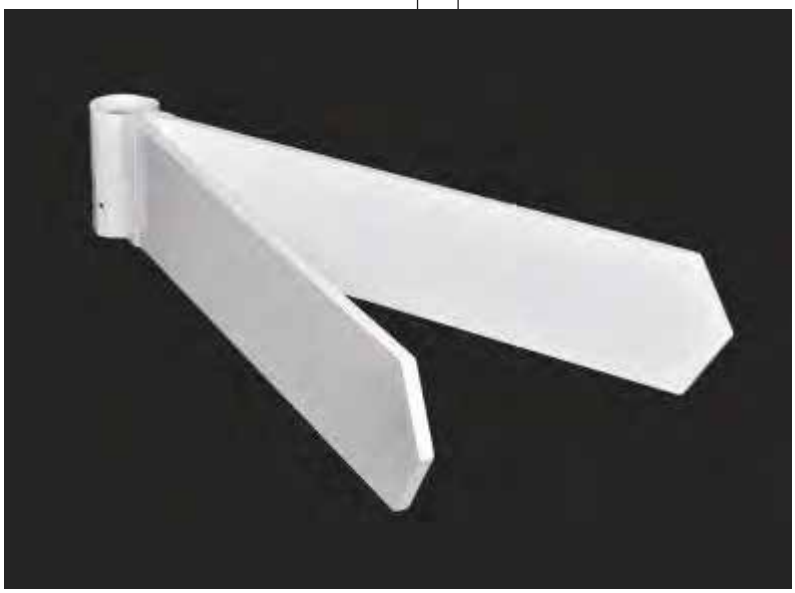


Mill Finish

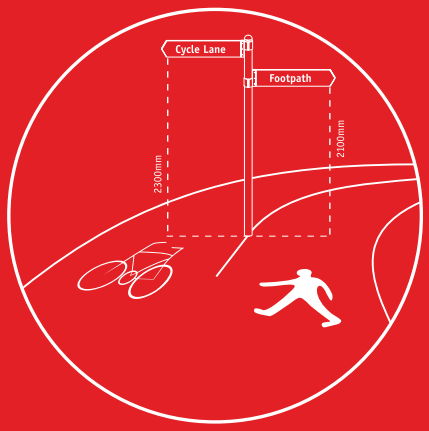
White RAL9016

Powder Coated to RAL of BS Colour

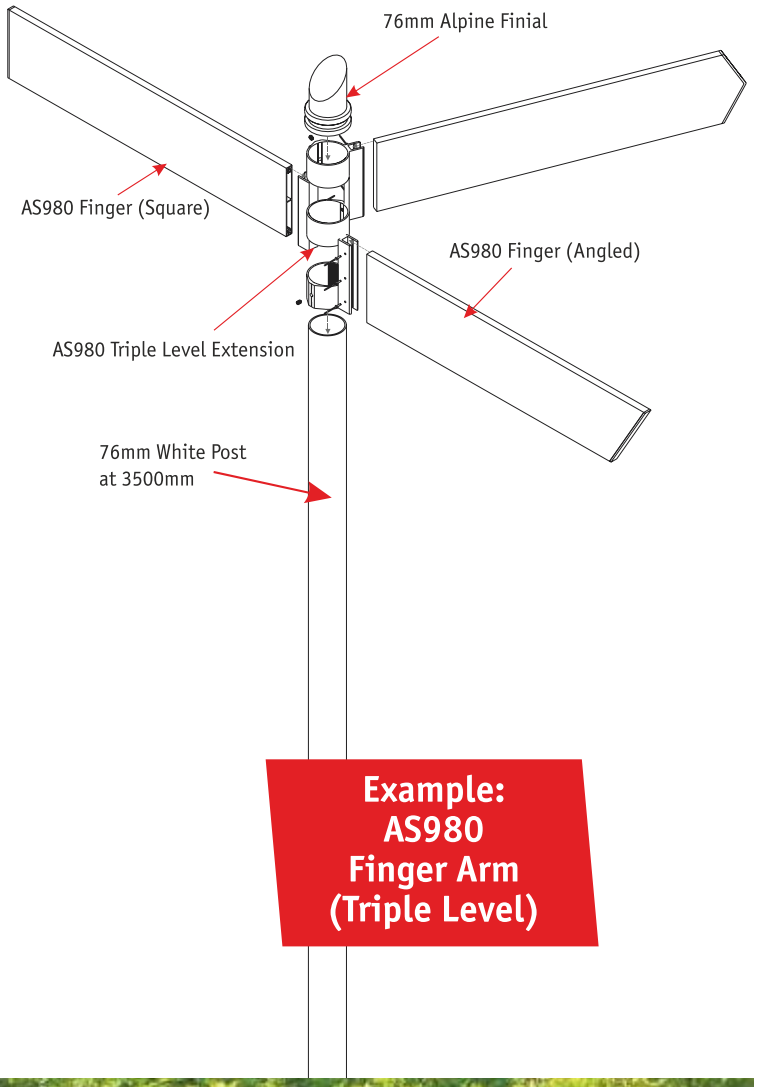
N° of Levels	Shape	Finish
Double	Chevron	Mill
Double	Chevron	White
Double	Chevron	Powder Coated
Double	Flat End	Mill
Double	Flat End	White
Double	Flat End	Powder Coated
Double	Rounded	Mill
Double	Rounded	White
Double	Rounded	Powder Coated
Double	Slanted	Mill
Double	Slanted	White
Double	Slanted	Powder Coated



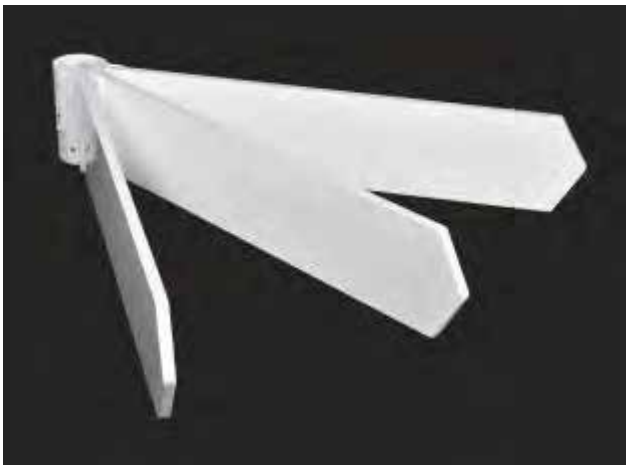
Road regulations specify minimum mounting height of 2100mm over pedestrian footpaths and 2300mm over cycle lanes.



AS980 Triple Level



Example: AS980 Finger Arm (Triple Level)

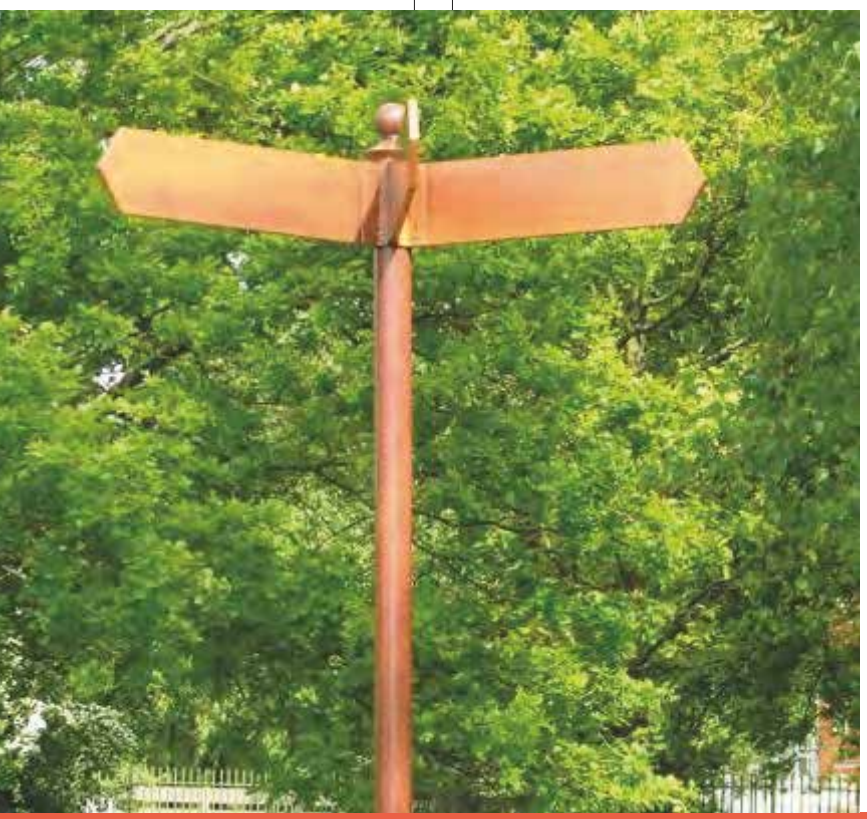


Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour

N° of Levels	Shape	Finish
Triple	Chevron	Mill
Triple	Chevron	White
Triple	Chevron	Powder Coated
Triple	Flat End	Mill
Triple	Flat End	White
Triple	Flat End	Powder Coated
Triple	Rounded	Mill
Triple	Rounded	White
Triple	Rounded	Powder Coated
Triple	Slanted	Mill
Triple	Slanted	White
Triple	Slanted	Powder Coated



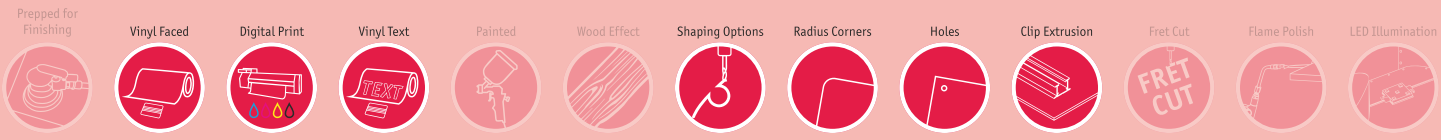
Powder / Wet coating may have an excess charge

Road Traffic

Road Traffic Signage complies with current UK regulations (BS EN 12899-1:2007 and BS 8442) and is available on next-day despatch for standard round, square and triangular signs. In addition to the highway grade RA2 sign faces and vinyls, we stock RA1 engineering grade which is designed for private land and places where traffic regulations do not apply.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding	•				
Flat Wall	•				
Projecting		•			
Suspended		•			



GIVE
WAY

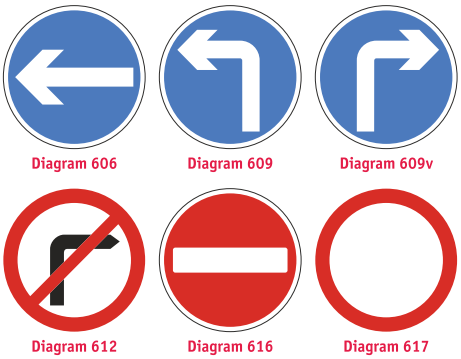
Stock Traffic Signage

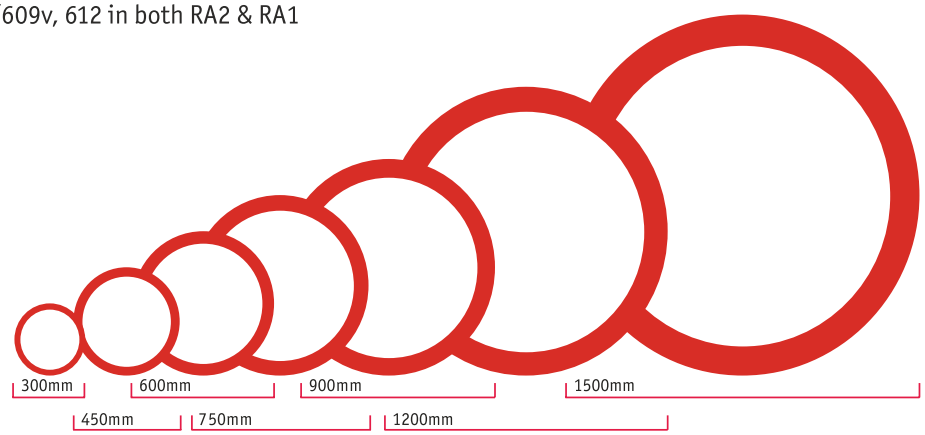
Our stock regulatory and warning signs are manufactured using class RA 2 high intensity vinyl or class RA 1 engineering grade vinyl that is pressure applied onto 2.5mm aluminium panel, powder coated grey on the reverse for added durability and long life. Supplied with clip extrusion on the reverse for post mounting, or without for wall mounting.

Stock Traffic Signage

Circular Sign Panels:

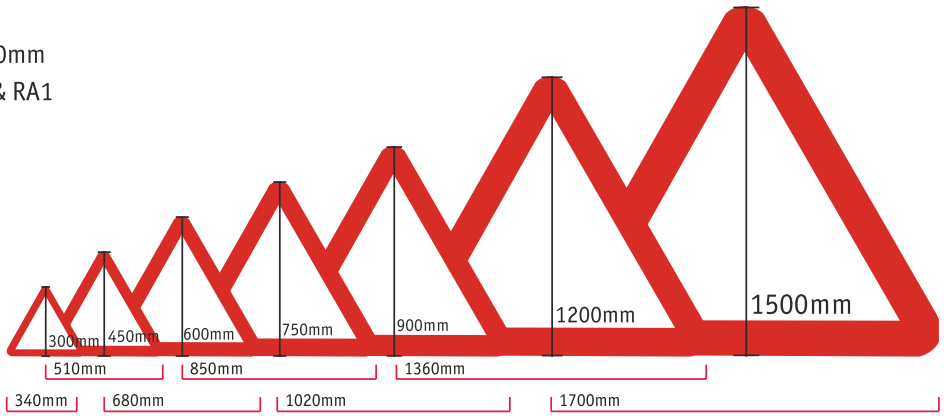
- Sizes; 300, 450, 600, 750, 900, 1200 and 1500mm
- Stock sign faces - diagrams; 617, 616, 606, 609/609v, 612 in both RA2 & RA1





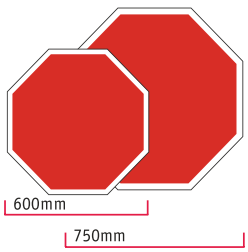
Triangular Sign Panels:

- Sizes; 300, 450, 600, 750, 900, 1200 and 1500mm
- Stock sign faces - diagrams; 501 in both RA2 & RA1



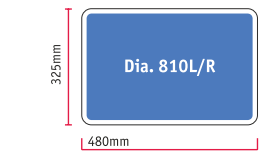
Octagonal Sign Panels:

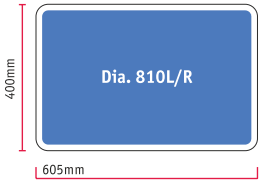
- Sizes; 600 and 750mm
- Stock sign faces - diagrams; 601.1 in both RA2 & RA1

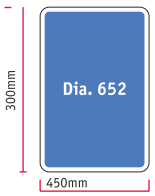


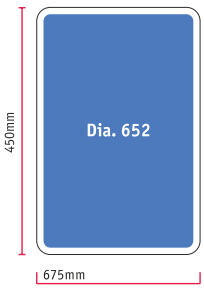
Rectangular Sign Panels:

- Sizes; dia 810L/R ; 600 x 400mm & 480 x 320mm
  dia 652; 300 x 450mm & 450 x 675mm
- Stock sign faces - diagrams; 810L/R, 652









Class RA2 High Intensity Vinyl

(The old BS 873 Class 1) The standard material for the majority of road traffic signs.

AS17 High Intensity Yellow

AS18 High Intensity White

ECOF Overlay

Translucent vinyl to apply over RA2 reflective vinyl to create different coloured graphics.

ECOF Red

ECOF Blue

ECOF Brown

ECOF Green

Class RA1 Engineering Grade Vinyl

(The old BS 873 Class 2) For use on permanent road traffic signs and other everyday signing that is less critical for road users.

AS19 Engineering Grade Red

AS20 Engineering Grade Orange

AS21 Engineering Grade Yellow

AS22 Engineering Grade Blue

AS23 Engineering Grade Green

AS24 Engineering Grade White

Road Traffic Standard Diagrams

Key Information

- Diagrams; 617, 616, 606, 609/609v, 612 in both RA2 & RA1 are available same day
- Other road traffic signs such as chevron signs can be drawn up based on your supplied sizes

Class 1 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Triangle	300mm	●	●
Triangle	450mm	●	●
Triangle	600mm	●	●
Triangle	750mm	●	●
Triangle	900mm	●	●
Triangle	1200mm	●	●
Triangle	1500mm	●	●

Class 2 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Triangle	300mm	●	●
Triangle	450mm	●	●
Triangle	600mm	●	●
Triangle	750mm	●	●
Triangle	900mm	●	●
Triangle	1200mm	●	●
Triangle	1500mm	●	●

Diagram 501

Diagram 504

Diagram 505

Diagram 506

Diagram 507

Diagram 508

Diagram 509

Diagram 510

Diagram 512

Diagram 512.1

Diagram 512.2

Diagram 513

Diagram 516

Diagram 517

Diagram 517

Diagram 520

Diagram 521

Diagram 522

Diagram 523.1

Diagram 524.1

Diagram 528

Diagram 529

Diagram 529.1

Diagram 530

Diagram 530

Diagram 531.1

Diagram 543

Diagram 544

Diagram 544.1

Diagram 544.2

Diagram 545

Diagram 548

Diagram 549

Diagram 550

Diagram 550.1

Diagram 550.2

Diagram 551

Diagram 551.1

Diagram 551.2

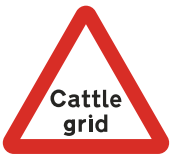


Diagram 552

Diagram 553.1

Diagram 554

Diagram 554.1

Diagram 554.2

Diagram 555

Diagram 555.1

Diagram 556

Diagram 556.1

Diagram 557

Diagram 557.1

Diagram 558

Diagram 558.1

Diagram 558.3

Diagram 559

Diagram 562

Diagram 581

Diagram 582

Diagram 583

Diagram 584

Diagram 602

Diagram 770

Diagram 771

Diagram 772

Diagram 779

Diagram 782

Diagram 950

Diagram 7001

Diagram 7009

Class 1 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Circle	300mm	●	●
Circle	450mm	●	●
Circle	600mm	●	●
Circle	750mm	●	●
Circle	900mm	●	●
Circle	1200mm	●	●
Circle	1500mm	●	●

Class 2 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Circle	300mm	●	●
Circle	450mm	●	●
Circle	600mm	●	●
Circle	750mm	●	●
Circle	900mm	●	●
Circle	1200mm	●	●
Circle	1500mm	●	●

Diagram 606

Diagram 609

Diagram 610

Diagram 611

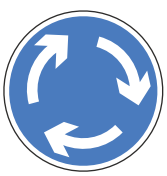


Diagram 611.1

Diagram 612

Diagram 613

Diagram 614

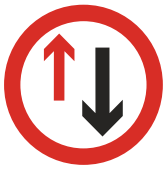


Diagram 615

Diagram 616

Diagram 617

Diagram 617.1

Diagram 619

Diagram 619.1

Diagram 619.2

Diagram 622.1a

Diagram 622.2

Diagram 622.4

Diagram 622.5

Diagram 622.6

Diagram 622.7

Diagram 622.8

Diagram 625.1

Diagram 629

Diagram 629.1

Diagram 629.1a

Diagram 629.2

Diagram 629.2a

Diagram 632

Diagram 633

Diagram 636

Diagram 642

Diagram 670

Diagram 670a

Diagram 671

Diagram 951

Diagram 952

Diagram 955

Diagram 956

Diagram 957

Class 1 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Octagon	600mm	●	●
Octagon	750mm	●	●

Class 2 Reflective			
Shape	Size	With Clip Extrusion	Without Clip Extrusion
Octagon	600mm	●	●
Octagon	750mm	●	●

Diagram 601.1

Road Traffic Frames

Black
RAL9005

Size	Shape
600 x 600mm	Square
600mm Triangle	Triangle
750mm Triangle	Triangle
600 x 450mm	Rectangle
1050 x 750mm	Rectangle
28 x 15 x 24mm	Clip

Key Information

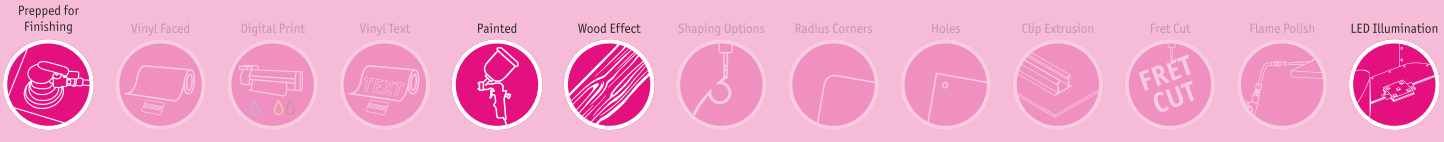
- Material; Steel
- Available for same day despatch
- Traffic frames do not come supplied with clips (sold separately)

Stryder Troughlight

Our illuminated LED Stryder troughlight features an IP65 rating, 1200 lumen per metre output and is available in lengths of up to 6 metres in a single piece, for signage over 6 meters, multiple units can be installed in-line. In addition to its industry leading range of nine bracket styles for mounting to almost any surface, Stryder is available powder coated or from stock in black, white or silver anodised.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	
Totem	•	•	•	•	
Freestanding					
Flat Wall	•			•	
Projecting		•			
Suspended	•	•			



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Stryder Troughlight

Stryder's range of brackets enable fixing to any standard signage configuration, including trays, walls, clip extrusion or as an up-lighter. Stryder features a curved ribbed lens for even light distribution.

Mill Finish | White RAL9016 | Black RAL9005 | Silver Anodised | Powder Coated to RAL of BS Colour

KEY INFORMATION

- Illuminates at 1200 lumens and panels up to 2440mm deep
- Available from stock in colours; white (RAL 9016), black (RAL 9005) or silver anodised (AA25)
- 6 metres is the maximum length in one piece
- 60mm diameter extrusions
- IP65 rated

Stryder Troughlight Styles

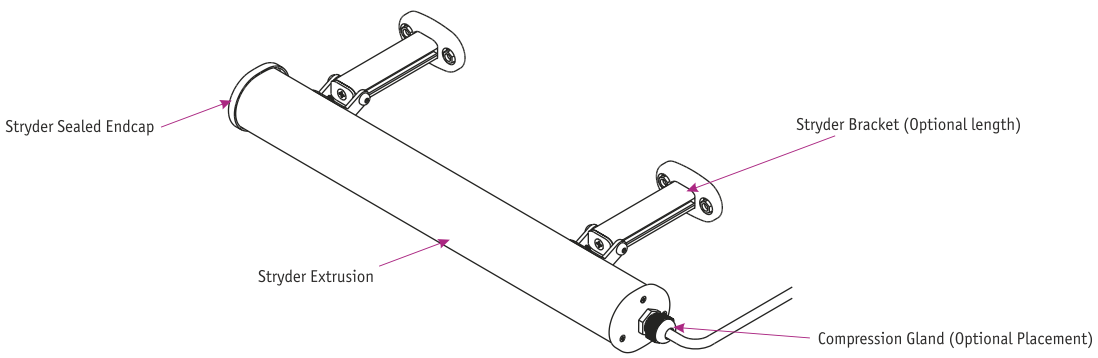
Wall Mounted

Clip Extrusion Mounted

Panel Mounted

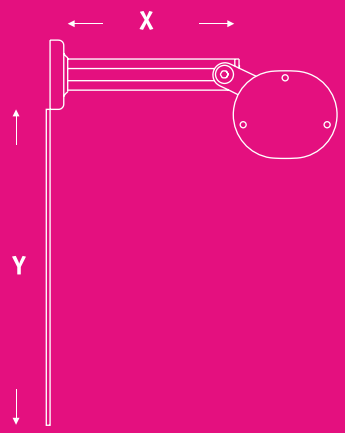
Tray Mounted

Double Sided



How long should my brackets be?

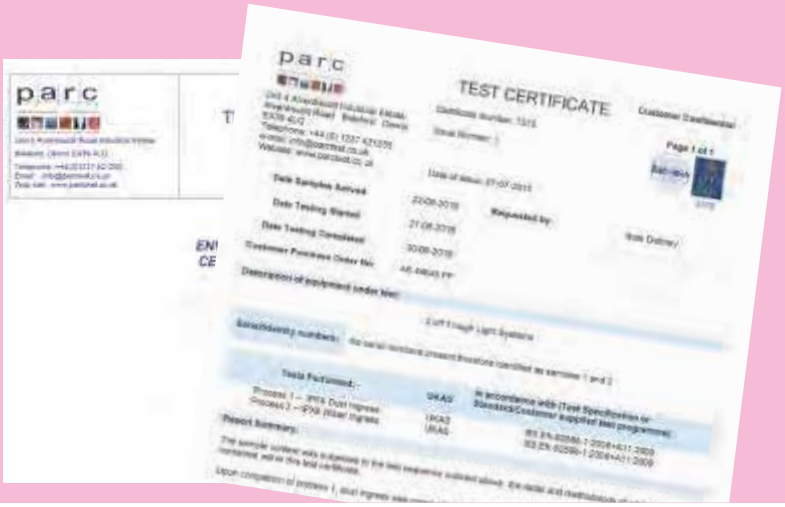
The length of your troughlight brackets are determined by the depth of the panel you need to illuminate, if you are illuminating a tray, add the return depth to the bracket length. The measurements are based on the troughlight being mounted 100mm above the panel.



Depth of Panel (Y)	Length of Arm (X)
400mm	90mm
600mm	115mm
800mm	138mm
1000mm	160mm
1200mm	185mm
1400mm	210mm
1600mm	235mm
1800mm	260mm
2000mm	280mm

IP Rating

Stryder has been awarded an IP rating of IP66 meaning it is dust and water resistant.

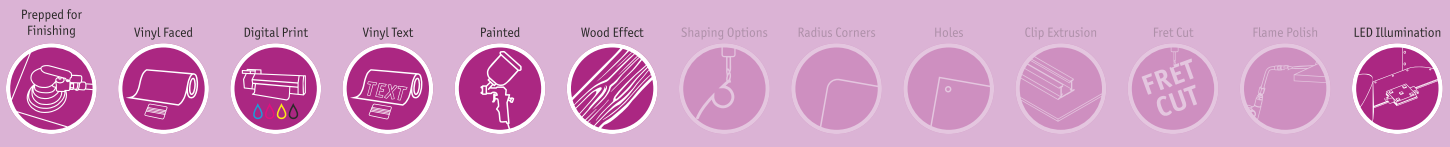


Lightboxes

The range consists of five different profiles stocked in white and silver anodised; a choice of 3mm or 5mm acrylics and LED modules or ribbon. Lightbox is available as either a single or double sided system and in component form for fabrication by the sign maker or fully assembled and illuminated ready for install.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	
Totem					
Freestanding					
Flat Wall	•				
Projecting	•	•			
Suspended	•	•			



POLOKITCHENS
POLOKITCHENS

Lightboxes

Available in single and double sided profiles for post, wall, projecting and suspended mounting variations.

KEY INFORMATION

- LED illumination available on request
- 3 or 5mm acrylic available depending on Lightbox size
- Powder & wet coated colours start from three day despatch

Lightbox Styles

Wall or Post Mounted

Projecting

Suspended

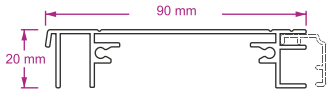
Need Translucent Graphics Printed? We do that too

Slimline Lightbox

Product Information

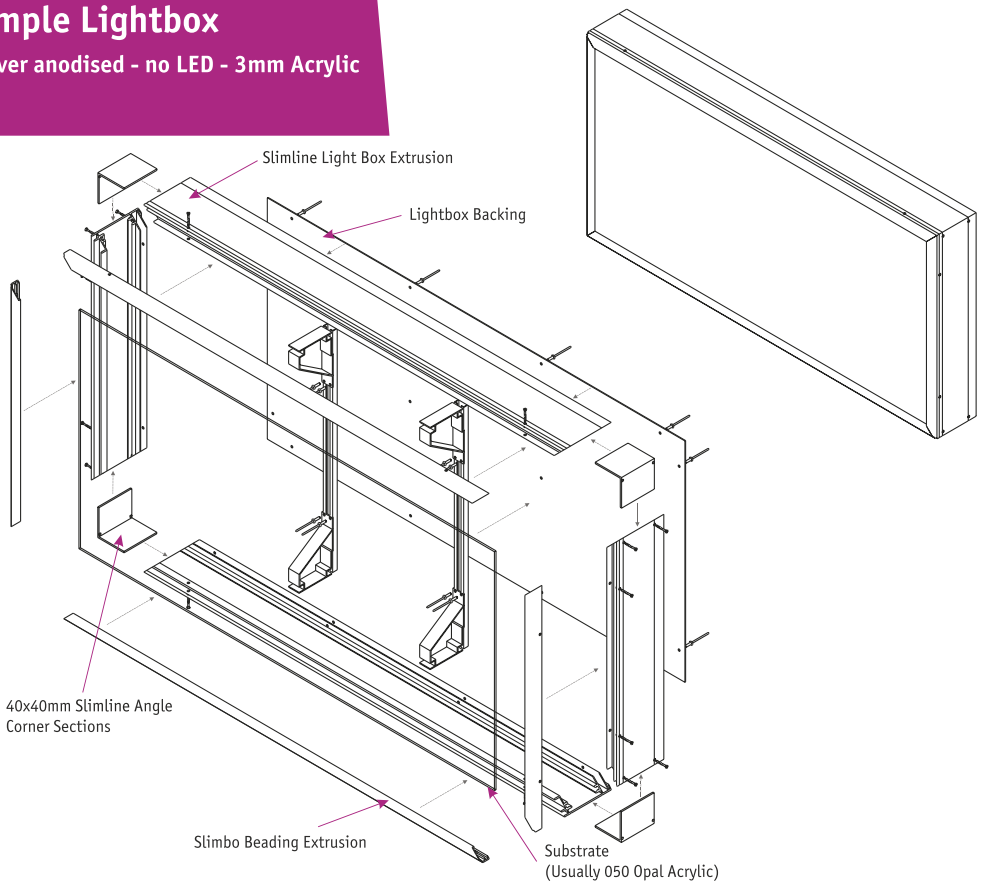
- Single sided design for wall or post mounting
- 100mm overall depth (including outer beading)
- LED illumination available on request

Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour



Example Lightbox

1000 x 500mm - silver anodised - no LED - 3mm Acrylic



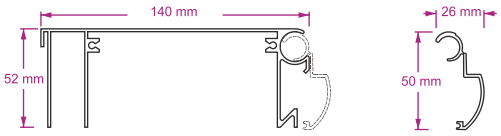
Powder / Wet coating may have an excess charge

Rollerbead Single Sided

Product Information

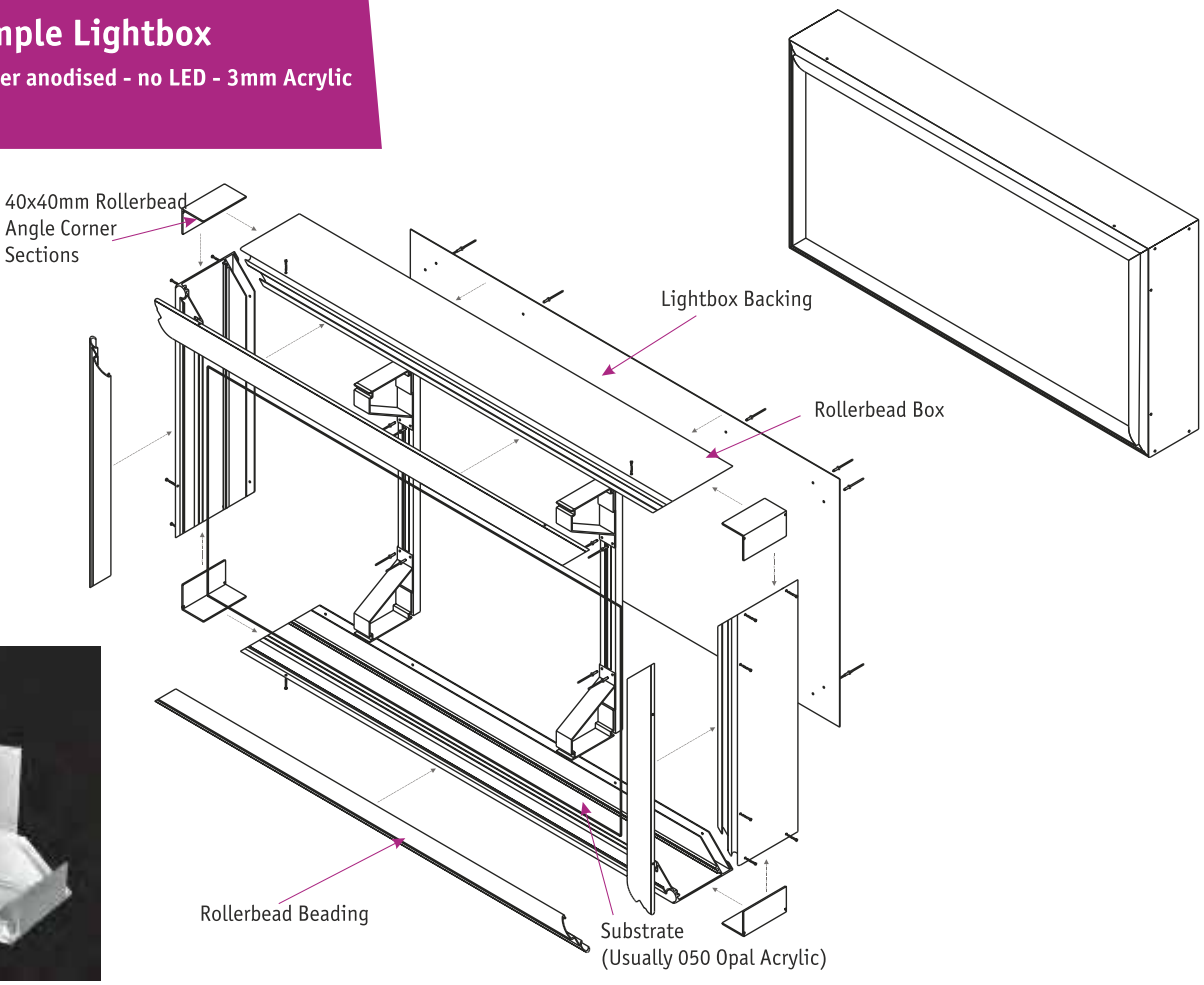
- Single sided design for wall or post mounting
- 150mm overall depth (including outer beading)
- LED Illumination available on request

Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour



Example Lightbox

1000 x 500mm - silver anodised - no LED - 3mm Acrylic



Non-Reflective Vinyl

AS01 Light Blue	AS02 Mid Blue	AS03 Dark Blue	AS04 Light Green	AS05 Dark Green	AS06 White	AS07 Burgundy	AS08 Red
AS09 Orange	AS10 Yellow	AS11 Beige	AS12 Black	AS13 Gold	AS14 Silver	AS15 Brown	AS16 Grey

Reflective Vinyl

All of our standard reflective vinyls are in compliance with BS EN 12899-1:2007 and BS 8442.

Class 1 (RA2)		Class 2 (RA1)		
AS17 HI Yellow		AS19 EG Red	AS20 EG Orange	AS21 EG Yellow
AS18 HI White		AS22 EG Blue	AS23 EG Green	AS24 EG White

ECOF Overlay

ECOF Red	ECOF Blue	ECOF Brown	ECOF Green

Specialist

AS26 Brushed Steel	Mirror	Frosted	Blackboard Vinyl

Painted Lightboxes

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

We can also wet coat to almost any colour... simply give us your RAL, BS or Pantone reference and we'll do the rest.

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

Rollerbead Double Sided

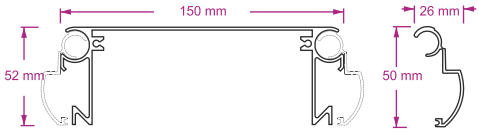
Product Information

- Double sided design for suspended or projecting signage
- 172mm overall depth (including outer beading)
- LED illumination available on request

Silver Anodised

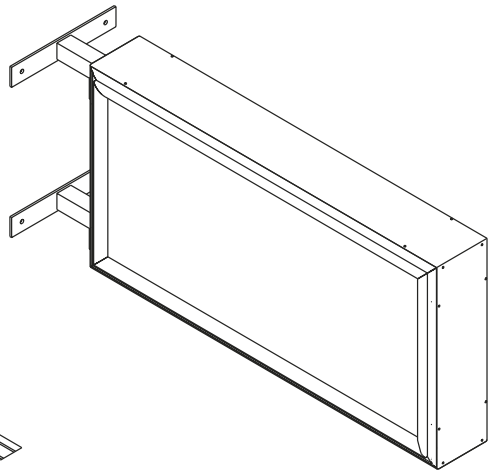
White RAL9016

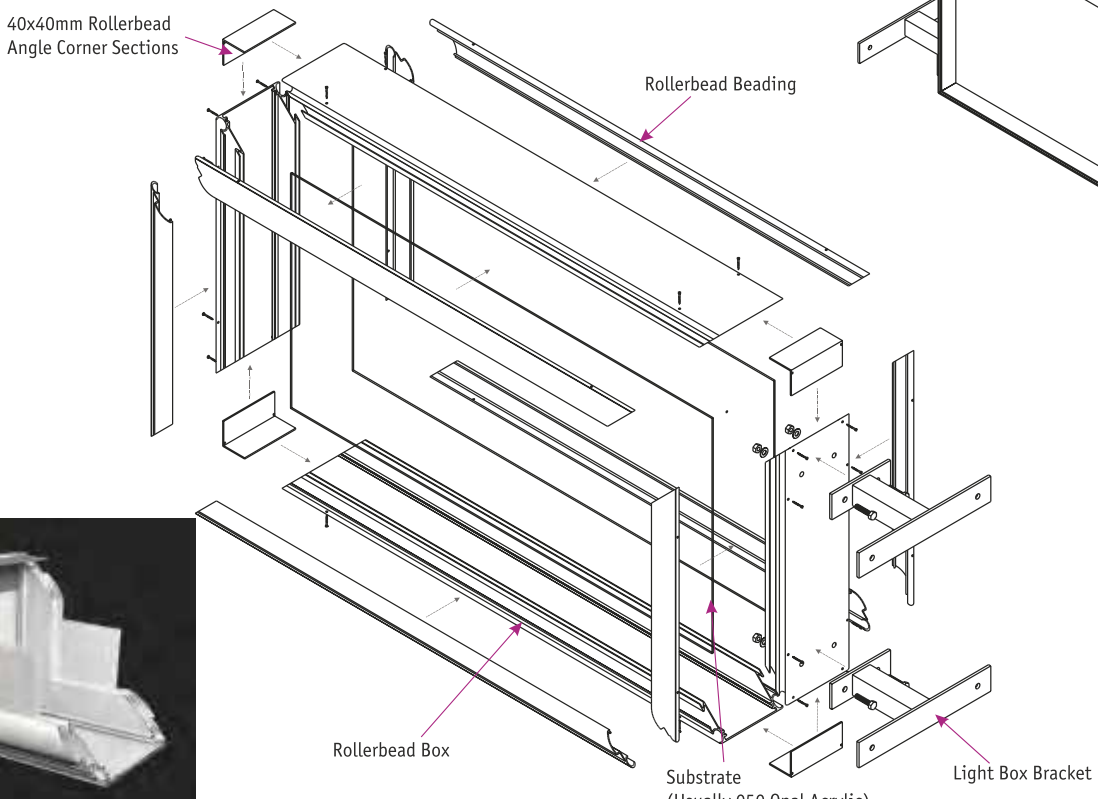
Powder Coated to RAL of BS Colour



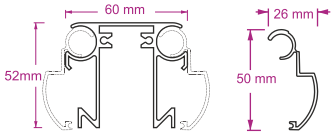
Example Lightbox

1000 x 500mm - silver anodised - no LED - 3mm Acrylic - projecting bracket





Rollerbead Double Sided Slim



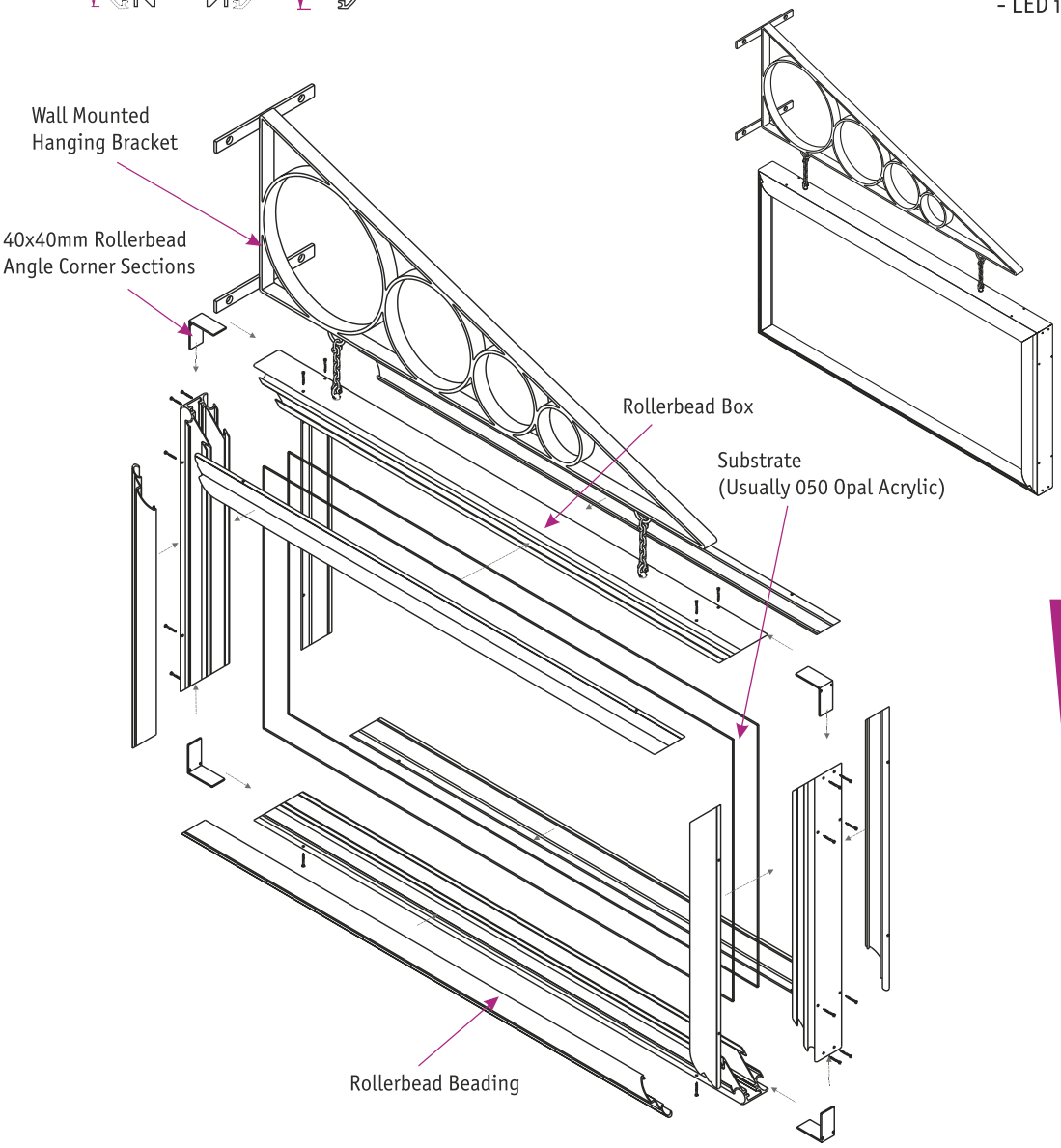
Silver Anodised

White RAL9016

Powder Coated to RAL of BS Colour

Product Information

- Double sided design for suspended or projecting signage
- 82mm overall depth (including outer beading)
- LED illumination available on request



Example Lightbox

1000 x 500mm - silver anodised - no LED - 3mm Acrylic - Hanging Bracket - 2 x M8 Eyebolts & Shackles

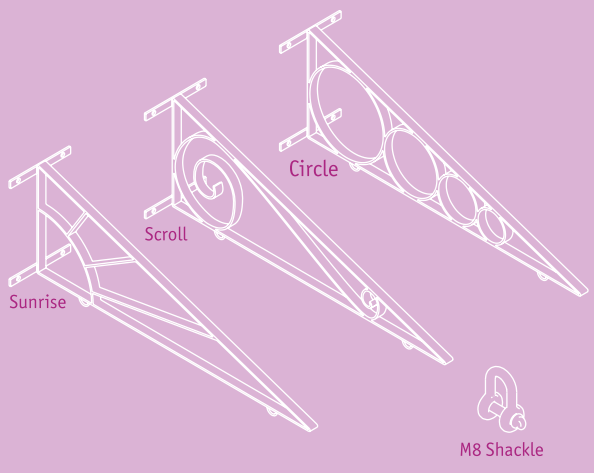
Suspended Lightbox?

You need a Hanging Bracket then! We have 3 designs as well as the shackles required to mount your Lightbox with.

Product	Finish	Material	Bolt Size	Size
M8 Shackle	Silver	Steel	M8	45 x 48mm
Sunrise Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Circle Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Scroll Hanging Bracket	Black	Steel	---	310 x 900 x 200mm

Silver

Black RAL9005

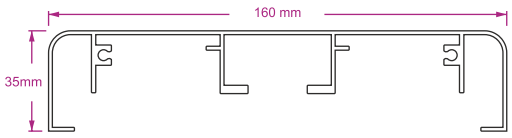


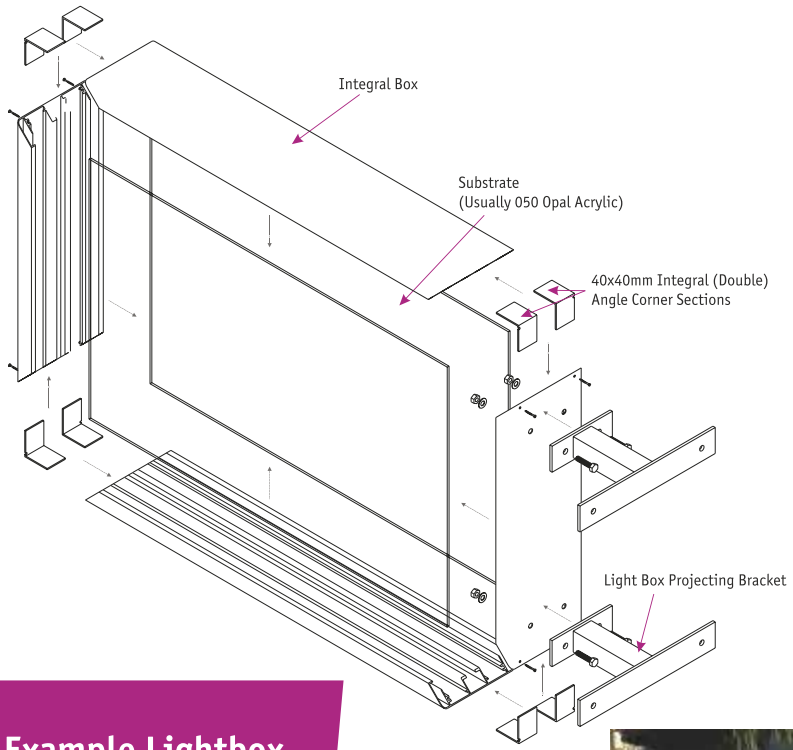
Integral Lightbox

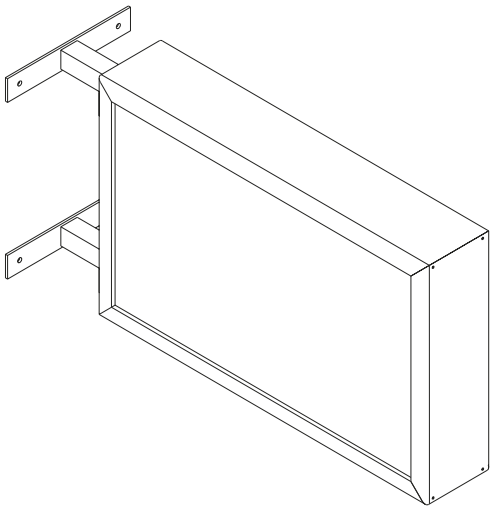
Product Information

- Double sided design for suspended or projecting signage
- 160mm overall depth
- LED illumination available on request

Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour







Example Lightbox

1000 x 500mm - silver anodised - no LED - 3mm Acrylic - projecting bracket

LED Illumination

We stock IP rated LED modules and ribbon in different sizes and power dependent on the application, as well as power supplies to suit. LED can either be supplied as a stand alone item or as part of your chosen signage system.

12VDC
V+
V-
Designed in England

LED Illumination

Our LED range, both modules and ribbon, are IP rated to ensure product durability.

KEY INFORMATION

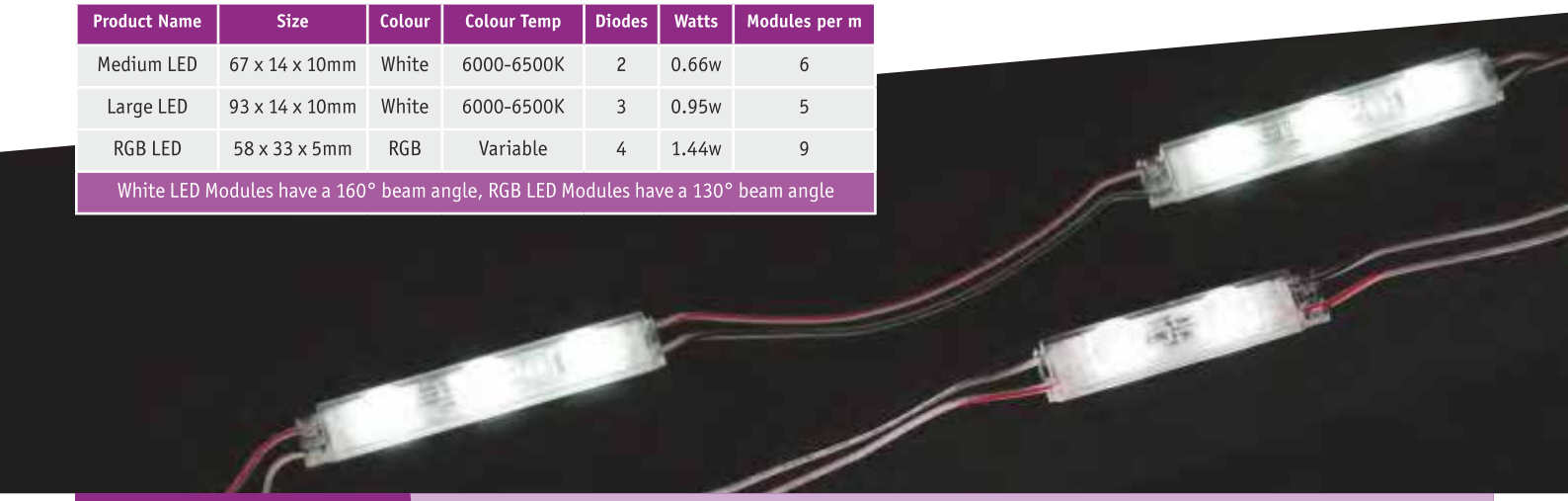
- LED ribbon available in either 12v or 24v
- IP rated power supplies
- Signage can be fitted with LED or supplied for self installation
- White and RGB modules available

LED Modules

Product Information

LED modules are available in two different sizes (medium and large) with white diodes.
An RGB variant is also available.

Product Name	Size	Colour	Colour Temp	Diodes	Watts	Modules per m
Medium LED	67 x 14 x 10mm	White	6000-6500K	2	0.66w	6
Large LED	93 x 14 x 10mm	White	6000-6500K	3	0.95w	5
RGB LED	58 x 33 x 5mm	RGB	Variable	4	1.44w	9
White LED Modules have a 160° beam angle, RGB LED Modules have a 130° beam angle						



LED Ribbon

Product Information

LED ribbon comes with a double sided adhesive backing and is available in 'cool white' from stock in 24v for higher luminosity. LED ribbon is supplied complete with non-yellowing, scratch resistant UV stable resin with a certified IP65 rating.

Product Name	Size	Length	Colour	Watts
24v Ribbon LO	9 x 2.6mm	1200mm	White	5.7w
24v Ribbon LO	9 x 2.6mm	3000mm	White	14.4w
24v Ribbon LO	9 x 2.6mm	4000mm	White	19.2w
24v Ribbon LO	9 x 2.6mm	5000mm	White	24w
24v Ribbon HI	8 x 2.25mm	1200mm	White	17.2w
24v Ribbon HI	8 x 2.25mm	3000mm	White	43.2w
24v Ribbon HI	8 x 2.25mm	4000mm	White	57.6w
24v Ribbon HI	8 x 2.25mm	5000mm	White	72w

Power Supplies

Product Information

A comprehensive list of power supplies, all IP rated, suitable for use in conjunction with all LED modules and ribbon LED illumination products.

Product Name	Size	IP Rating	Watts
12v Water Resistant	75 x 35 x 23mm	IP65	10w
12v Water Resistant	140 x 30 x 22mm	IP67	18w
12v Water Resistant	148 x 40 x 30mm	IP67	35w
12v Water Resistant	163 x 42 x 32mm	IP67	60w
12v Water Resistant	190 x 52 x 37mm	IP67	100w
24v Water Resistant	194 x 28 x 19mm	IP62	30w
24v Water Resistant	285 x 30 x 28mm	IP67	60w
24v Troughlight	302 x 30 x 17mm	IP20	60w

IP Rating - Ingress Protection Rating

IP (or "Ingress Protection") ratings are defined in international standard EN 60529 (British BS EN 60529:1992, European IEC 60509:1989). They are used to define levels of sealing effectiveness of electrical enclosures against intrusion from foreign bodies (tools, dirt etc) and moisture.

First Digit - Solids (Dust etc)		
Level	**Object Size**	**Effective Against**
X	Untested	Protection unspecified (untested)
0	Not Protected	No protection against contact and ingress of objects.
1	Over 50mm	Any large surface of the body, such as the back of the hand.
2	Over 12.5mm	Fingers or Similar objects.
3	Over 2.5mm	Tools, thick wires, etc.
4	Over 1mm	Most wires, screws, etc.
5	Dust Protection	Ingress of dust is not entirely prevented, but it must not enter insufficient quantity to interfere.
6	Dust Tight	No ingress of dust; complete protection against contact.

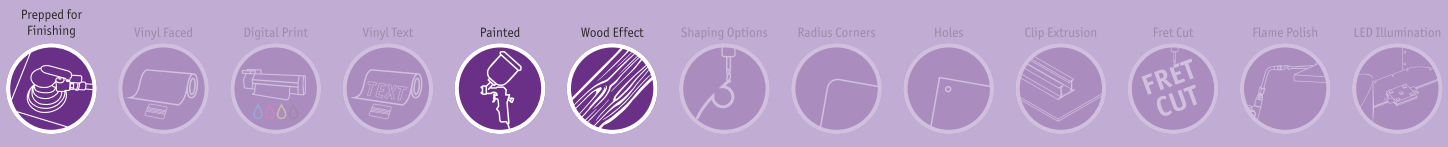
Second Digit - Liquids	
Level	**Effective Against**
X	Protection unspecified (untested)
0	No protection.
1	Dripping water (vertical falling drops) shall have no effect.
2	Vertical dripping water shall have no harmful effect when the enclosure is tilted at a angle up to 15° from its normal position.
3	Water falling as a spray at any angle up to 60° from the vertical shall have no harmful effect.
4	Water splashing from any direction shall have no harmful effect.
5	Water projected by a nozzle (6.3mm) from any direction shall have no harmful effects.
6	Water projected in powerful jets (12.5mm nozzle) from any direction shall have no harmful effects.
7	Ingress of water shall not be possible when immersed in water under defined conditions of pressure and time (up to 1m of submersion).
8	The equipment is suitable for continuous immersion in water under conditions which shall be specified by the manufacturer.

Panel Frames

Panel sign frames are a decorative range of frames designed to give flat aluminium, composite or foam board signage an additional, decorative dimension.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•		•
Totem					
Freestanding					
Flat Wall	•			•	
Projecting	•	•			
Suspended	•	•			



CASK ALES
GOOD FOOD
LIVE SPORT

Single Sided Frames

Wall mounted sign frames can be used with aluminium, composite or foam board to create something more distinctive.

KEY INFORMATION

- Available in component form for self manufacture or fully finished
- All frame variations available in white or silver anodised from stock
- All frames are available in lengths of up to 5m
- Powder & wet coating available from upwards of a three day lead time

Bullnose Panel Frame

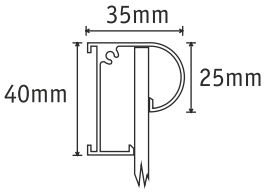
Product Information

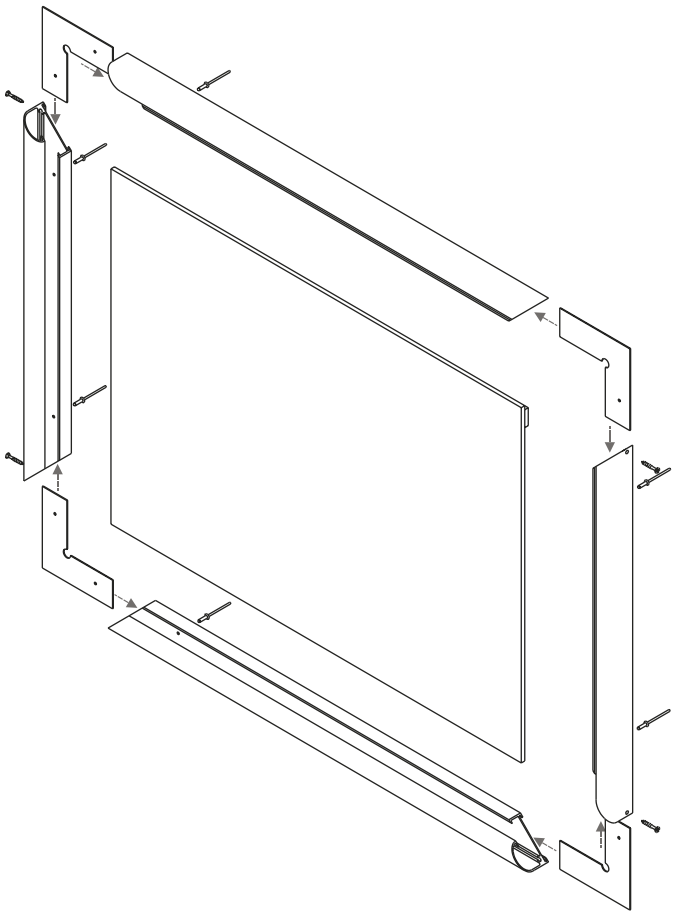
- Maximum recommended size: 5000 x 1500mm
- Recommended insert thickness: 3 - 5mm

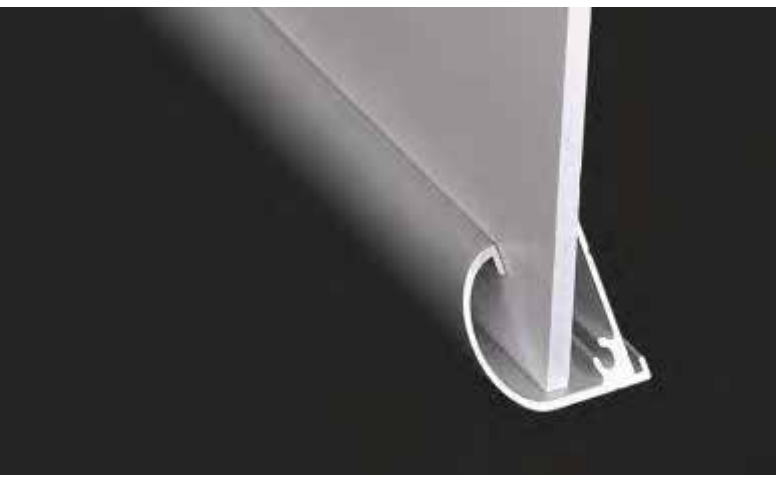
Silver Anodised

White RAL9016

Powder Coated to RAL of BS Colour







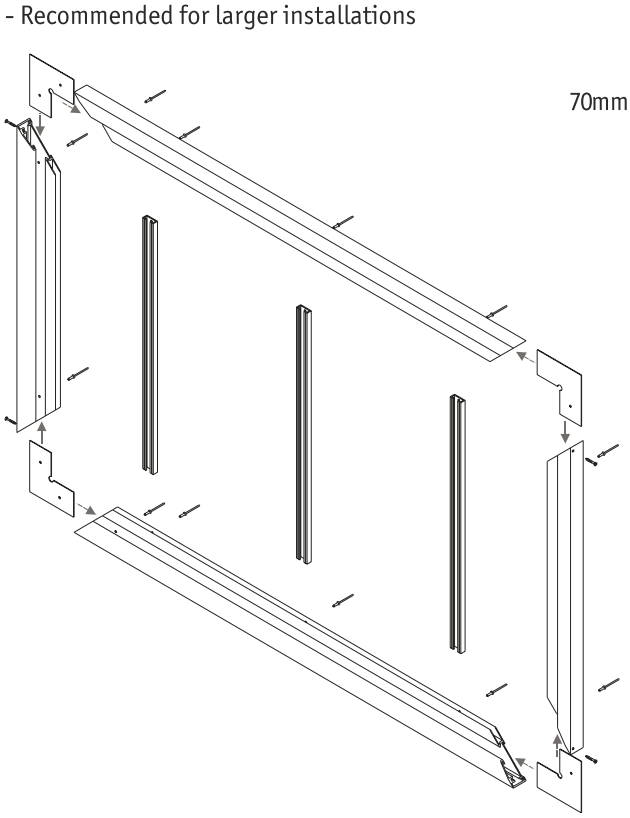
Example Panel Frame

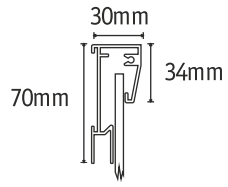
600 x 300mm - silver anodised finish - no insert

Ultimate Panel Frame

Product Information
- Maximum recommended size: 5000 x 2440mm
- Recommended insert thickness: 3 - 5mm
- Recommended for larger installations

Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour





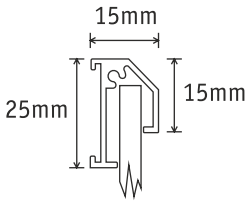
Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour

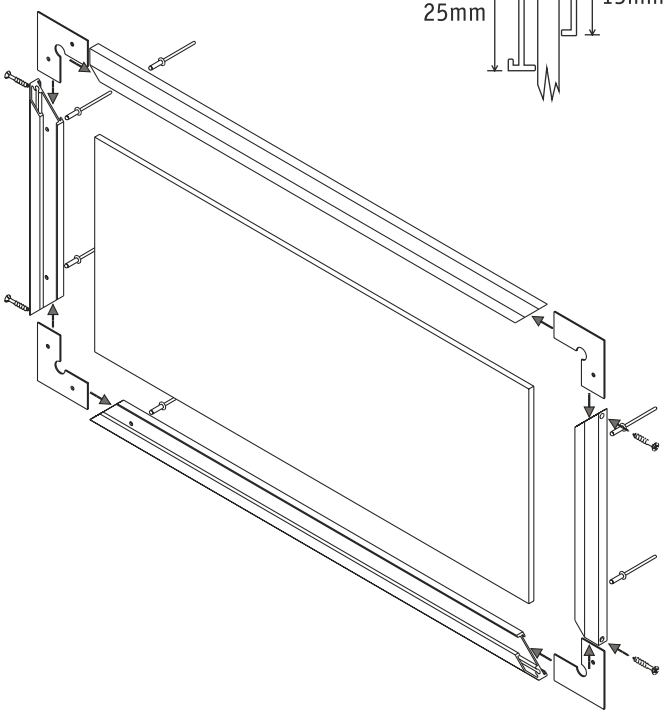
Example Panel Frame
600 x 300mm - silver anodised finish - no insert

Petite Panel Frame

Product Information
- Maximum recommended size: 5000 x 1200mm
- Recommended insert thickness: 3 - 5mm

Silver Anodised | White RAL9016 | Powder Coated to RAL of BS Colour





Example Panel Frame
600 x 300mm - silver anodised finish - no insert

Unitrim Panel Frame

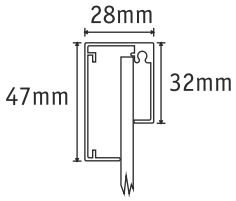
Product Information

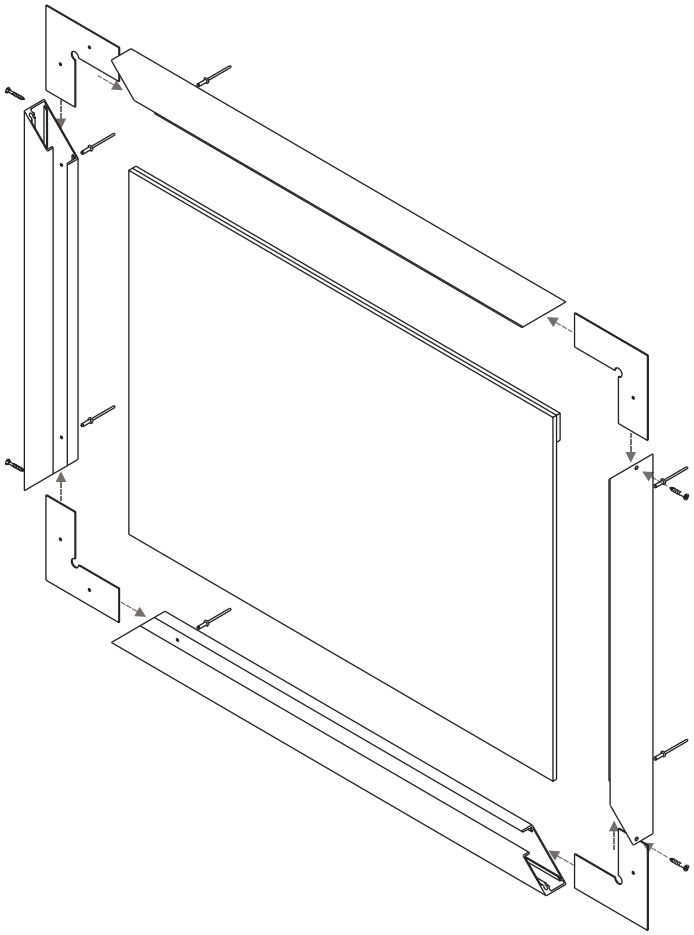
- Maximum recommended size: 5000 x 1500mm
- Recommended insert thickness: 3 - 5mm

Silver Anodised

White RAL9016

Powder Coated to RAL of BS Colour





Example Panel Frame

600 x 300mm - silver anodised finish - no insert

Pub Style Frames

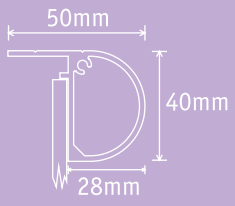
Product Information

- Maximum recommended sizes:
  Wall Mounting - 5000 x 1500mm
  Post Mounting - 5000 x 1500mm
  Suspended - 5000 x 1500mm
- Recommended insert thickness: 1-10mm
- Single or double sided

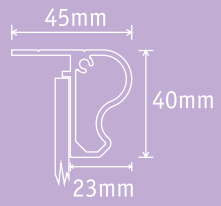
Silver Anodised

White RAL9016

Powder Coated to RAL of BS Colour

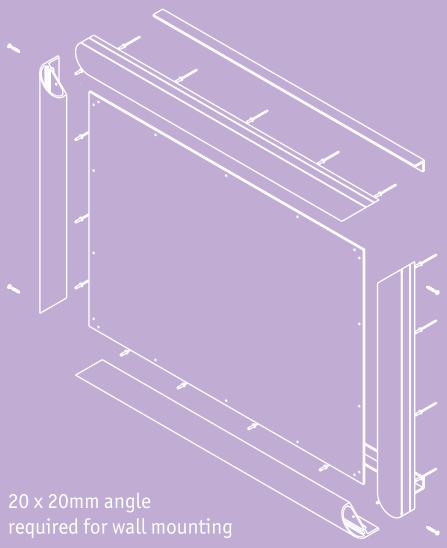


Bullnose



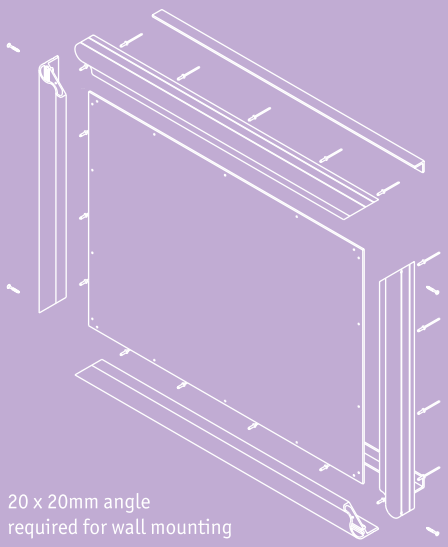
Ogee

Wall Mounted Bullnose



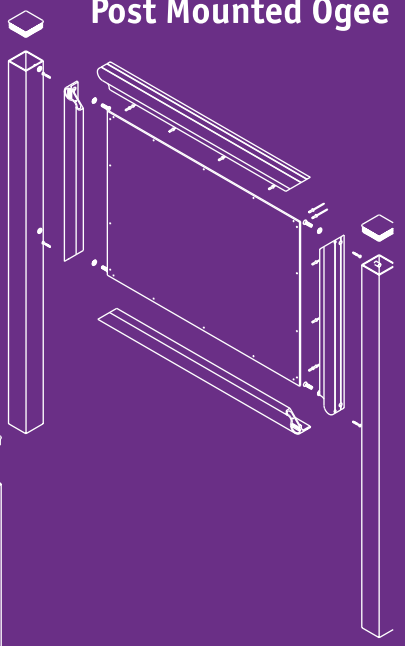
20 x 20mm angle
required for wall mounting

Wall Mounted Ogee

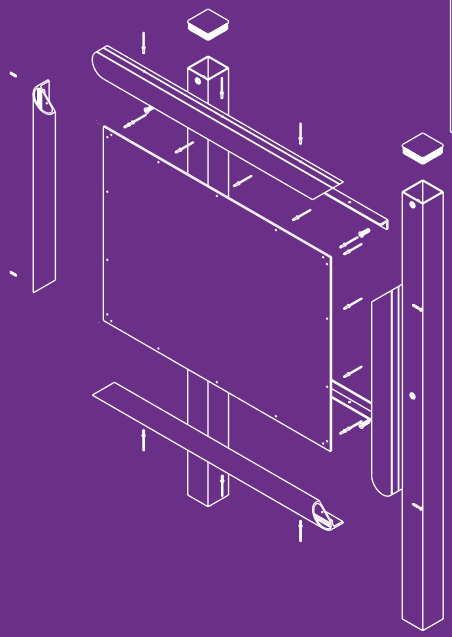


20 x 20mm angle
required for wall mounting

Post Mounted Ogee



Post Mounted Bullnose



Suspended Ogee

Powder / Wet coating may have an excess charge

Double Sided Frames

Designed as a double-sided frame, Edgelighter sign frame can be used in conjunction with LED ribbon and acrylic to offer an edge-lit sign system.

Edgelighter Panel Frame

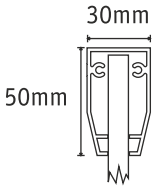
Product Information

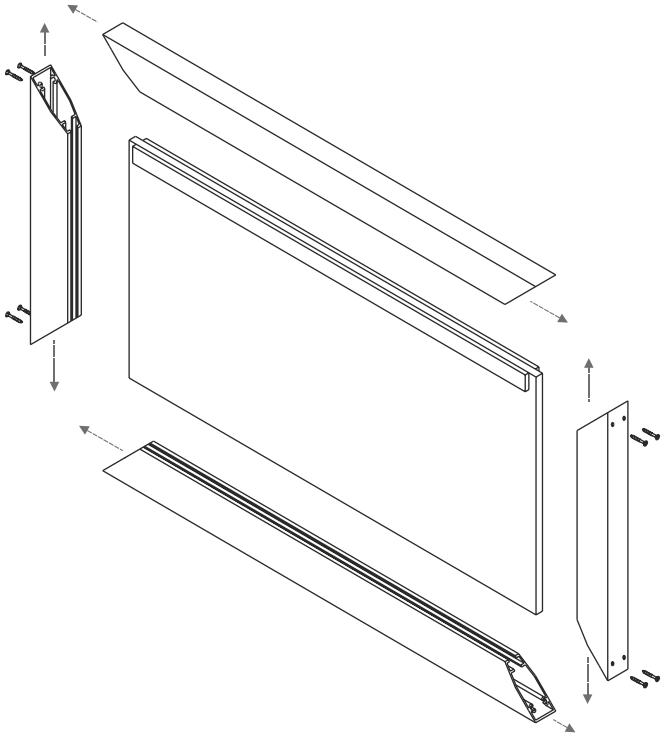
- Maximum recommended size: 5000 x 1500mm
- Ideal for use with ribbon LED for illuminating clear acrylic panels
- Recommended insert thickness: 10mm

Silver Anodised

White RAL9016

Powder Coated to RAL of BS Colour





Example Panel Frame

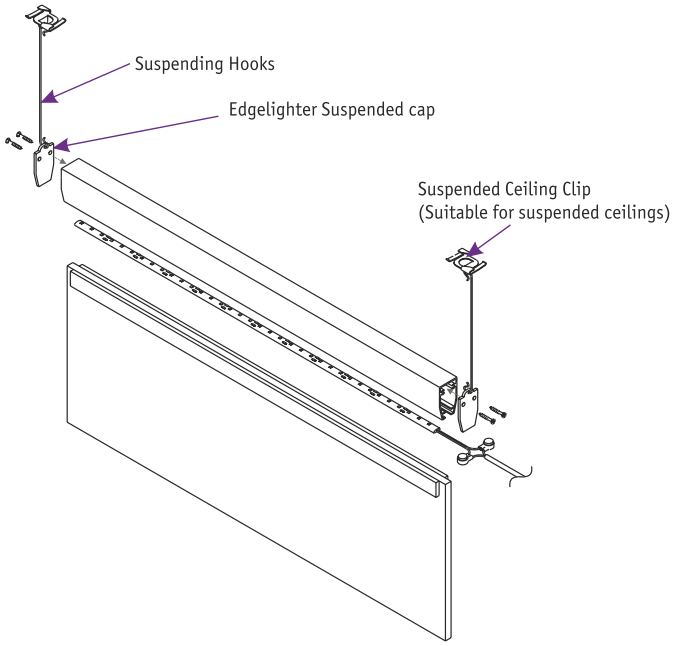
600 x 300mm - silver anodised finish - no insert

Painted Panel Frames

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

Gloss, matt, satin or metallic finishes are available across the range - please remember to specify your preference when placing your order or requesting your quote.

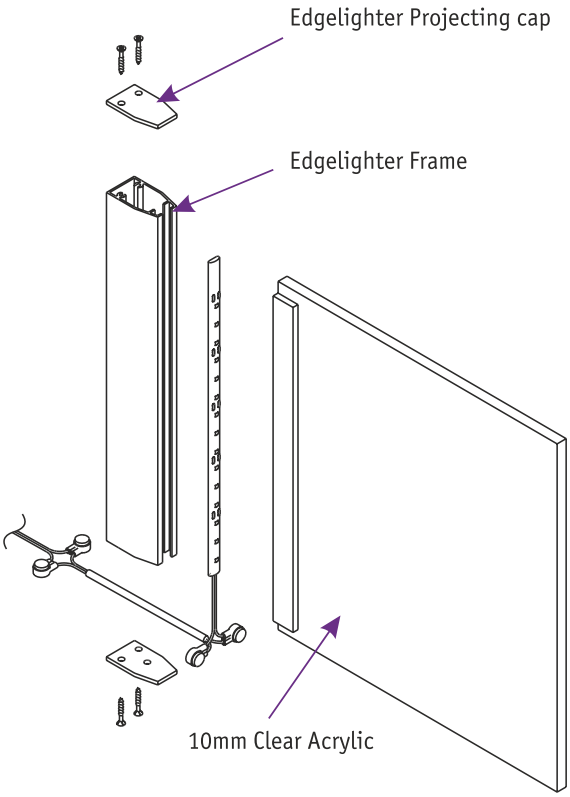


Suspended Signage Accessories

Key Information

- Stock colours; Silver & white
- Material; Stainless steel

Part	Finish	Material	Length
Hanging Hook	Silver	Stainless Steel	25mm
Hanging Hook	Silver	Stainless Steel	50mm
Hanging Hook	Silver	Stainless Steel	150mm
Hanging Hook	Silver	Stainless Steel	400mm
Suspended Ceiling Clip	White	Steel	---

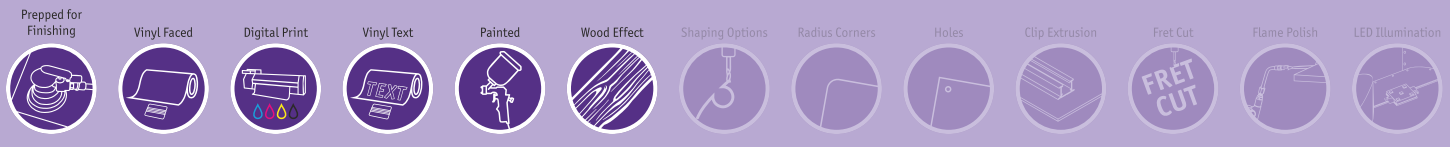


K'nect
Signage System

The K'nect signage system features a snap-fit friction fixing system for a secure and reliable fixing, whilst enabling easy and quick media changes without tooling. Available in six different slat heights and with slider and spacer options, K'nect is ideal for any way finding project.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts					
Totem					
Freestanding					
Flat Wall	•				
Projecting	•	•			
Suspended	•	•			



Aldermaston
Hospital
NHS Trust
NHS
Pedestrian Entrance
Deliveries
Ambulance Access
Main Visitor Car Park
Accident & Emergency
Staff Parking

K'nect

Slatted snap-fit directory signage system available in 3 mount types. Slat heights range from 30mm to 210mm. Slider housing slats are also available.

KEY INFORMATION

- Units can be assembled into either; single or multi-level systems
- Available in component form for self manufacture or fully finished
- Silver anodised from stock available from same/next day dispatch
- Powder & wet coating available from upwards of a three day lead time

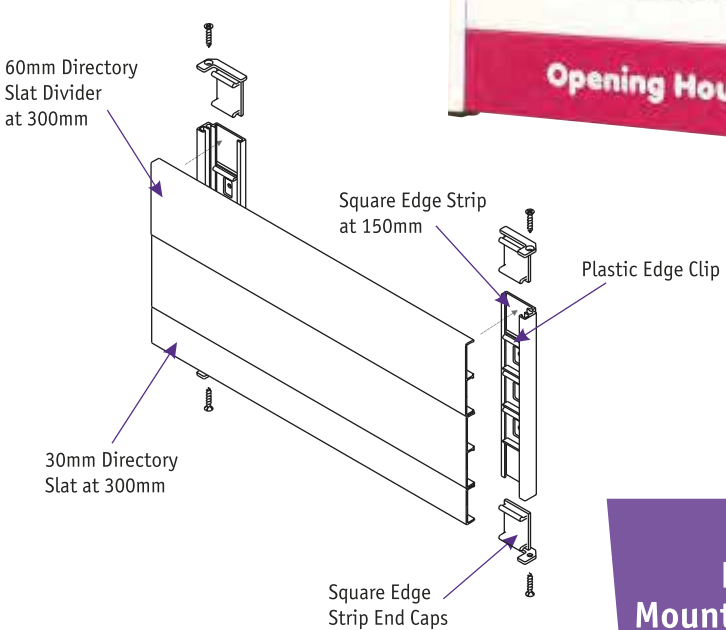
K'nect Signage Styles

Wall Mounted

Projecting

Suspended

Wall Mounted (Multi-Slat)



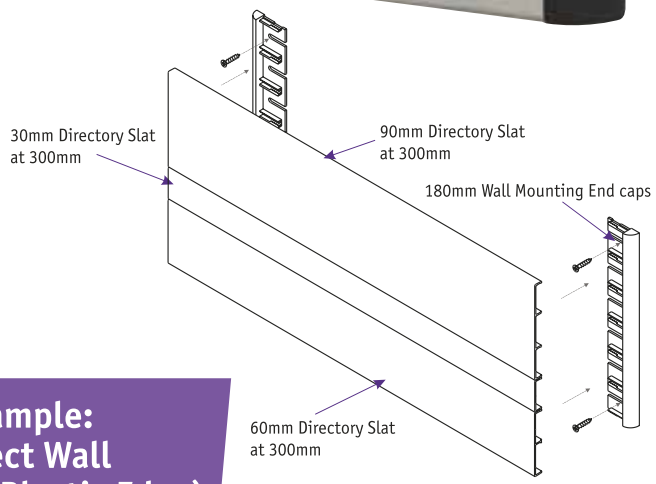
Silver Anodised

Powder Coated to RAL of BS Colour

Example: Kinect Wall Mounted (Metal Edge)
Silver anodised

Wall Mounted (Single Cap)

Compatible Slat Heights Available



Example: Kinect Wall Mounted (Plastic Edge)

Silver anodised

Silver Anodised

Powder Coated to RAL of BS Colour

Single slat signs? Simple!

Wall mounted single cap K'nect is as simple as fitting two caps to a wall and clicking a slat in place.

Size	Material	Finish
60mm	Plastic	Black
90mm	Plastic	Black
120mm	Plastic	Black
150mm	Plastic	Black
180mm	Plastic	Black
210mm	Plastic	Black

Non-Reflective Vinyl

AS01 Light Blue | AS02 Mid Blue | AS03 Dark Blue | AS04 Light Green | AS05 Dark Green | AS06 White | AS07 Burgundy | AS08 Red

AS09 Orange | AS10 Yellow | AS11 Beige | AS12 Black | AS13 Gold | AS14 Silver | AS15 Brown | AS16 Grey

Reflective Vinyl

All of our standard reflective vinyls are in compliance with BS EN 12899-1:2007 and BS 8442.

Class 1 (RA2)

AS17 HI Yellow

AS18 HI White

Class 2 (RA1)

AS19 EG Red | AS20 EG Orange | AS21 EG Yellow

AS22 EG Blue | AS23 EG Green | AS24 EG White

ECOF Overlay

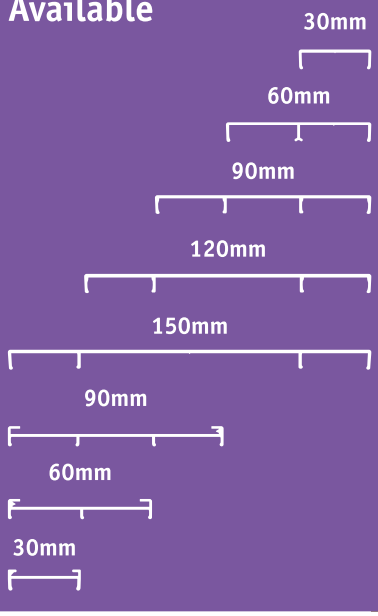
ECOF Red | ECOF Blue | ECOF Brown | ECOF Green

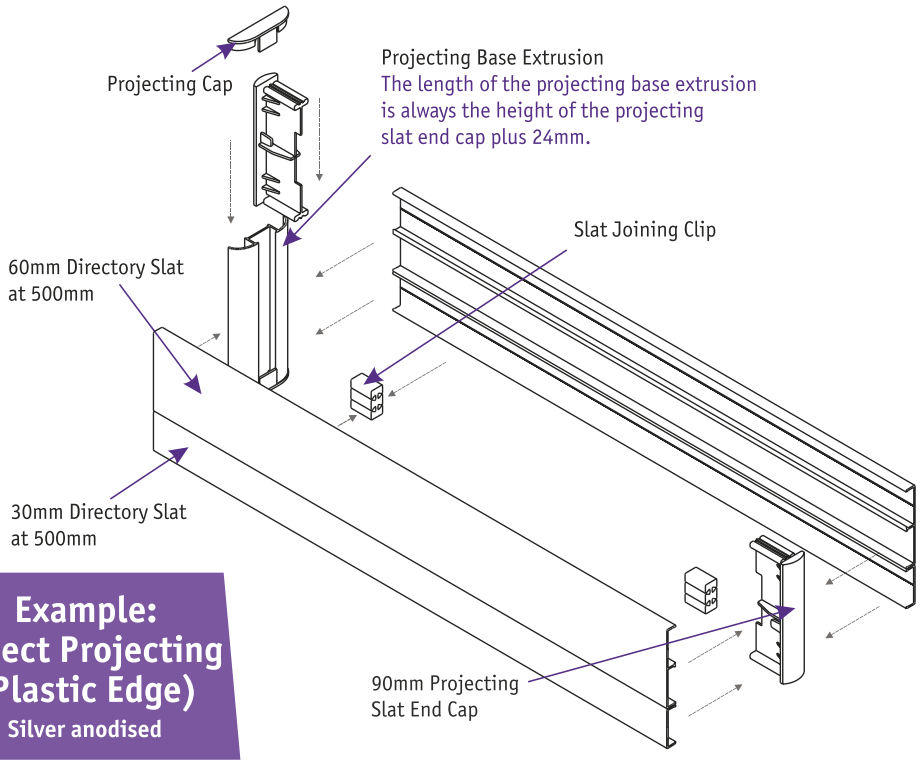
Specialist

AS26 Brushed Steel | Mirror | Frosted | Blackboard Vinyl

Powder / Wet coating may have an excess charge

Compatible Slat Heights Available





Example: Kinect Projecting (Plastic Edge)
Silver anodised

Silver Anodised

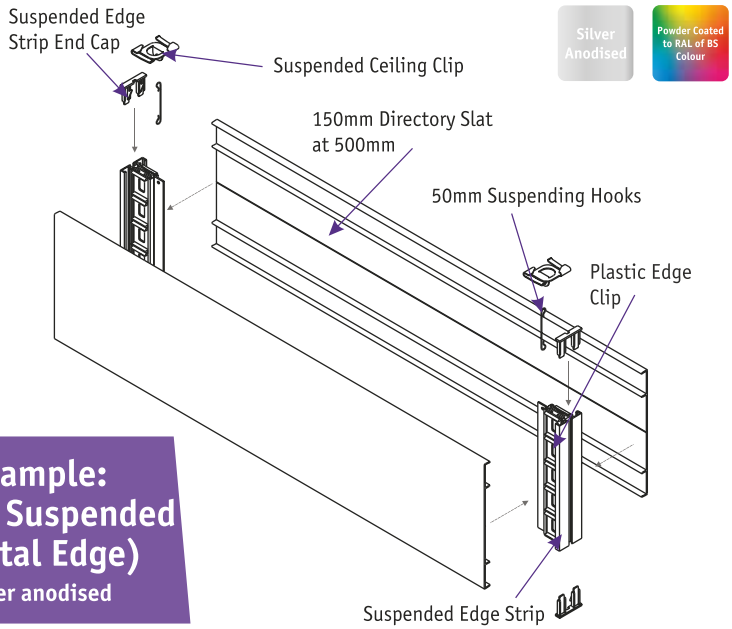
Powder Coated to RAL of BS Colour

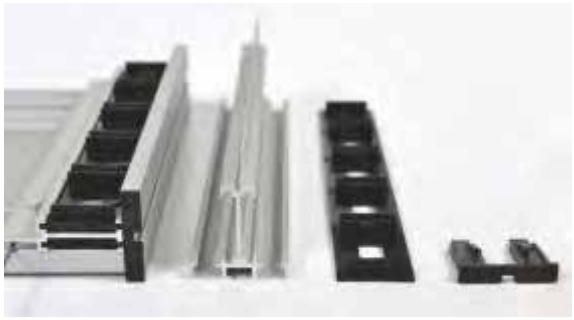
RAL Painted K'nect

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

AS colours to equivalent RAL Powder colours					
AS01	RAL5012	AS06	RAL9016	AS11	RAL1014
AS02	RAL5005	AS07	RAL3004	AS12	RAL9005
AS03	RAL5002	AS08	RAL3020	AS15	RAL8017
AS04	RAL6029	AS09	RAL2008	AS16	RAL7042
AS05	RAL6005	AS10	RAL1023	AS25	RAL5017

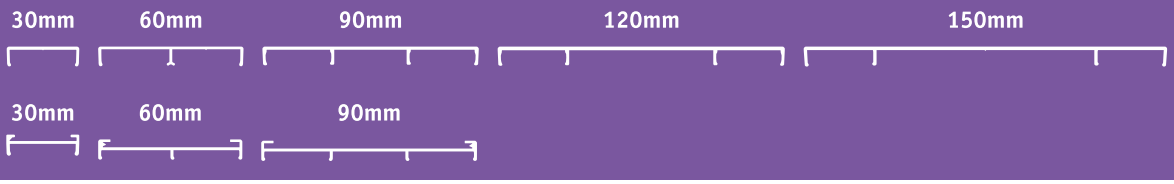
Suspended





Example: Kinect Suspended (Metal Edge)
Silver anodised

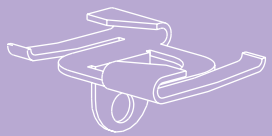
Compatible Slat Heights Available



Suspended Signage Accessories

Key Information

- Stock colours; Silver & white
- Material; Stainless steel



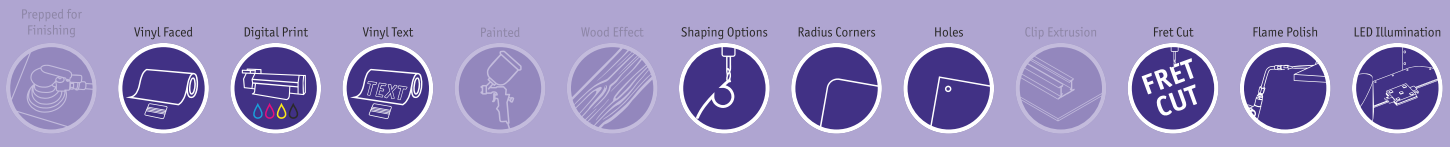
Part	Finish	Material	Length
Hanging Hook	Silver	Stainless Steel	25mm
Hanging Hook	Silver	Stainless Steel	50mm
Hanging Hook	Silver	Stainless Steel	150mm
Hanging Hook	Silver	Stainless Steel	400mm
Suspended Ceiling Clip	White	Steel	---

Glass Effect (Acrylic)

Glass effect signage is available in 3, 5 or 10mm acrylic from stock in green or clear edge. Supplied with or without prints (reverse or face applied), a range of fixings and options that include frosted backing and edge lit LED illumination.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•	•	•	•
Totem					
Freestanding					
Flat Wall	•				•
Projecting	•	•			
Suspended	•	•			



SASSETTA
CAFFE
Coffee
Small
Medium
Large
Espresso
£1.35
£1.65
£2.05
Double Espresso
£1.85
£2.15
£2.55
Espresso Machitto
£1.35
£1.65
£2.05
Americano
£1.65
£1.95
£2.30
Flat White
£1.75
£2.05
£2.40
Cappuccino
£2.35
£2.95
£3.25
Caffe Latte
£2.40
£2.95
£3.25
Caffe Mocha
£2.60
£3.15
£3.45

Glass Effect (Acrylic)

Wall mounted acrylic signs feature a choice of clear or green tinted acrylic, cut to your required shape and size.

KEY INFORMATION

- Standard Thicknesses; 3, 5 & 10mm
- Flame polished edges available
- Available as semi or fully finished Signage for next day despatch

Modular Signage Styles

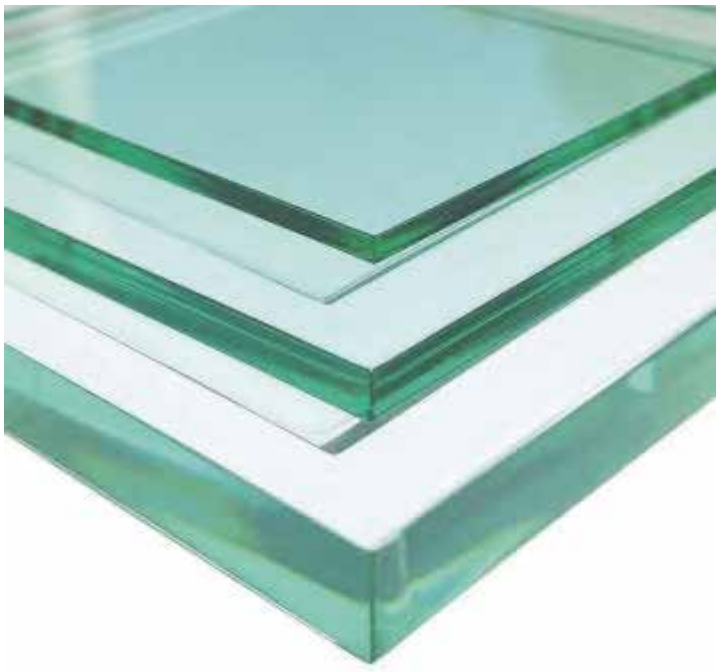
Post Mounted

Wall Mounted

Projecting

Suspended

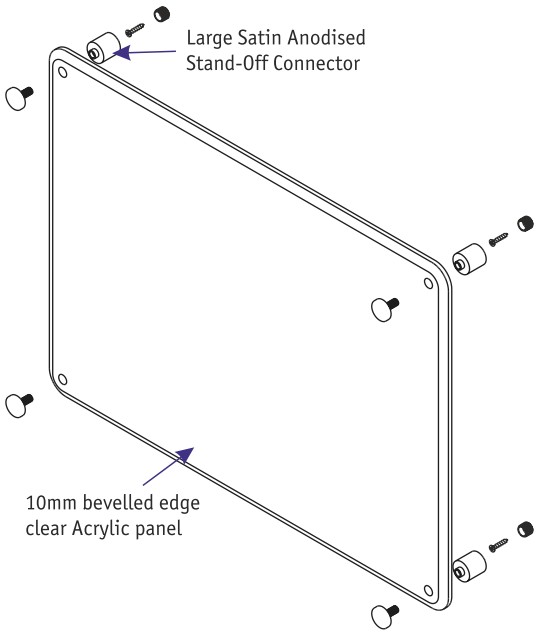
Blank Glass Effect Panels



Clear Finish
Thickness
3mm
5mm
10mm

Green Tint
Thickness
3mm
5mm
10mm

Additional charges will be added for Flame polishing the edges of clear acrylic

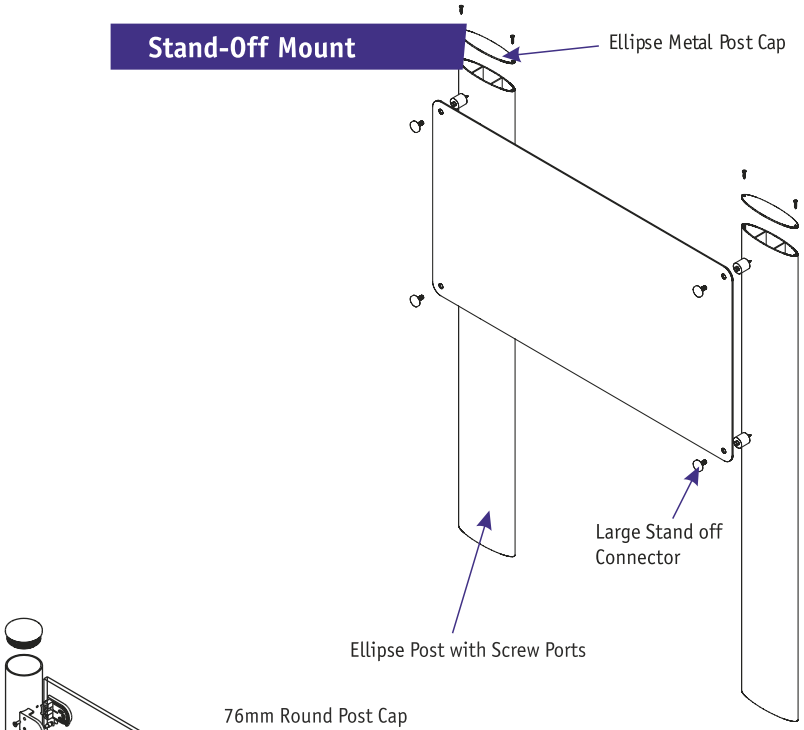


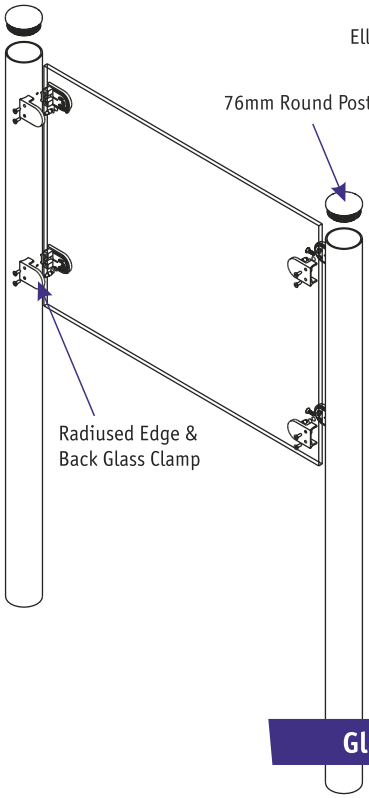
Finishing Touches

Glass effect can be used with stand-off connectors to create wall and post mounted signage.

Size	Panel Thickness	Overall Size	Finish
Small	2 - 6mm	12 x 25.8mm	Chrome
Small	2 - 6mm	12 x 25.8mm	Satin Anodised
Medium	2 - 10mm	16 x 30.5mm	Chrome
Medium	2 - 10mm	16 x 30.5mm	Satin Anodised
Large	5 - 10mm	25 x 35.5mm	Chrome
Large	5 - 10mm	25 x 35.5mm	Satin Anodised

Stand-Off Mount





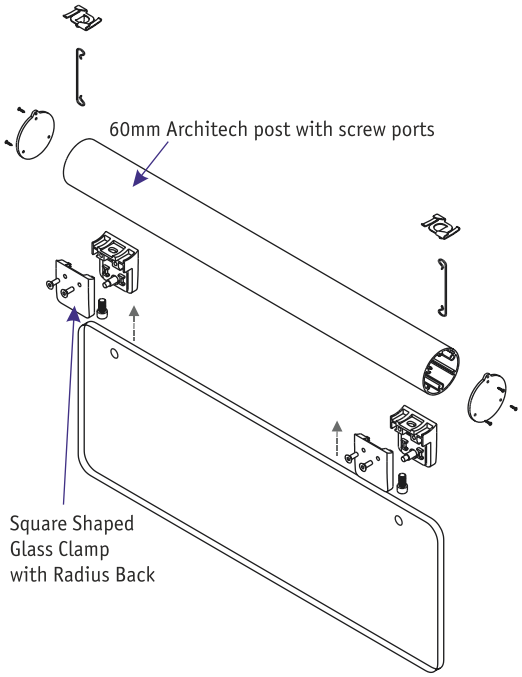
Glass Clamp Mount

Finishing Touches

Glass effect can be used with glass clamps to create post mounted and projecting signage.

Size	Outer Shape	Back Shape	Finish
66 x 45 x 27mm	Round	Radius	Stainless Steel
66 x 45 x 27mm	Round	Radius	Zamac
59 x 53 x 30mm	Square	Radius	Stainless Steel
59 x 53 x 30mm	Square	Radius	Zamac
63 x 45 x 28mm	Round	Flat	Stainless Steel
63 x 45 x 28mm	Round	Flat	Zamac
55 x 53 x 30mm	Square	Flat	Stainless Steel
55 x 53 x 30mm	Square	Flat	Zamac

Glass Effect (Acrylic)



Length	Size	Finish
5000mm	28 x 32 x 47mm	Silver Anodised
5000mm	28 x 32 x 47mm	White

Cap Type	Finish
Projecting	Mill
Projecting	White
Suspended	Mill
Suspended	White

Silver Anodised

White RAL9016

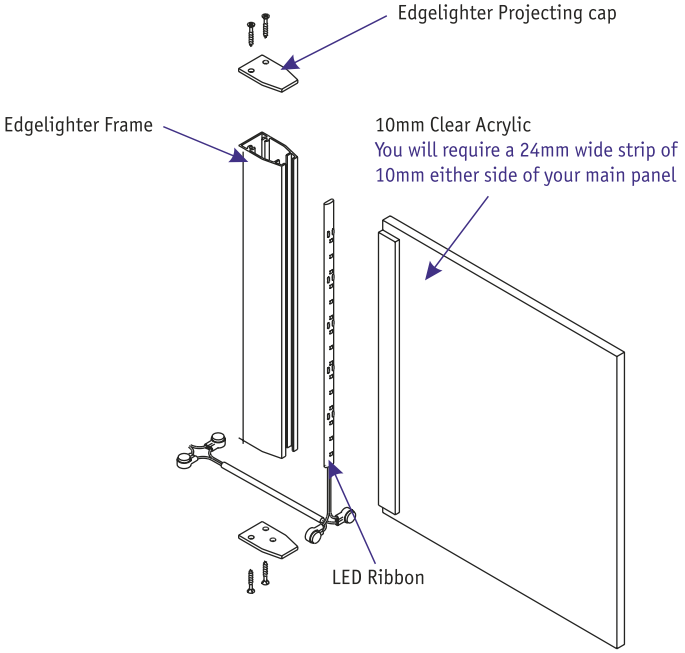
Powder Coated to RAL of BS Colour

Edge Lighter for suspending and projecting signage

Extrusion available in white and satin anodised from stock or powder coated to a RAL or BS colour.

Edgelighter Projecting cap

Edgelighter Suspended cap

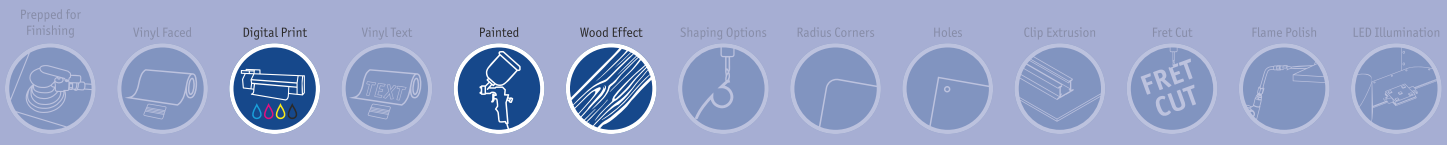


Banner Systems

Our banner signage range comprises heavy duty systems to mount banners both perpendicular and parallel to walls as well as lightweight spring loaded systems to mount banners from any surface.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding					
Flat Wall	•				
Projecting	•	•			
Suspended					



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Which Banner System?

BannerSpring

Product Information

- Spring-loaded, wind spilling banner system
- Suitable for banners up to 800mm wide and 3000mm high
- Black from stock or coated to any colour
- For use in high-wind areas to avoid banner damage due to spring fitting

BannerFast 90°

Product Information

- Heavy duty banner system
- Mounted perpendicular to the wall
- Suitable for banners up to 1500mm wide and 3000mm high
- Available powder coated to any colour

BannerFast 180°

Product Information

- Heavy duty banner system
- Sits parallel to the wall
- Suitable for banners up to 1500mm wide and 3000mm high
- Available powder coated to any colour

Need Banners Printed? We do that too!

510gsm Banners

- High quality, coated PVC banner
- Great tear strength
- Temperature resistant from -20°c to 70°c
- Bright white matt finish
- Durability - 3 years
- Fire retardant to DIN 75200
- For both internal and external use

BannerSpring

BannerSpring is a wind spill banner system that utilises a spring loaded construction which reduces wind loading on the banner by up to 88% vs. a non spring-loaded system resulting in reduced chance of damage.

KEY INFORMATION

- Suitable for banners widths from 300mm to 800mm wide
- Can withstand wind speeds of up to 80mph
- Lead times start from same day for stocked items
- 3-5 days on stock powder coating colours

BannerSpring

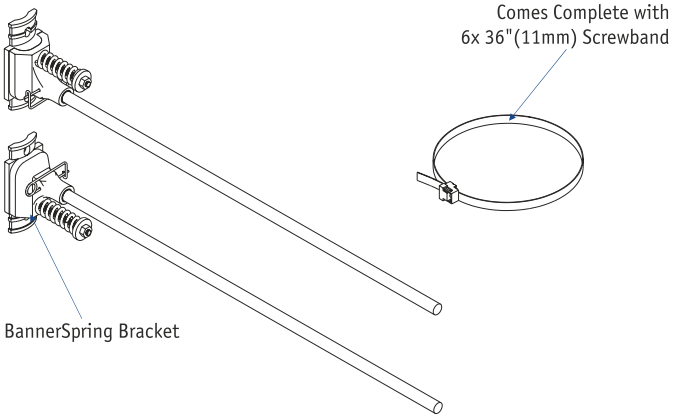
Product Information

- Kit comprises; 2x (2-part) aluminium bracket assemblies
  2x GRP (glass reinforced plastic) projecting poles
  2x Safety pins
  6x 36" (914mm) screwbands

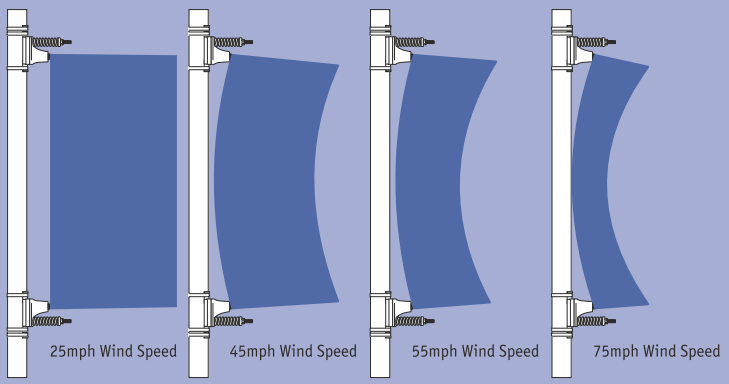
To suit Banner Width	Finish
800mm	Black
800mm	Powder Coated
800mm	Wet Coated
An excess powder coating charge is applicable on all colours except white, please call our sales team for a quotation	

Black RAL9005

Powder Coated to RAL of BS Colour



BannerSpring wind-spill diagram



Powder / Wet coating may have an excess charge

BannerFast 90°

Bannerfast 90° is a heavy duty, tension banner system. It comprises of two welded base plate projecting brackets with an additional tensioning post that enables a banner to be mounted perpendicular to the mounting surface.

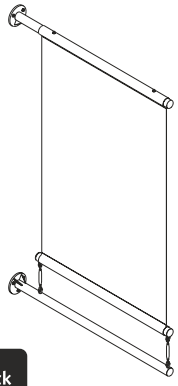
KEY INFORMATION

- Recommended suitable for banners of widths from 500 - 1500mm wide
- Lead times start from a three day manufacture
- Optional black plastic post caps or welded end caps

BannerFast 90°

Product Information

- Kit comprises;
  2x 50mm welded baseplate post projecting brackets
  1x 50mm tensioning post
  2x stainless steel rigging screws (M6 Jaw)
  4x stainless steel M6 eyebolts



Kit Comprises

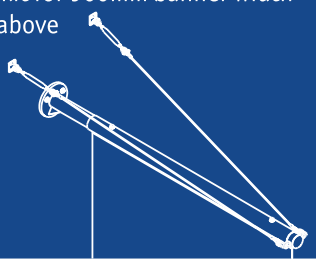
To suit Banner Width	Cap	Finish
500mm	Plastic	Black
600mm	Plastic	Black
700mm	Plastic	Black
800mm	Plastic	Black
900mm	Plastic	Black
1000mm	Plastic	Black
1100mm	Plastic	Black
1200mm	Plastic	Black
1300mm	Plastic	Black
1400mm	Plastic	Black
1500mm	Plastic	Black
500mm - 1500mm	Plastic	Powder Coated
500mm - 1500mm	Plastic	Wet Coated
500mm	Welded	Black
600mm	Welded	Black
700mm	Welded	Black
800mm	Welded	Black
900mm	Welded	Black
1000mm	Welded	Black
1100mm	Welded	Black
1200mm	Welded	Black
1300mm	Welded	Black
1400mm	Welded	Black
1500mm	Welded	Black
500mm - 1500mm	Welded	Powder Coated
500mm - 1500mm	Welded	Wet Coated

An excess powder coating charge is applicable on all colours except white, please call our sales team for a quotation

Black RAL9005

Powder Coated to RAL of BS Colour

We recommend the use of a cable stay kit for 900mm banner width and above



BannerFast 180°

Bannerfast 180° is similar in design to Bannerfast 90° but sits parallel to the wall. Suitable for large banners up to 1500mm wide. Banners are tensioned using two rigging screws after looping the banner over the uppermost pole.

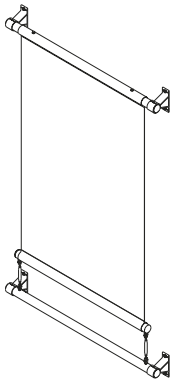
KEY INFORMATION

- Recommended suitable for banners of widths from 500mm - 1500mm wide
- Lead times start from a three day manufacture
- Optional black plastic post caps or welded end caps

BannerFast 180°

Product Information

- Kit comprises;
  2x welded plate post projecting brackets,
  1x 50mm tensioning post,
  2x stainless steel rigging screws (M6 Jaw),
  4x stainless steel M6 eyebolts



Black RAL9005

Powder Coated to RAL of BS Colour

To suit Banner Width	Cap	Finish
500mm	Plastic	Black
600mm	Plastic	Black
700mm	Plastic	Black
800mm	Plastic	Black
900mm	Plastic	Black
1000mm	Plastic	Black
1100mm	Plastic	Black
1200mm	Plastic	Black
1300mm	Plastic	Black
1400mm	Plastic	Black
1500mm	Plastic	Black
500mm - 1500mm	Plastic	Powder Coated
500mm - 1500mm	Plastic	Wet Coated
500mm	Welded	Black
600mm	Welded	Black
700mm	Welded	Black
800mm	Welded	Black
900mm	Welded	Black
1000mm	Welded	Black
1100mm	Welded	Black
1200mm	Welded	Black
1300mm	Welded	Black
1400mm	Welded	Black
1500mm	Welded	Black
500mm - 1500mm	Welded	Powder Coated
500mm - 1500mm	Welded	Wet Coated

An excess powder coating charge is applicable on all colours except white, please call our sales team for a quotation

Kit Comprises

Display

The Display signage range includes Clip frames, Poster, Pinboard cases and A-Boards for displaying changeable printed media. Hanging Brackets and Shield signs can be used for permanent signage. We also offer L&T slider housing directories for frequently changing graphics.

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Pavement Signs	152
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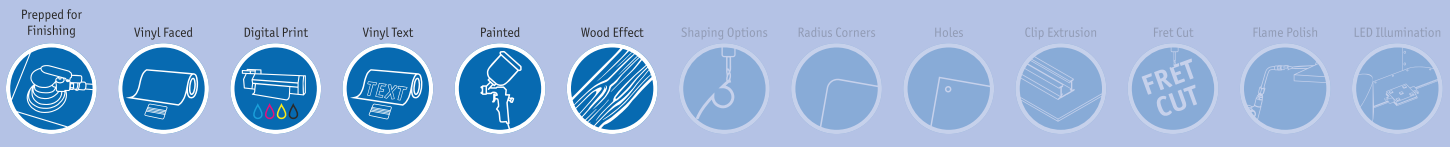


Sanctum
Beauty

Display Cases

We offer lockable Pinboard and Poster cases which comprise of aluminium frame, 2mm poly carbonate face and security locks. Display cases are recommended for both internal and external use. Available in sizes from A4 to 1524 x 1016mm.

KEY INFORMATION

- Poster cases and Pin Boards
- Silver anodised finish from stock
- Available for same day dispatch from stock

Poster cases

Size	Finish	Material	Frame Size
A4	Silver Anodised	Various	55mm
A4	Coloured	Various	55mm
A3	Silver Anodised	Various	55mm
A3	Coloured	Various	55mm
A2	Silver Anodised	Various	55mm
A2	Coloured	Various	55mm
508 x 762mm	Silver Anodised	Various	55mm
508 x 762mm	Coloured	Various	55mm
A1	Silver Anodised	Various	55mm
A1	Coloured	Various	55mm
762 x 1016mm	Silver Anodised	Various	55mm
762 x 1016mm	Coloured	Various	55mm
A0	Silver Anodised	Various	55mm
A0	Coloured	Various	55mm
1016 x 1524mm	Silver Anodised	Various	55mm
1016 x 1524mm	Coloured	Various	55mm

Frame colour: RAL 5002 (ultramarine blue) / RAL 6005 (moss green)
RAL 9003 (white) / RAL 3020 (traffic red) / RAL 7015 (slate grey)
RAL 9005 (black) - pine and oak available POA

Silver Anodised

RAL 5002

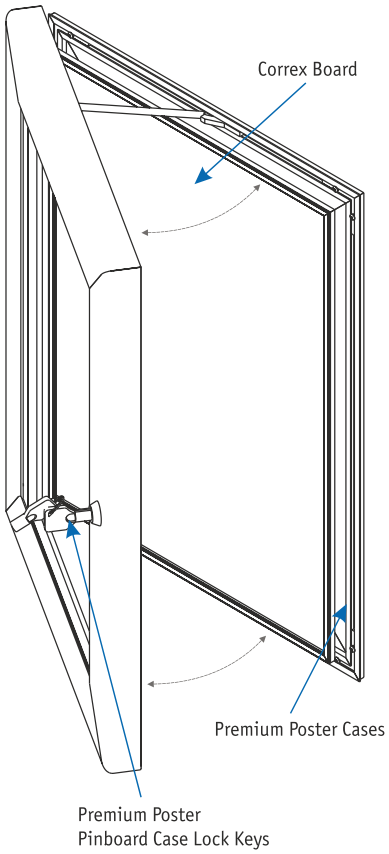
RAL 6005

RAL 3020

RAL 7015

RAL 9003

RAL 9005



Pinboard Cases

Silver Anodised

Size	Finish	Material	Frame Size
A4	Silver Anodised	Various	55mm
A3	Silver Anodised	Various	55mm
A2	Silver Anodised	Various	55mm
508 x 762mm	Silver Anodised	Various	55mm
A1	Silver Anodised	Various	55mm
762 x 1016mm	Silver Anodised	Various	55mm
A0	Silver Anodised	Various	55mm
1016 x 1524mm	Silver Anodised	Various	55mm

Felt backing colour: RAL 5002 (ultramarine blue) / RAL 7007 (grey)

Clip Frames

Clip Frames are a useful and cost effective way of displaying information temporarily. The anodised edges 'snap' back to allow paper or other lightweight media to be put in place.

KEY INFORMATION

- Digitally Printed posters can be supplied to suit
- Lead times start from same day despatch for stocked colours

Rounded Corner Clip Frames

Key Information

- Supplied complete with anti-glare clear cover insert

Size	Finish	Material	Frame Size
A4	Silver Anodised	Various	25mm
A3	Silver Anodised	Various	25mm
A2	Silver Anodised	Various	25mm
508 x 762mm	Silver Anodised	Various	25mm
A1	Silver Anodised	Various	25mm
762 x 1016mm	Silver Anodised	Various	25mm
A0	Silver Anodised	Various	25mm

Silver Anodised

Mitred Corner Clip Frames

Key Information

- Supplied complete with anti-glare clear cover insert
- Also available in; black, red, white, blue, green, grey, oak, pine, polished gold and polished silver - POA

Silver Anodised

Size	Finish	Material	Frame Size
A4	Silver Anodised	Various	25mm
A3	Silver Anodised	Various	25mm
A2	Silver Anodised	Various	25mm
508 x 762mm	Silver Anodised	Various	25mm
A1	Silver Anodised	Various	25mm
762 x 1016mm	Silver Anodised	Various	25mm
A0	Silver Anodised	Various	25mm

Replacement Clear Covers

Size	Material	Thickness
A4	Acrylic	0.5mm
A3	Acrylic	0.5mm
A2	Acrylic	0.5mm
508 x 762mm	Acrylic	0.5mm
A1	Acrylic	0.5mm
762 x 1016mm	Acrylic	0.5mm
A0	Acrylic	0.5mm

Key Information

- Textured front with gloss reverse

Pavement Signs

Pavement signs are available in both clip frame and folded aluminium panel variations.

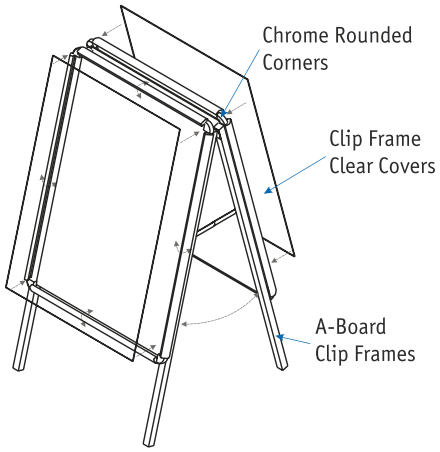
KEY INFORMATION

- Can have digital print or vinyl applied direct to faces
- Lead times start from same day despatch for stocked colours

Clip Frame A-Boards

Key Information

- A-Board Clip Frames have rounded, chrome effect corners and a shock resistant, anti-corrosion back panel
- Extruded aluminium legs, metal hinges and locking stays



Size	Finish	Material	Frame Size
A2	Anodised	Various	32mm
508 x 762mm	Anodised	Various	32mm
A1	Anodised	Various	32mm
A0	Anodised	Various	32mm

Silver Anodised

Aluminium A-Boards

Key Information

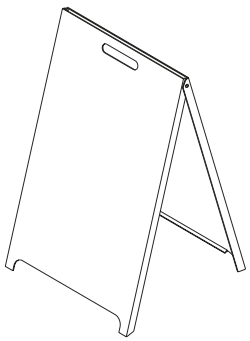
- Aluminium A-Boards are manufactured from 2.5mm aluminium with a face to view size of 445mm x 740mm

Size	Finish	Material
445 x 740mm	Mill	1050A aluminium
445 x 740mm	White	1050A aluminium
445 x 740mm	Powder Coated	1050A aluminium
445 x 740mm	Wet Coated	1050A aluminium

Mill Finish

White RAL9016

Powder Coated to RAL of BS Colour



Hanging Brackets

Sign hanging brackets offer a decorative finish to suspended panel and tray signage systems and are a common site along many high streets and in shopping centres.

KEY INFORMATION

- Fabricated in 5mm mild steel
- Pre-treated and powder coated to RAL 9005 black
- Available for same day despatch from stock
- Lead times on powder coated items start from 2 day despatch

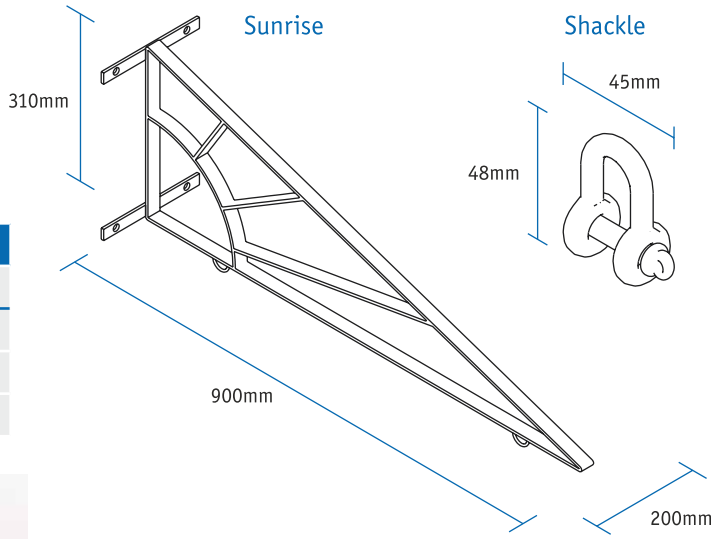
Hanging Brackets

Key Information

- Three designs available
- 600mm hole centres required for hanging holes
- Maximum panel width: 875mm
- 2x M8 hanging shackles required for suspending panels

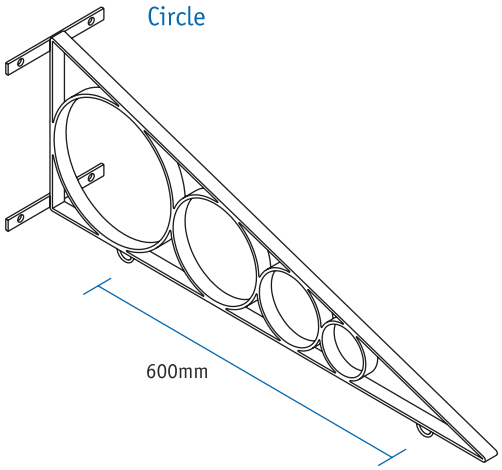
Product	Finish	Material	Bolt Size	Size
M8 Shackle	Silver	Steel	M8	45 x 48mm
Sunrise Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Circle Hanging Bracket	Black	Steel	---	310 x 900 x 200mm
Scroll Hanging Bracket	Black	Steel	---	310 x 900 x 200mm

Sunrise

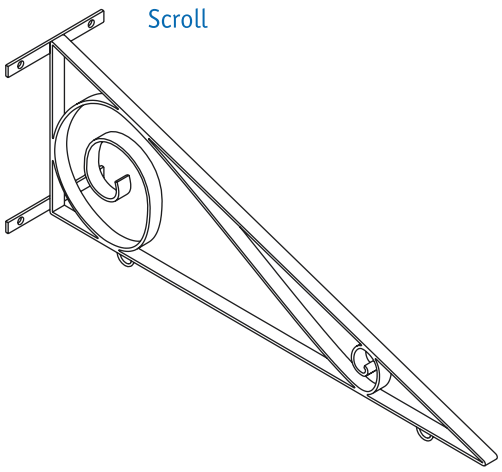


Shackle

Circle



Scroll



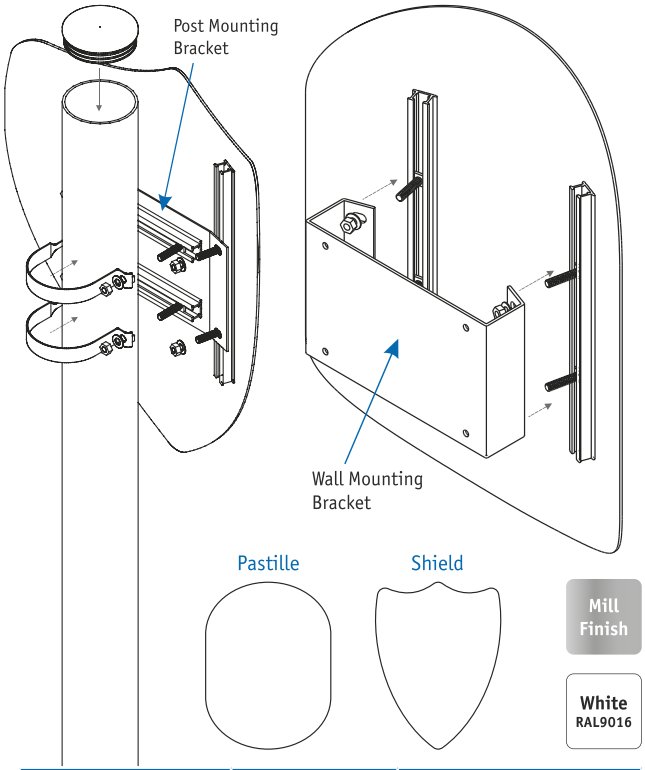
Shield Signs

Shaped feature, curved panel signs designed for use with two styles of bracket to suit post or wall mounting.

KEY INFORMATION

- Shapes; Shield & Pastille
- RAL 9016 white from stock
- Powder coating available from upwards of a two day lead time
- Post and wall mounting brackets available

Shield Signs



Mill Finish

White RAL9016

Shape	Size	Finish
Pastille (S)	420 x 540mm	White
Pastille (M)	540 x 715mm	White
Pastille (L)	725 x 960mm	White
Shield (S)	420 x 540mm	White
Shield (M)	540 x 715mm	White
Shield (L)	725 x 960mm	White
Post Mounting Bracket	Universal	Mill
Wall Mounting Bracket	For Small Sizes	Mill
Wall Mounting Bracket	For Medium Sizes	Mill
Wall Mounting Bracket	For Large Sizes	Mill

Need Digital Prints? We do that too!

Clear, white and reflective prints with gloss, matt, textured & anti-grafitti laminate available.

Head to page 174 for more information.

L&T Directory

'L' & 'T' comprises of two extrusions. These are most commonly riveted or adhered to the face of signage to allow for interchangeable or variable graphics (sliders, for example).

KEY INFORMATION

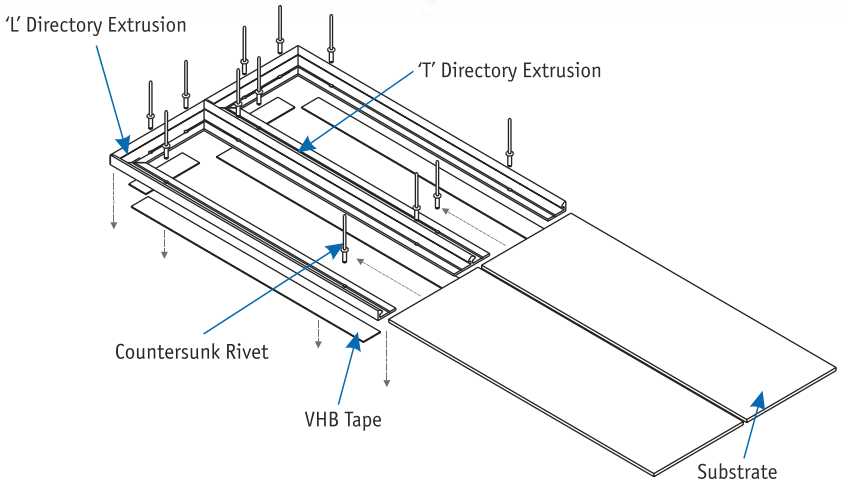
- Overall dimensions; 20 x 9mm ('L'), 40 x 9mm ('T')
- Stock colours available from same day despatch
- Powder & wet coating available from upwards of a three day lead time

L & T Directory

Shape	Length	Finish
'L' Shape	3000mm	Silver Anodised
'L' Shape	3000mm	White
'T' Shape	3000mm	Silver Anodised
'T' Shape	3000mm	White

Silver Anodised

White RAL9016

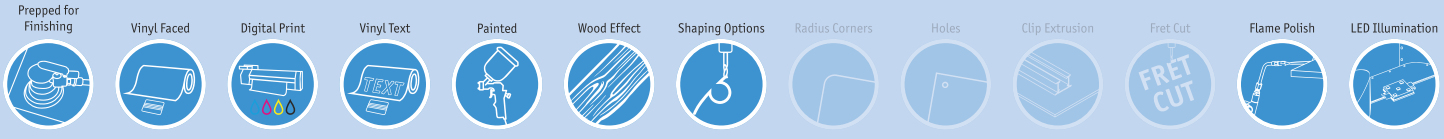


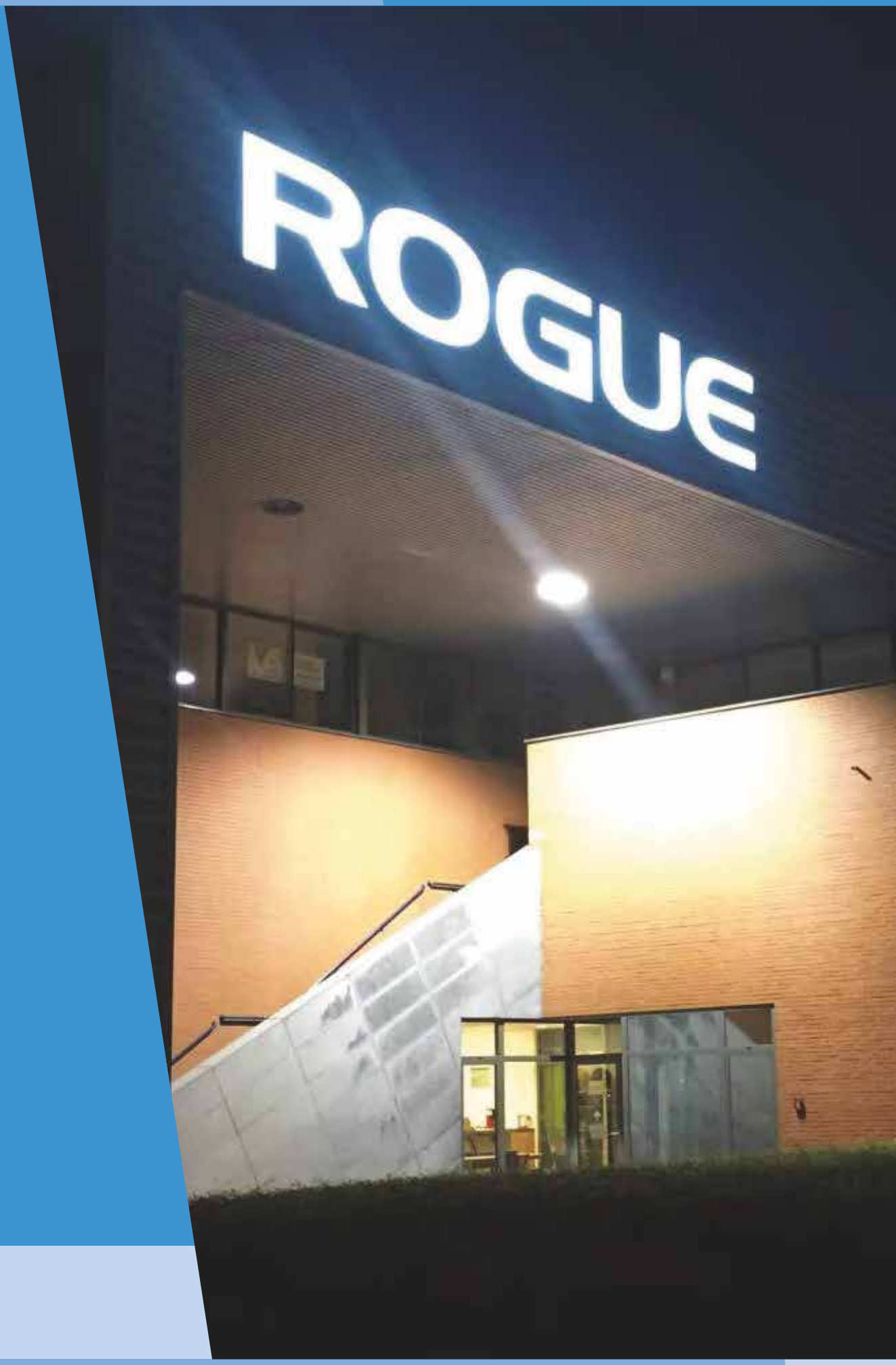
Finishing Touches

'L' & 'T' directory is usually supplied already attached to plate or tray signage, just let us know where to place the extrusion with either an artwork file or accurate measurements. We can powder coat to match the rest of your signage.

Letters

We supply Built up, Channel and Flat cut letters all available in a variety of materials and thicknesses. Whatever your project, we'll have a product to match your requirements.




ROGUE

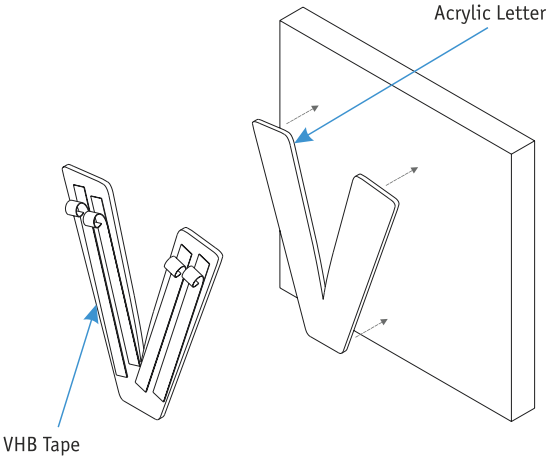
Flat Cut Letters

Flat Cut sign letters offer a bespoke alternative to built up letters but can additionally give panels or trays an added dimension.

KEY INFORMATION

- Fixings for aluminium letters; VHB, stand-off, welded studs or nickel locators
- Fixings for composite, acrylic & foam board; VHB, stand-off connectors or plastic locators

Standard Flat Cut Letters (VHB Optional)



Product Information

- Minimum letter height; 50mm**
- Minimum stroke width; 10mm**
- VHB (Optional)
- Large range of Acrylic, Composite and Foam board colours available

Thickness	Aluminium	Acrylic	Composite	Foam Board
1.6mm	•			
2.5mm	•			
3mm		•	•	•
5mm	•	•		•
10mm	•	•		•

Digital Print to face Available

Vinyl to face Available

Powder Coated to RAL of BS Colour

**Letter heights and stroke widths are dependent upon font used. Please contact our design team for more information

Require more VHB tape? Did you know we sell it?

Add some dimension

Get a 3D stand off look by adding welded studs to the rear of your flat cut letters. We can supply these in 15, 25 and 40mm standard lengths complete with spacers to allow for distance from the mounting surface.

If that's just not deep enough, we can use internally threaded weld studs in combination with threaded stud to allow for any depth.

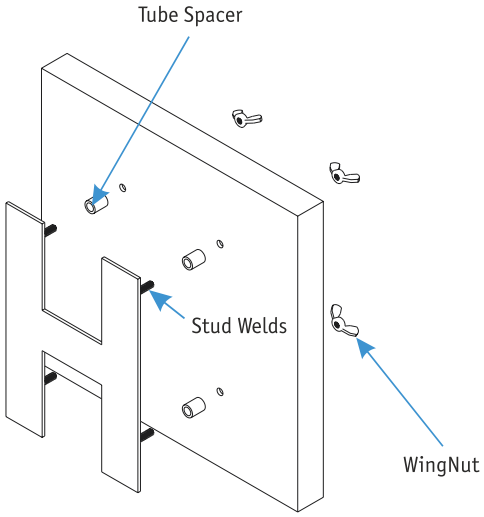
Welded Stud Flat Cut Letters

Product Information

- Minimum letter height; 60mm**
- Minimum stroke width; 10mm (No Spacers)**
  12mm (Spacers)**
- Stud sizes; M6 x 15mm, M6 x 25mm, M6 x 40mm

Digital Print to face Available | Vinyl to face Available | Powder Coated to RAL of BS Colour

Thickness	Aluminium
1.6mm	•
2.5mm	•
5mm	•
10mm	•



**Letter heights and stroke widths are dependent upon font used.

Brass Locators Flat Cut Letters

Product Information

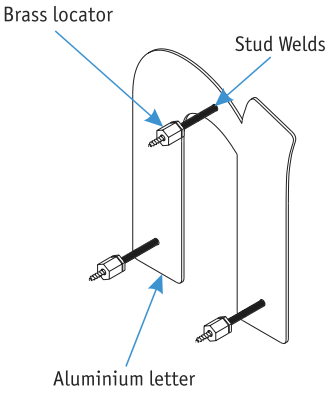
- Minimum letter height; 60mm**
- Minimum stroke width; 10mm**
- Weld stud sizes; M5 x 15mm ,M5 x 25mm

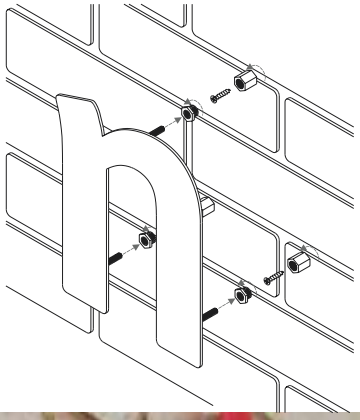
Digital Print to face Available

Vinyl to face Available

Powder Coated to RAL of BS Colour

Thickness	Aluminium
1.6mm	•
2.5mm	•
5mm	•
10mm	•





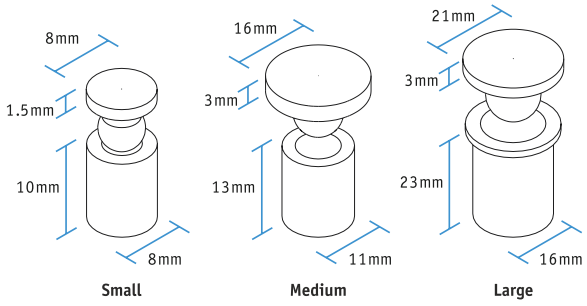
**Letter heights and stroke widths are dependent upon font used.

Plastic Locators Flat Cut Letters

Product Information

- Minimum letter height; 50mm (using small locators)**
- Minimum stroke width;**
  12mm (small locators)
  20mm (medium locators)
  25mm (large locators)

Thickness	Aluminium	Acrylic	Composite	Foam Board
1.6mm	•			
2.5mm	•			
3mm	•	•	•	•
5mm	•	•		•
10mm	•	•		•

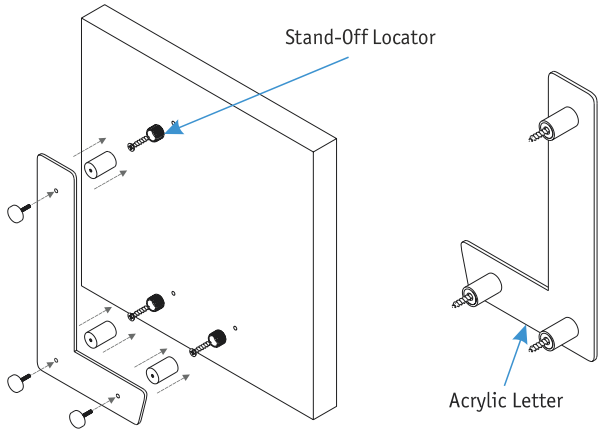


Stand-Off Connector Flat Cut Letters

Product Information

- Minimum letter height; 100mm (small Stand-off Connector)**
- Minimum stroke width;**
  16mm (small stand-off)
  20mm (medium stand-off)
  29mm (large stand-off)

Thickness	Aluminium	Acrylic	Composite	Foam Board
1.6mm	•			
2.5mm	•			
3mm		•	•	•
5mm	•	•		•
10mm	•	•		•



Powder / Wet coating may have an excess charge

Channel Letters

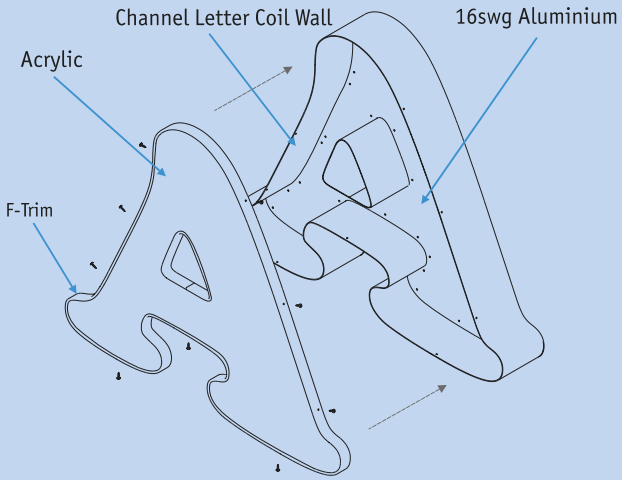
Machine formed walls at standard depths of; 67, 125 & 194mm available from stock in 21 different finishes in conjunction with 14 different plastic letter trims.

Letters can be powder or wet coated to suit your requirement. Suitable for manufacture either face or halo LED illuminated.

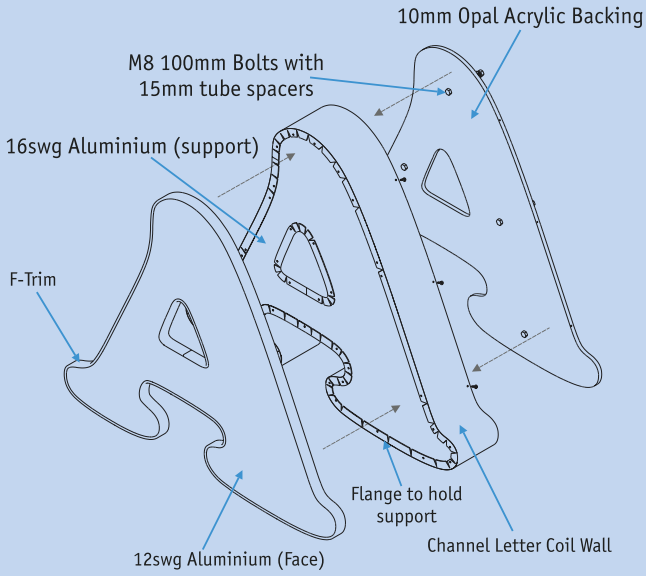
KEY INFORMATION

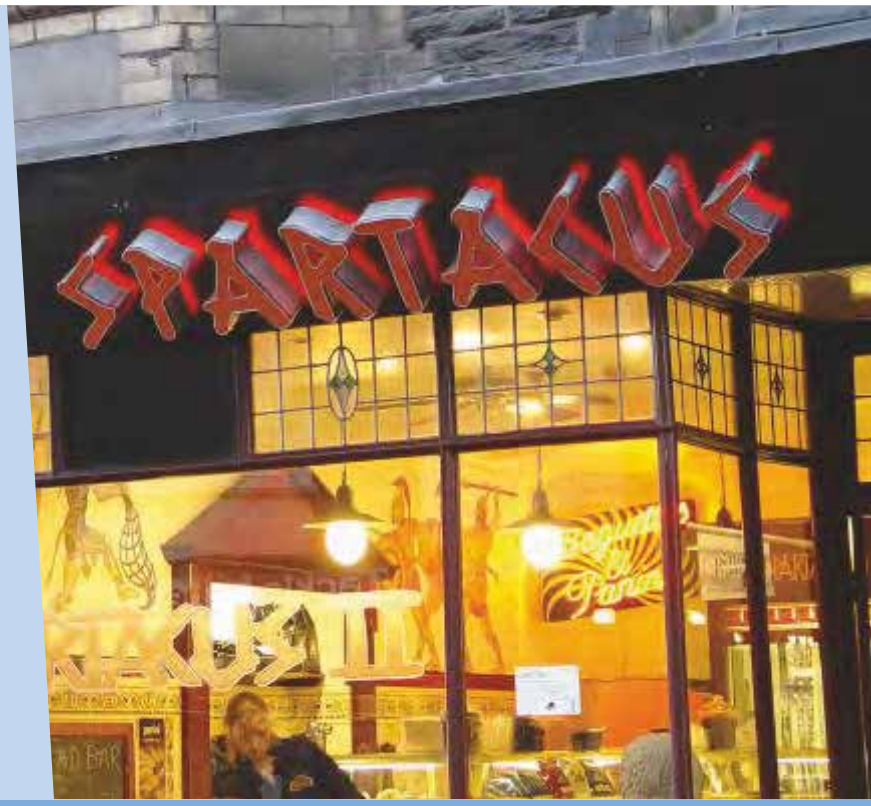
- 3 different wall depths available
- Face or halo LED illumination
- Multiple stock wall and trim colours
- 7-10 days on stock powder coating colours
- Minimum Cap height: 300mm

Face Illumination



Halo Illumination

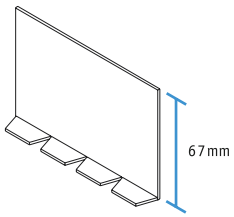




Channel Letter Coil (Wall)

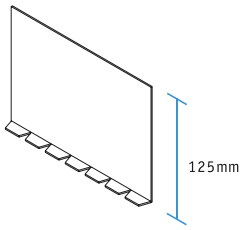
Product Information
- Roll Length; 82.4m (1.02mm thick)
- Material: Aluminium
- Used as the wall of the letters which is bent to the required shape

67mm Deep Coil



Mill Finish | White RAL9016 | Black RAL9005 | Powder Coated to RAL of BS Colour

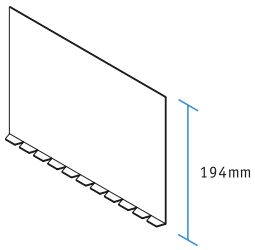
125mm Deep Coil



Pepsi Blue | Chevron Blue | Heron Blue | Bright Green | Ivy Green | Alliance Teal | Mocha Tan | Alliance Pink | Alliance Purple | Bright Red

Alert Orange | Bright Yellow | Alliance Ivory | Light Grey | Dark Grey | Matt Black | Clear Anodised | Brushed | Mill Finish | White RAL9016 | Powder Coated to RAL of BS Colour

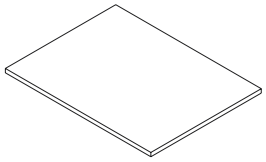
194mm Deep Coil



White RAL9016 | Powder Coated to RAL of BS Colour

Acrylic and Trim options

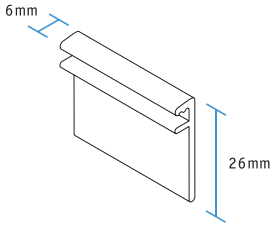
3mm Acrylic Face (Face Illuminated Option)



Product Information
- Sheet Size; 3050mm x 2050mm

Blue | Green | Red | Orange | Yellow | Black | White | Opal | Digital Print to face Available | Vinyl to face Available

Channel Letter F-Trim



Product Information
- Trim Height; 26mm, roll length; 50m (1mm thick)
- Used on the acrylic (face-lit) or metal face (halo) edges to join the face to the walls of the letter

Sky Blue | Blue | Traffic Blue | Kelly Green | Magenta | Purple | Red

Orange | Yellow | White RAL9016 | Black RAL9005 | Ivory | Traffic Grey | Silver (Chrome)

Channel Letter Requirements

In order to quote for Channel letters accurately and ensure that we can manufacture you letters, we require a vector file such as a .pdf, .eps, .ai or .cdr file. We then place this design into our pricing calculator.

The minimum letter height for the Channel letters on both Face lit or Halo is 300mm (set on a standard block font).

The stroke width of the font that you use must be at least 35mm at its thinnest point. If you are using a serif font make sure that the serif thickness is 35mm or bigger to be able to manufacture the letters.

Minimum stroke width

Minimum Letter Height

KEY INFORMATION

- Halo or face illuminated (Rim & Return)
- Different wall depths available
- Multiple material options and finishes
- 10-14 days on stock powder coated colours
- Minimum cap height of 120mm (dependent on font)

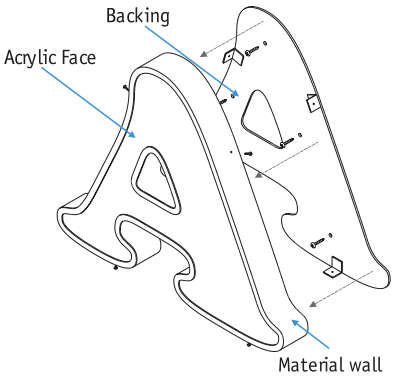
Built Up Letters

We offer a bespoke built up letter service manufacturing in powder coated aluminium,brushed stainless steel, mirror polished stainless steel, copper, coloured stainless steel and corten steel.

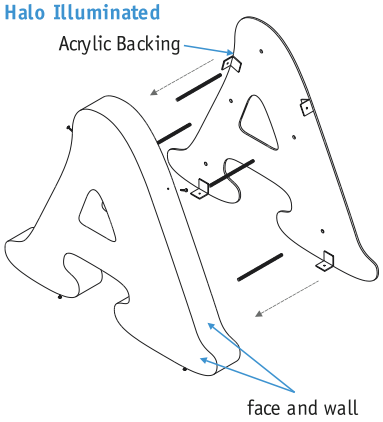
Product Information

- Letter Styles; Face illuminated (rim & return), halo,
- Wall height; 25mm, 50mm, 75mm, 100mm and 150mm
- Letter Heights; 120mm - 2800mm

Face Illuminated



Halo Illuminated



Stainless Steel Colours Available

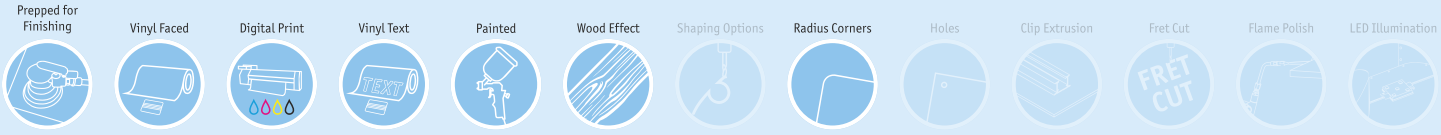
Powder / Wet coating may have an excess charge

Budget Signage

Budget signage ranges from post mounting through to internal and external projecting signage. Banding, Bordeaux and Budget projecting is all available from stock on a same day despatch (in mill finish or RAL 9016 white) so if you need a sign fast, it's a good place to start.

System Overview

	Single Sided	Double Sided	V-Mount	Inline	Corniche
Posts	•	•			
Totem					
Freestanding					
Flat Wall					
Projecting	•	•			
Suspended	•	•			



FIRE
ASSEMBLY
POINT

Budget Projecting

Folded projecting signs which can be powder coated or have digital print applied.

KEY INFORMATION

- Available in three shapes; rectangular, circular & ellipse
- Manufactured in 2.5mm aluminium
- Lead times for manufacture start from same day despatch and 2 days on stock powder coating colours

Budget Projecting

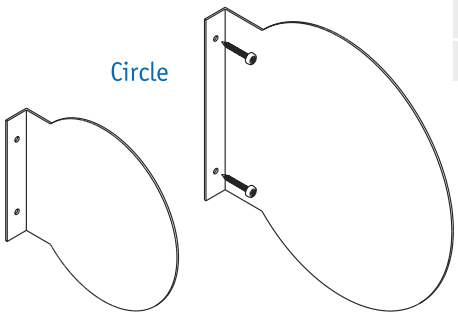
Key Information

- 40mm folded return with 2 x 5.5mm offset holes
- Suitable for internal and external use

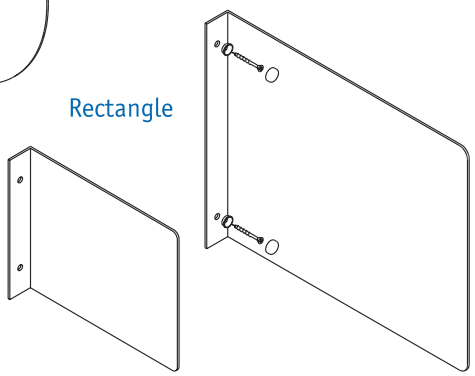
Mill Finish | White RAL9016 | Powder Coated to RAL of BS Colour | Digital Print to face Available | Vinyl to face Available

Shape	Size (face to view)	Finish
Circle	200 x 200mm	White
Circle	310 x 300mm	White
Rectangle	225 x 150mm	White
Rectangle	300 x 240mm	White
Ellipse	257 x 200mm	White
Ellipse	385 x 300mm	White

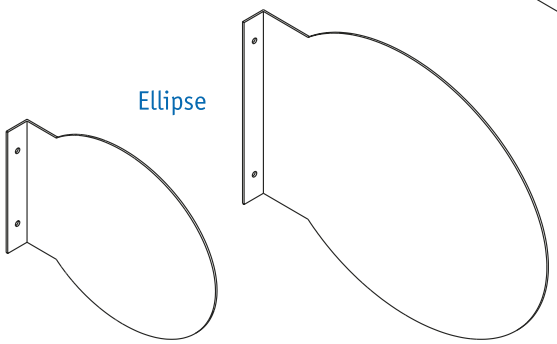
Circle



Rectangle



Ellipse



Need Digital Prints? We do that too!

Head to page 174 for more information.

Marker Cones

Marker Cones are perfectly suited for any project which requires a 360° viewing angle. Fabricated from composite and available to suit 76mm, 89mm & 114mm diameter posts.

KEY INFORMATION

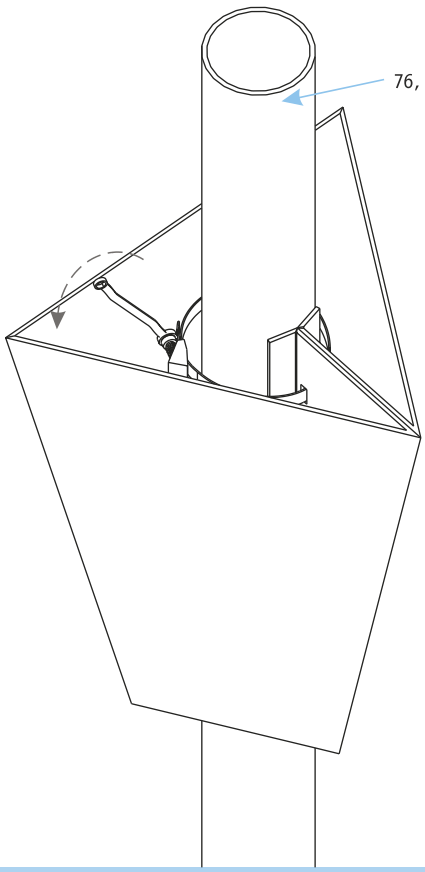
- Manufactured from 3mm aluminium composite
- Easy installation
- Lead times for manufacture start from next day despatch

Marker Cones

Key Information

- Available in 3 sizes;
  300 x 400mm, tapered to 150mm on bottom edge for 76mm post
  350 x 470mm, tapered to 175mm on bottom edge for 89mm post
  450 x 600mm, tapered to 225mm on bottom edge for 114mm post
- Easily assembled and fitted using a Screwband and an M8 Bolt

Mill Finish | Powder Coated to RAL of BS Colour | Digital Print to face Available | Vinyl to face Available



Face to View Size	Taper Size	Post Size	Finish
300 X 400mm	150mm	76mm	White
300 X 400mm	150mm	76mm	Digital Print
300 X 400mm	150mm	76mm	Reflective Vinyl
350 x 470mm	175mm	89mm	White
350 x 470mm	175mm	89mm	Digital Print
350 x 470mm	175mm	89mm	Reflective Vinyl
450 x 600mm	225mm	114mm	White
450 x 600mm	225mm	114mm	Digital Print
450 x 600mm	225mm	114mm	Reflective Vinyl

Bordeaux

Bordeaux is manufactured from an aluminium extrusion that is cut to length then capped with black plastic or metal end caps.

KEY INFORMATION

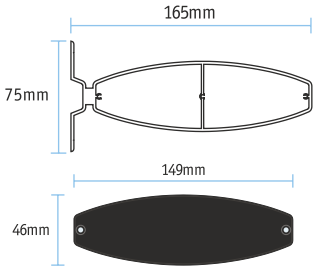
- Face to view; 150 x 200mm (Portrait)
- Suitable for internal and external use
- Available in; white (RAL 9016) or mill finish from stock
- Available from stock with black plastic or metal end caps
- Lead times for manufacture start from same day despatch and 2 days on stock powder coating colours

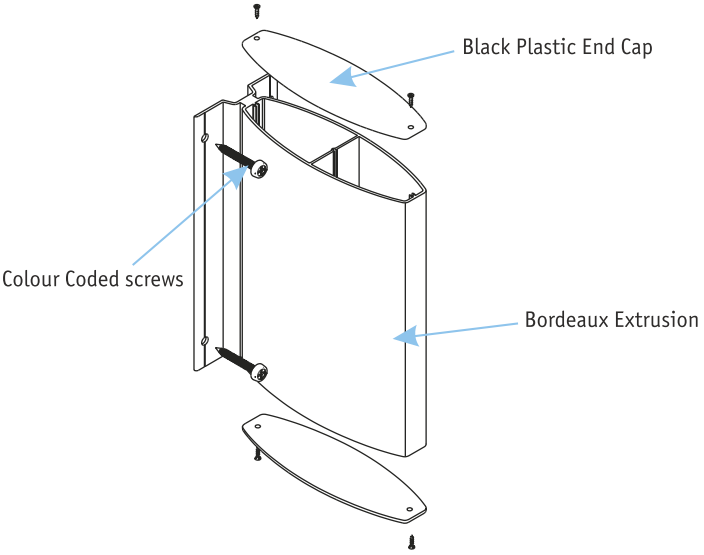
Bordeaux

Key Information

- Available in lengths up to 2100mm

Mill Finish | White RAL9016 | Powder Coated to RAL of BS Colour | Digital Print to face Available | Vinyl to face Available





Size	Finish	Material	Cap
150 x 200mm	Mill	Aluminium	Black Plastic
150 x 200mm	White	Aluminium	Black Plastic
150 x 200mm	Mill	Aluminium	Metal
150 x 200mm	White	Aluminium	Metal

Banding Signs

Banding signs provide a simple solution where low cost and ease of installation are high priorities.

KEY INFORMATION

- Manufactured from 1.6mm and 2.5mm aluminium
- Bridge lance fixing hole
- Stock in three sizes; A3, A4, A5
- Lead times for manufacture start from same day despatch and 2 days on stock powder coating colours

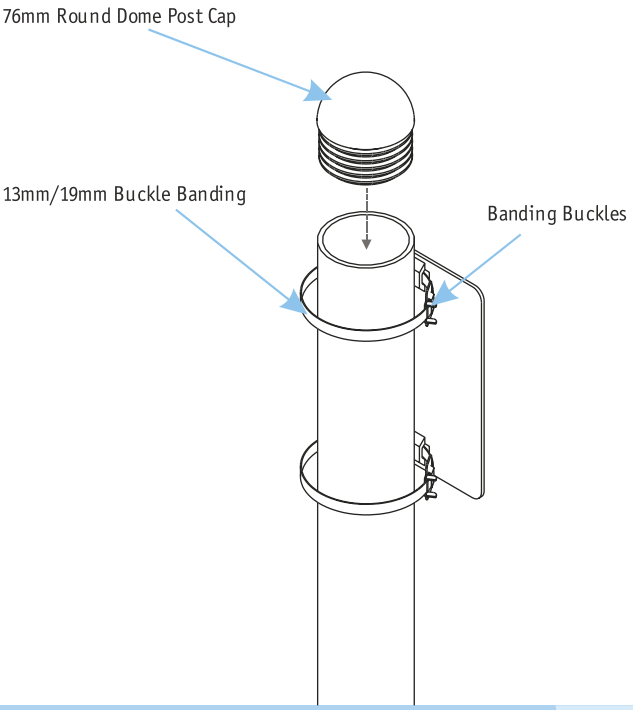
Banding Signs

Key Information

- Installed using screwbanding for ease
- Ideal for temporary signage

White RAL9016 | Powder Coated to RAL of BS Colour | Digital Print to face Available | Vinyl to face Available

Size	Thickness	Finish
150 x 200mm	1.6mm	White
210 x 297mm	1.6mm	White
297 x 420mm	1.6mm	White
150 x 200mm	1.6mm	Digital Print
210 x 297mm	1.6mm	Digital Print
297 x 420mm	1.6mm	Digital Print
150 x 200mm	2.5mm	White
210 x 297mm	2.5mm	White
297 x 420mm	2.5mm	White
150 x 200mm	2.5mm	Digital Print
210 x 297mm	2.5mm	Digital Print
297 x 420mm	2.5mm	Digital Print



Options & Information

Since 99% of our products are manufactured to order, you can chop, change and alter your standard signage to give just the look your client is going for.

KEY INFORMATION

- 16 stock non-reflective vinyl colours
- 8 stock reflective vinyl colours
- 179 stock powder coating colours
- Colour coded fixings to match stock colours

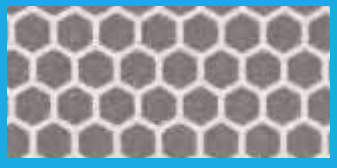
Stock Vinyl

Vinyl Colour Options

The Plate signage system uses vinyl as its standard base coat substrate. Additionally, whenever you upgrade to 'ready made' finish throughout our comprehensive sign range, we can use vinyl to apply text, logos, graphics and other design features.

AS01 Light Blue RAL5012 M7-151	AS02 Mid Blue RAL5005 M7-154	AS03 Dark Blue RAL5002 M7-155	AS04 Light Green RAL6029 M7-163
AS05 Dark Green RAL6005 M7-164	AS06 White RAL9016 M7-100	AS07 Burgundy RAL3004 M7-145	AS08 Red RAL3020 M7-141
AS09 Orange RAL2008 M7-133	AS10 Yellow RAL1023 M7-131	AS11 Beige RAL1014 M7-170	AS12 Black RAL9005 M7-110
AS13 Gold M7-191	AS14 Silver M7-190	AS15 Brown RAL8017 M7-171	AS16 Grey RAL7042 M7-123

RA2 High Intensity Reflective Vinyl



AS17 High Intensity Yellow	AS18 High Intensity White

RA1 Engineering Grade Reflective Vinyl

AS19 Engineering Grade Red	AS20 Engineering Grade Orange	AS21 Engineering Grade Yellow
AS22 Engineering Grade Blue	AS23 Engineering Grade Green	AS24 Engineering Grade White

ECOF Overlay

ECOF Red	ECOF Blue	ECOF Brown	ECOF Green

Specialist

AS26 Brushed Steel	Mirror	Frosted	Blackboard Vinyl

RAL powder coating

With 179 stock powder coating colours we are sure to have the perfect colour to match your requirements.

We can also wet coat to almost any colour, give us your RAL, BS or Pantone reference and we'll do the rest.

Gloss finish Stock Colours

RAL 1000	RAL 3004	RAL 5015	RAL 6016	RAL 7012	RAL 7047
RAL 1001	RAL 3005	RAL 5017	RAL 6017	RAL 7013	RAL 8000
RAL 1002	RAL 3011	RAL 5018	RAL 6018	RAL 7015	RAL 8001
RAL 1003	RAL 3018	RAL 5019	RAL 6019	RAL 7016	RAL 8002
RAL 1006	RAL 3020	RAL 5020	RAL 6020	RAL 7021	RAL 8004
RAL 1007	RAL 3027	RAL 5021	RAL 6021	RAL 7022	RAL 8007
RAL 1011	RAL 3031	RAL 5022	RAL 6022	RAL 7024	RAL 8011
RAL 1013	RAL 4005	RAL 5023	RAL 6024	RAL 7026	RAL 8014
RAL 1014	RAL 4006	RAL 5024	RAL 6025	RAL 7031	RAL 8016
RAL 1015	RAL 4007	RAL 6000	RAL 6026	RAL 7031	RAL 8017
RAL 1016	RAL 4008	RAL 6001	RAL 6027	RAL 7032	RAL 8019
RAL 1018	RAL 4010	RAL 6002	RAL 6028	RAL 7032	RAL 8022
RAL 1019	RAL 5000	RAL 6003	RAL 6029	RAL 7033	RAL 8023
RAL 1021	RAL 5001	RAL 6004	RAL 6032	RAL 7033	RAL 8024
RAL 1023	RAL 5002	RAL 6005	RAL 6033	RAL 7034	RAL 8025
RAL 1028	RAL 5003	RAL 6006	RAL 6034	RAL 7036	RAL 8028
RAL 2000	RAL 5004	RAL 6007	RAL 6037	RAL 7037	RAL 9001
RAL 2002	RAL 5005	RAL 6008	RAL 7000	RAL 7038	RAL 9002
RAL 2004	RAL 5007	RAL 6009	RAL 7001	RAL 7039	RAL 9003
RAL 2008	RAL 5008	RAL 6010	RAL 7003	RAL 7040	RAL 9005
RAL 2010	RAL 5009	RAL 6011	RAL 7004	RAL 7042	RAL 9010
RAL 3000	RAL 5010	RAL 6012	RAL 7005	RAL 7043	RAL 9016
RAL 3001	RAL 5012	RAL 6012	RAL 7006	RAL 7044	RAL 9018
RAL 3002	RAL 5013	RAL 6013	RAL 7009	RAL 7045	RAL 9910
RAL 3003	RAL 5014	RAL 6015	RAL 7010	RAL 7046	

Matt Finish Stock Colours

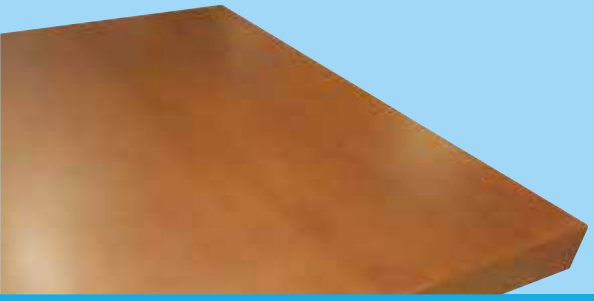
RAL 1013	RAL 5002	RAL 5022	RAL 6029	RAL 7023	RAL 7043	RAL 9005
RAL 1015	RAL 5003	RAL 6002	RAL 7001	RAL 7024	RAL 8011	RAL 9010
RAL 1019	RAL 5004	RAL 6003	RAL 7005	RAL 7026	RAL 8014	RAL 9011
RAL 3001	RAL 5005	RAL 6005	RAL 7012	RAL 7030	RAL 8016	RAL 9016
RAL 3002	RAL 5010	RAL 6013	RAL 7013	RAL 7034	RAL 8017	RAL 9018
RAL 3003	RAL 5013	RAL 6014	RAL 7015	RAL 7036	RAL 8022	
RAL 3004	RAL 5014	RAL 6015	RAL 7016	RAL 7037	RAL 9001	
RAL 3005	RAL 5015	RAL 6021	RAL 7021	RAL 7040	RAL 9002	
RAL 3020	RAL 5017	RAL 6024	RAL 7022	RAL 7042	RAL 9003	

Satin Finish Stock Colours

RAL 5005
RAL 5013
RAL 7016
RAL 7022
RAL 7035
RAL 9002
RAL 9005
RAL 9010
RAL 9016

Need something different?

Wood finish powder coats offer the aesthetics of hard wood combined with the durable properties of aluminium. All this, at a fraction of the price of hard wood.



PWF001 Maple

PWF002 Teak

PWF003 Oak

PWF004 Mahogany

PWF008 Red Beech

PWF013 European Plane

Powder / Wet coating may have an excess charge

Digital Print

Specifying your signs with factory applied digital printing streamlines your work flow and saves you time and money.
We have purpose-built clean room houses two large format printers and specialist, expert staff ensure prints are of the highest quality - whether as a stand alone product or applied to another sign system.

KEY INFORMATION

- Great for complex images and photographs
- Wide range of substrates
- Fade resistant inks

Application Types

Ready Made Faced Signage

Ready Made Glass Effect Signage

Paper & Vinyl Inserts

Banners

Labels & Stickers

Window Film & Contravision

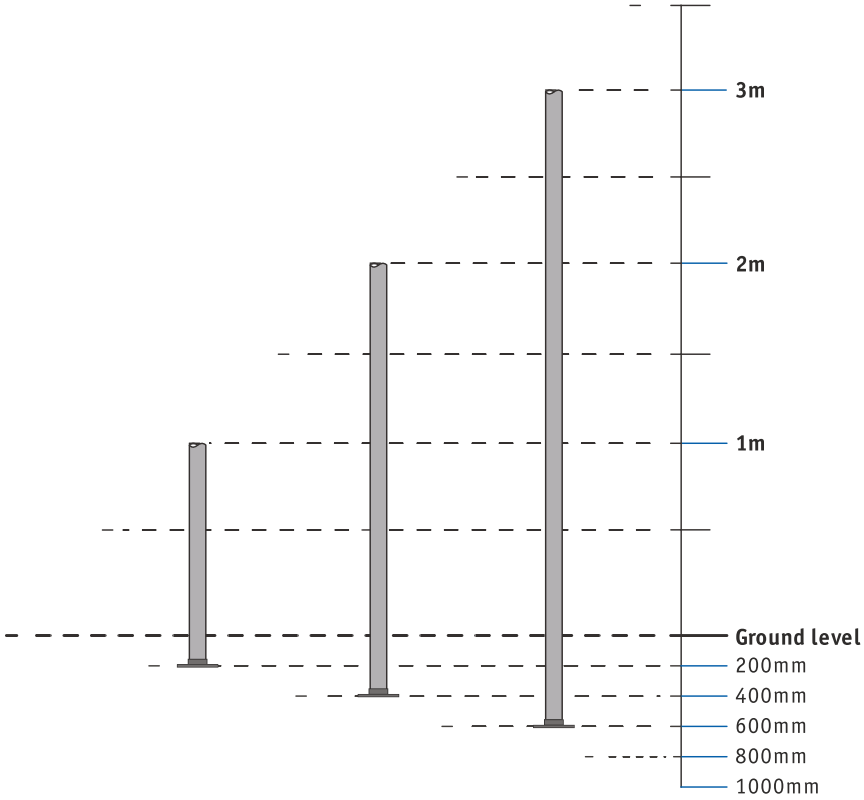
Need Shaped Stickers?

We have a high speed cutting plotter which provides accurate cutting for both regular vinyl and for digital prints. Our cutting plotter delivers simple straight cut or circular profiles right through to sophisticated profile cutting of the most intricate shapes.

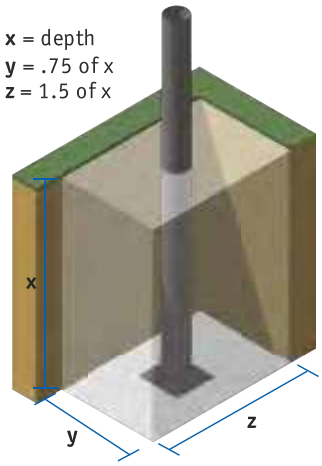
Fitting Information

To assist with fitting and creating the most suitable viewing size, we have put together the guides below.

Post Planting Depth



Post Foundation Guide

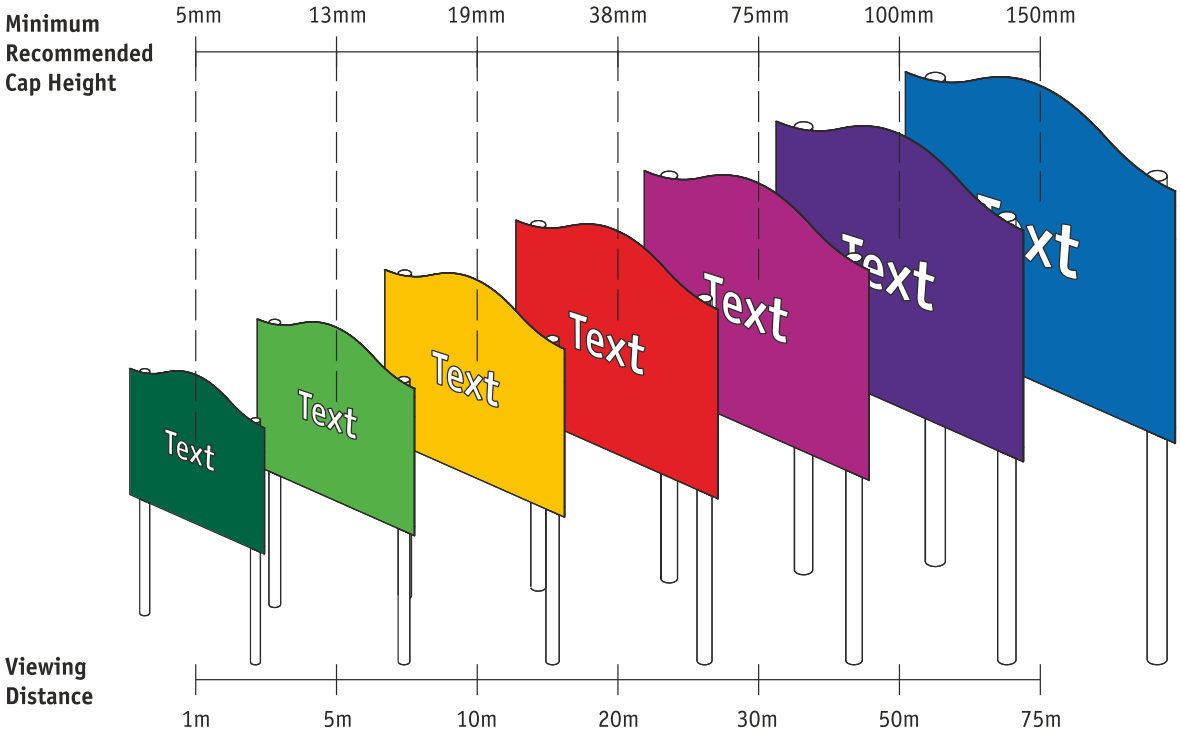


Need Baseplates?

We always recommend using Base Plates when installing round profile posts to prevent rotation and subsidence.

If you are in any doubt about the safety of a sign you should consult a structural engineer. Ashby can accept no liability for the use of these advisory diagrams.

Text Viewing Distances



This should be used as a guide as this can vary with text styles, colours and contrasts.

Artwork Information

We manufacture 'ready made' signage from your supplied digital artwork.

To ensure the highest quality reproduction of your artwork, and to achieve the shortest delivery times, please read the following guidance notes.

KEY INFORMATION

- **Vector or bitmap artwork accepted**
- **300dpi CMYK for print at 100% scale**
- **Adobe Creative Suite and CorelDraw files preferred**

File Formats

Our graphics team are equipped to take artwork produced in Adobe Illustrator, Photoshop, Acrobat (PDF) and CorelDraw.

Vector (eg. Adobe Illustrator)

Vector files are suitable for any shape cutting (eg. vinyl plotting) or for digital printing.

These images are 'drawn' and consist of points, lines and fills. Vector files should have all fonts converted to paths to ensure there are no font substitutions.

Files must be supplied in vector based '.ai', '.eps', '.dxf' or '.pdf' formats.

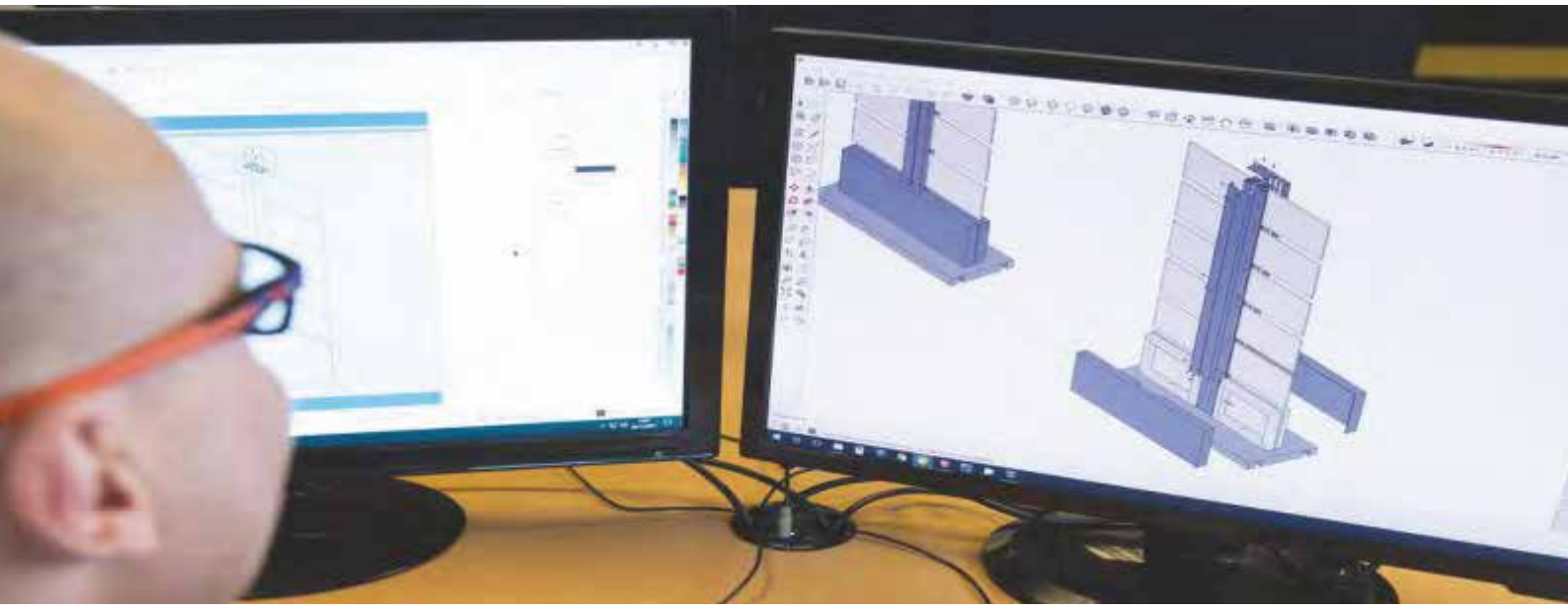
Vector

Bitmap (eg. Adobe Photoshop)

Bitmap files are suitable for digital printing only. These images are made out of tiny coloured pixels fixed into a grid pattern. If you enlarge the image above 100% of size, the grid pattern simply increases in size making the pixels larger. This produces stepped jagged edges to the image, making it look blurred. To prevent this, all images should be saved at the size required in your artwork at 300dpi and saved as CMYK images.

Files must be supplied in high quality '.jpg', '. tiff' or '.pdf' format.

Bitmap



Aluminium Panels

Aluminium Trays

Composite

Aluminium Posts

Sign Fixings

Aluminium Sleeve

Hooped Top

Modular

Architech

Fingerposts

Road Traffic

Stryder Troughlight

Lightboxes

LED Illumination

Panel Frames

K'nect

Glass Effect (Acrylic)

Banner Systems

Display

Letters

Budget